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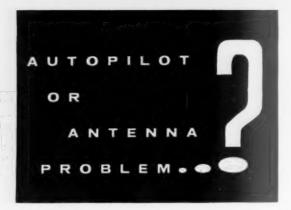
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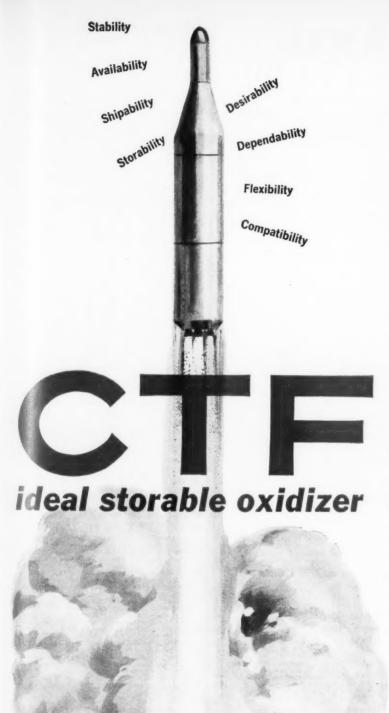


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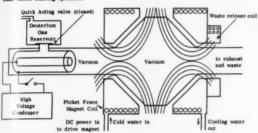
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Science, fiction at Los Alamos

Is this the shape of things to come in Sherwood?



The cusped geometry or picket fence was proposed back in 1954 independently by Grad at N.Y.U. and Tuck at Los Alamos, to get around hydromagnetic instability of plasma-magnetic field interfaces. Nobody did much about it at the time. The pinch effect seemed to hold more promise, so why bother about a leaky picket fence? A large magnet to produce a DC picket fence geometry was built but laid aside. For several years the stabilized toroidal pinch (called Perhapsatron at Los Alamos) held the stage. But as our measuring techniques got better, the pinches began to show a most sinister behavior. An apparently stabilized pinch which should have been radiating energy at the rate of several kilowatts, turned out to be losing it at a rate of hundreds of megawatts. As we got the impurities out of the system, the losses seemed to go down. One pinch (Perhapsatron S-5) has seemed so clean we are trying to raise its temperature to thermonuclear levels by pouring in more power. Then there appeared the spectre of plasma oscillations and their evil effects on magnetic confinement. In principle, plasma oscillations can thrive on the interaction of a fast wind of plasma electrons moving through a slower cloud of plasma ions. This makes things look bad for the pinch effect, because the plasma has to have a large electric current in it, and therefore an electron wind. The Russians delivered the next blow. Trubnikov and Kondryatsev predicted an enormous cyclotron radiation flux from a plasma containing a magnetic field. This would ruin the chances for DD reactors, and make things tough even for DT reactors. Among other complications, a nearly perfect mirror would have to be placed around the inner wall of the plasma container to reflect the radiation back.

Then Rosenbluth and Drummond argued that when the angular distribution is considered, the radiation isn't really so bad—say 1/50th of what T and K say. Now Trubnikov has come right back with another paper that says it is five times worse than R and D said it was. The above theories are pretty simple—the real problem is exceedingly difficult theoretically. It may be quite a while before there is anything new in this direction.

Anyhow, the point is that DD reactors with magnetized plasmas now seem to be out. But some people, like Tuck, claim that DD reactors are the only ones that make sense, since a DT reactor which must carry on its back a monstrosity of a tritium recovery plant could never compete with fission power anyhow.

This brings us to the point that if we want to have a DD reactor, it has to have no magnetic field in its plasma. So all right, don't put a magnetic field in the plasma. Unfortunately, there aren't any magnetic confinement systems stable enough to hold a pure plasma, except one. You've guessed it—it's the picket fence.

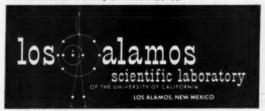
So we went back to the warehouse and dusted off the magnet we built long ago. Already it is going full blast, a second one has been built and a third one is on its way. Of course, we aren't alone any more in this field. Small cusped geometries are being studied at General Atomic, Livermore, Stevens, Harwell, Utrecht and Kharkov. Pretty soon we will have only picket fences and plasma guns at Los Alamos, aside from a few Scyllas to study plasma at thermonuclear temperatures, unless old Perhapsatron S-5 does something pretty spectacular.

The diagram of Picket Fence I (above), run by D. Hagerman and J. Osher, shows how plasma is injected as a slug, strong enough to push through the magnetic field and spread out inside. (This is called entropy trapping, but that's another story). Does it work? Well, that depends. It's a lot more complicated than we thought. At first, we nearly died of joy when the plasma was shot in and seemed to stay around for ages in our time scale (1000 microseconds), emitting light in the process. But when a magnetic probe was inserted, the harsh truth was revealed—the containment lasted only a few microseconds. In other words, the long time period we thought we had observed was merely cold plasma emitting light by recombination.

Just lately, however, Messrs. Hagerman and Osher have cleaned things up to the point that hot plasmas are pushing the field aside strongly and are keeping the inside field pushed aside for very satisfying periods, like 50 microseconds. Also, if we keep the magnetic probe out of the way of the plasma, it stays around longer, which is what it should do. This particular picket fence is a horror to keep a vacuum in, as it is completely overrun with O rings. The next one will be baked. Fun, eh?

What about the leaks in the fence? It is pretty leaky, but we think we have an answer to that too, so watch for the story on the TLC picket fence one of these days.

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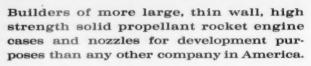
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Dynamics of Liquids in Moving Containers

R. M. COOPER

Space Technology Laboratories, Inc. Los Angeles, Calif.

MAN'S interest in the behavior of liquids in various containers is undoubtedly very old. The phenomena of liquid motion within a containing vessel presented a challenge as a natural curiosity to the hydrodynamicist of the past century, and continues to present difficulties for the engineer today. Civil engineers and seismologists have been very active, particularly since the early 1930's, in studying earthquake effects on large dams, oil tanks, water reservoirs and elevated water tanks. More recently, particularly with the advent of the jet age, the effects of fuel motion in partially full tanks have, of necessity, been included in some aircraft dynamic stability studies. With the appearance of the large liquid propelled rocket, where at least 90 per cent of the gross weight at liftoff is contributed by the liquid propellants, the forces and moments produced by the movement of large masses of liquids within their containers take on added importance. The exponential increase in the number of reports and papers on the subject of "sloshing," during the past decade is a reflection of this trend. It will be noted that, with the obvious exception of the work on "centrifugal slosh," only those papers have been surveyed here which consider the liquid to be subject to a gravitational force. Problems of bubble formation and growth, the behavior of liquids in free fall, vortex formation in draining tanks, and other related problems have not, in general, been included. Moreover, attention has been mainly restricted to the American literature, although some British, Russian and a few references in Japanese journals are included. The French, German and Italian literature, probably very rich in this field, remains rela-

An extensive bibliography pertaining to the general field of "water waves" (136)¹ and two "sloshing" literature surveys, containing many abstracts, are available (141,142). Attention is also directed to (45) for special studies pertaining to specific rocket vehicles.

It should be mentioned that a very large percentage of the reports cited here were carried out under Government contract and are available through the ASTIA offices.

Stationary Containers

The equations of motion of a perfect liquid were given by Euler in 1755 (71), but it was not until 1876 that the solution in its present-day form was given by Rayleigh (108) for the free oscillation of liquid in rigid rectangular and circular tanks of any uniform depth. The problem had been treated earlier by Poisson in 1828 for the circular basin, but the results

were not interpreted because the theory of Bessel's functions had not been sufficiently developed at that time [(71) section 191]. The basic differential equations, linearization of the equations and boundary conditions, and solution by separation of variables for the circular and rectangular tanks of uniform depth are also given by Lamb [(71) sections 191, 257]. The technique has proved to be very well suited to cylindrical tanks of uniform depth, since the problem reduces to finding a solution of the two-dimensional wave equation. Thus, in addition to the solution for free oscillations of liquid in the complete circular cylindrical tank (71,108), results are available for the circular sector cross section (20,38,57,107,118); the complete annular cross section (15,19,33,54,57,117); the annular sector cross section, the so-called "ring-sector" tank (19,118); the elliptical cross section (37); the equilateral triangular cross section (57), and, of course, the rectangular cross section [(71) sections 191, 257]. Some numerical computations for the natural frequencies have been carried out for several annular tanks and for the "quarter tank," as a special case of the sector tank (15), based on the results given in (19 and 20). A general treatment of the cylindrical tank of arbitrary cross section has also been given (34,35) and is included as a special case of the completely arbitrary tank (134).

The separation of variables technique has been somewhat less fruitful for cases where the liquid depth is variable. A closed form solution has been obtained (49,51,73) for one eigenvalue in the case of the conical tank having a semi-apex angle $\alpha = \tan^{-1} \sqrt{m}$ (m = 1, 2, ...,) and the method has been generalized to apply to certain hyperboloidal tanks having these conical shapes as asymptotes (135). The other approach generally taken is to assume shallow water and twodimensional flow (i.e., the so-called tidal wave theory) in order to obtain solutions. Under this assumption, the solution for free oscillation of liquid in a circular basin with a parabolically shaped bottom has been obtained exactly [(71) section 193], and an approximate solution has been obtained for the case of an elliptic basin with parabolically varying depth (46). An approximate solution is also given in (71) section 193 for an elliptically shaped basin of uniform depth.

One of the principal limitations in trying to apply the classical separation approach to some of these cases is the lack of a suitable coordinate system, in addition to the other difficulties encountered in treating three-dimensional problems. Because of this, other approaches have been put forward. It has been noted that when the tank is very deep, the bottom can be treated as flat regardless of the actual shape. On the other hand, if the tank is shallow the problem reduces to a two-dimensional one, as the variation with depth can be neglected. These two limiting cases have been employed, via a variational method, to obtain approximate solutions for tanks of

Dr. Cooper received the B.S.E. degree in 1948 and the M.S.E. and Ph.D. degrees from the University of Michigan in 1952 and 1956, respectively. He has worked at Chance Vought Aircraft, Inc., in its Dynamic Analysis Group and at Douglas Aircraft Co., Inc., as a design specialist in structures. Other papers published have been on dynamic and static problems of plates and shells. The author is currently Head of the Dynamics Section Research Group, Aeromechanics Laboratory at STL.

Received June 27, 1960.

Numbers in parentheses indicate References at end of paper.

intermediate depth (72). Results have been obtained for conical tanks (72) and for a circular cylindrical tank with a conical bottom. Reasonably good agreement with experiment has been obtained. In another direction, integral equation techniques have been employed recently to obtain solutions for the circular canal and the spherical tank (32); solutions for some limiting cases are also treated in this reference by a variational method analogous to that given in (72). Other integral equation formulations have also been given, e.g., in (51) for the conical tank, which can be applied to other shapes as well, and in (136), vol. III, p. 354.

Moving Containers

In turning to examples of forced tank motion, the work mentioned previously by the seismologists should be noted. With two exceptions (58,88), the solutions which they have obtained are restricted to impulsive tank motions and neglect any free surface motion which occurs subsequent to the impulse (61,63,64,137). The case of impulsive tank motions has also been considered in (102). Under this restriction, the velocity potential is completely determinate, since either the potential or its normal derivative is specified on all of the fluid boundary surfaces; no "sloshing" can occur. The problem is similar in many respects to that for a completely enclosed liquid.

The equations of motion and the pressure equation for an ideal incompressible liquid referred to a moving coordinate system are given in (71,87 and 136). The velocity potential for the motion of a liquid completely filling an ellipsoidal envelope which is undergoing translation and rotation was given (independently) by Beltrami, Bjerknes and Maxwell in 1873 [(71) section 110]. A very detailed investigation of the motion of a rigid body having cavities completely filled with liquid was carried out by Zhukovskii (140) in 1885. It was shown that such a system could be replaced by an equivalent rigid body with a mass equal to the mass of the system, and

having a certain moment of inertia.

The extension of Rayleigh's solution for liquid oscillations in an open rectangular tank to the case of small horizontal tank oscillation was given in the statement of a Royal Naval College examination question, prior to 1938 [quoted in (87) p. 423]. The case of small pitching oscillations of an open rectangular tank about a horizontal axis (located either above or below the tank boundaries, but intersecting the vertical axis of symmetry of the tank) was examined by Binnie (26) in 1941; the free surface boundary condition for this case is discussed in an appendix by Poole. The problem of the oscillation of liquid in a "moving silo" was apparently (105) treated by Pavlenko in 1936, in his book "The Rolling of Ships."

An active interest in the sloshing problem was generated in the aircraft industry around 1948 because of the flight behavior of certain high speed aircraft. Subsequently, some experimental work conducted by NACA in the free-flight wind tunnel at Langley field indicated the sloshing of water in an unbaffled spherical tank caused small amplitude, high frequency lateral oscillations to be superimposed on the normal oscillation of the model [(124), incidentally, this is one of the earliest references in which the term "sloshing" is applied to

denote such fuel motion].

A comparatively crude beginning was made in 1950 toward devising a mechanical analog to represent fuel motion effects on aircraft dynamic stability (47). It was suggested that the liquid be replaced by a simple pendulum or a simple pendulum plus a fixed mass. The equations of motion for an aircraft with a number of spherical fuel tanks, wherein the fuel motion was approximated by the motion of solid pendulums, were subsequently set up (121) and used to study the interaction between these pendulums and the airplane. In evaluating the equivalent pendulum analogy as applied to rectangular and circular tanks, solutions were obtained for the case of steady-state sinusoidal horizontal oscillation of the tanks (74).

The problem was re-examined next for the case of the rectangular tank undergoing steady-state oscillations in horizontal translation, pitch about a horizontal axis and roll about a vertical axis (48,48a); in (48a), Laplace transforms of all pertinent expressions are also given. A much more sophisticated and consistent mechanical analog, consisting of a fixed mass and an infinite number of undamped spring and mass systems, was also introduced. This model has since been used extensively but not exclusively in aircraft and missile dynamics analyses.

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More recently, the rigid right circular cylindrical tank of uniform depth has been treated for small steady-state horizontal oscillations (9,17,44), arbitrary horizontal translation with acceleration small compared to the longitudinal (vertical) acceleration (66), and small steady-state pitch about a horizontal axis (9,17,44,119,120).

The solution for the full, capped circular cylindrical tank undergoing pitching motion has been considered (13,15,44, 140) and experimentally verified (36,139). The cylindrical tank of arbitrary cross section and uniform depth under both horizontal translation and pitch about a horizontal axis was treated (34) shortly after these results appeared, and a beginning was made toward the inclusion of viscous or "boundary layer" effects in the analysis. A formal solution for the pressure distribution, net forces and net moments due to liquid motion in tanks of arbitrary shape undergoing small horizontal oscillations and pitching has been given (134) in terms of certain integrals which can be evaluated either algebraically or numerically, depending on the particular problem. Results are also available, in terms of series of Mathieu functions, for the same forced motions of an elliptic cylindrical tank with flat bottom (37). A general treatment of the arbitrarily shaped tank undergoing forced motion has also been outlined in terms of the velocity potential (30). A Lagrangian equation formulation has been employed to obtain some results for the case of horizontal translation of the spherical tank and the circular canal (32). Very recently, the solutions, together with fairly extensive numerical results, have been given for the circular cylindrical sector tank and the ring sector tank (i.e., annular circular cylindrical sector tank) for the cases of horizontal oscillations in two directions, with pitch about two horizontal axes and roll about a vertical axis (19,20).

All of the theoretical studies cited here assume an incompressible liquid. Viscous effects, in the few places where assumed to exist at all, are restricted to narrow boundary layer regions for the case of the unbaffled tank. Moreover, with the exception of some studies of liquid oscillations in a rotating circular cylinder (69,70,80,81,84), all of the theoretical studies have assumed the flow to be irrotational with respect to an inertial frame of reference, since the fluid is acted on by a rotation-free force field (i.e., the gravitational field); it can be shown (71,87) that motion of the solid tank boundaries cannot produce rotational flow if the flow was initially irrotational. All of the results obtained are restricted to small free surface slopes, displacements and velocities, and consequently also to forcing frequencies which are not too near the natural frequencies of liquid oscillation, because of the assumptions of linearized boundary conditions and no damping. However, experimental studies indicate that these results may be applied reasonably close to resonance conditions (2) without large error. For an excellent discussion of the mathematical implications attendant on the linearization of the free surface boundary condition, see (129) chap. 2. Results are usually limited to those for the antisymmetrical sloshing modes having a single nodal diameter. In the case of the circular cylindrical tank, the orthogonality condition for trigonometric functions insures that this is the only class of motion which will contribute to the net horizontal force and moment exerted by the liquid on the tank. Exceptions to this, of course, are the sector and the ring sector tanks (19,20) where all classes must necessarily be included.

Experimental verifications of the theory of liquid oscillations began appearing simultaneously with the development of the theory. In the paper in which he discussed free oscillations of liquid in a circular cylindrical tank, Rayleigh also presented experimental results showing remarkable correlation with the theory (108). It is reassuring to know that succeeding investigators have generally arrived at similar conclusions for this case. Some experimental results together with a detailed discussion of the observed phenomena, by Guthrie (52), were available the year preceding Rayleigh's work. It may be of interest to note that some of the experimental difficulties which plagued Guthrie, such as the slow rotation or shifting of a nodal diameter, or the unexpected appearance of a symmetrical mode, have continued to occur. In the light of accumulated knowledge, the shifting of a nodal diameter was probably due to slightly out-of-round tanks (37), and a coupling between two classes of motion because of large amplitudes of motions may explain the unexpected modes (63) that were observed. [In a recent experiment, a small amount of ellipticity was deliberately introduced to insure that sloshing would occur in the desired direction (35).] Excellent correlation has been reported recently (2) between theoretical and experimental results for the case of steadystate horizontal oscillation of the right circular cylindrical tank pressure distribution, net horizontal force and moment about an axis along the tank bottom, as well as resonant frequencies are reported (3.4)]. It is anticipated that similar results for other types of motion will be reported soon. The first few resonant frequencies have been investigated experimentally for the spherical tank and the circular canal (78), and again indicate excellent agreement with theory (32). The frequency response under impulsive tank motion has also been reported (63.88).

Viscous damping in smooth walled tanks has been found to have negligible effect on such properties as the natural frequencies (2,27,35,35a). However, damping can be a very critical part of the control and stability problem, particularly when the control system natural frequencies are close to the liquid sloshing natural frequencies; a good deal of work has been reported on this subject (45). A theoretical analysis of the damping produced by a ring baffle (86) has shown excellent agreement with experimental results (103,104). Other damping devices, such as floating cans and baffles of different sorts (2,5,17) have also been investigated experimentally. Finally, damping effects have been included in a control and stability analysis, in which the internal tank conditions do not permit a very rigorous treatment. Experimentally determined values for damping associated with each of the natural frequencies have been introduced into the theoretical results for the undamped system via the simple expedient of directly modifying the "resonance terms" in the denominator, so that they appear as in the case of a linear spring-mass-damper system (7,11). Precautions were taken to insure that the results reduced to the correct ones in the limiting cases of zero damping and "infinite damping," i.e., where there is no sloshing, so that the liquid behaved as if it were in a full, capped tank. An improved mechanical analog, wherein damping associated with rigid body rotation of the nonsloshing mass is included, is also forthcoming (60).

During the period from 1950 to the present, numerous contributions have appeared in the Russian literature. Although publication was apparently delayed until 1956 (at which time an extension for the case of an annular tank was added), the problem of the motion of a circular cylindrical tank partially filled with liquid was presented at a mechanics seminar of the Mathematical Institute of the Academy of Sciences in 1950. [See (102).] In 1951, the behavior of a rectangular tank undergoing small horizontal oscillations under an external elastic restoring force was treated, and some stability considerations were discussed (127); see (91 and 136) for additional comments. The general problems of motion of a rigid body containing liquid with a free surface and stability con-

ditions have been treated extensively since 1952 (29,67,90, 91,93,100,105,114,115). The results have been applied to engineering problems, such as those encountered in ships. oscillations of pendulums containing liquid, and plane oscillations of rectangular and cylindrical tanks (89,92,94,95,101, etc.). More recently, two papers (96,99) have appeared wherein some higher order (i.e., nonlinear) wave amplitude and velocity effects are introduced.

Related Topics

Related topics which have been discussed include the disturbed motion of a liquid with a free surface in a rotating cylindrical tank [(69,70,71,80,81,84) sections 207 et seq.]. The natural frequencies of free surface oscillations of a rotating liquid relative to a rigid body rotation of constant angular velocity have been studied for a deep tank and the results applied to forced, transverse oscillations of the tank (84). Consideration has also been given to a non-full, rotating tank where centripetal acceleration is assumed to play the same role as that of gravity in the classical sloshing problem. The term "centrifugal slosh" has been coined to describe this case. The effective mass of a rotating annular cylinder subjected to an oscillation transverse to the spin axis has been given, and the mathematical aspects of the solution discussed (69,70,80,81). Another problem which has been treated is that of oscillation of liquid in connected tanks (8,16). Considerations of stability and stability criteria are included in (43,53,56).

The interaction between flexible tanks and liquid sloshing has also received notice. In most studies, a simple beam bending mode is assumed, and the sloshing is treated as a forced motion problem (10,97,98,106). Attempts have been made to include effects of wall bending (22,62,82,111); the frequencies and mode shapes of the coupled system have also been investigated (85,97,98,112).2 Indications are that the effect of a free liquid surface on the first natural frequency of a liquid-filled free-free beam is to produce increases on the order of 25 per cent (85).

Summary

The small motion of an ideal liquid in a fixed or moving rigid container of simple geometrical shape is either known or methods are available for obtaining approximate but reasonable solutions. The effects of viscous damping and of certain damping devices have been studied. It is reasonable to expect that future results will include extensions of the theory to admit somewhat larger wave amplitudes and a better understanding of the interaction between the liquid and the flexible walls of its container.

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Some Requirements for the Efficient Attainment of Range by Airborne **Vehicles**

M. ARENS¹

Israel Institute of Technology Haifa, Israel

The efficiency of attaining range using either a level cruise or ballistic trajectory can be evaluated by use of a suitable range factor for both trajectories. Use of this factor also allows comparison between aircraft using powerplants of different specific weight and fuel consumption. The ballistic trajectory is examined, and the region in which it is inherently superior to a level cruise trajectory is described as a function of cruising L/D and range. The optimum speeds for cruising flight are determined.

RECENT advances in powerplant technology and improvements in the aerodynamic characteristics of airborne vehicles at supersonic speeds foreshadow significant changes in the equipment to be used in future years for the transportation of payloads over Earth's surface. It is probable that present-day carriers, such as subsonic commercial transports and bombers as well as hypersonic ballistic missiles, will give way to more optimum airframe-powerplant combinations. The measure of the utility of a long range vehicle, or its optimizing criterion, is generally quite complex and is bound to vary with applications. It will in many cases include intangible considerations whose analytical formulation may be difficult, if not impossible. However, in almost all cases vehicle takeoff weight is a primary consideration strongly influencing other yardsticks, such as direct operating cost per ton-mile, development and production costs, etc. It will therefore be used as the optimizing criterion in this

In selecting an aircraft for the accomplishment of a transport mission, the three primary parameters are the vehicle trajectory, the airframe and the powerplant. Thus for any specific airframe-powerplant combination there will generally be an optimum way of flying the desired mission. Or conversely, if the trajectory is specified it should be possible to find the particular airframe-powerplant combination giving the lowest takeoff weight for the accomplishment of the mission. Ideally, the variation of all three parameters should be studied independently in order to arrive at the optimum combination. This approach however is usually not tractable analytically, due to the large number of variables to be considered. An alternate approach is to determine the optimum trajectory for a series of vehicles, or to find the appropriate vehicles for a number of specified trajectories, and to select the best combination by comparing the results of the localized optimization procedures.

Trajectory Considerations

The now classical contributions of Miele (1-4)2 to the application of the methods of the calculus of variations to

trajectory optimization provide explicit solutions for restricted trajectories or for the case where some of the aircraft and powerplant variables are held constant. The solution to the general problem of finding the optimum aircraft for a specified mission must therefore be pieced together from a series of particular solutions. A simpler but less elegant method is to pre-select a number of possible trajectories, determine the optimum vehicle-powerplant combination for each trajectory, and arrive at a general solution by comparing the particular solutions. Using the latter approach, we arbitrarily choose the following possible trajectories for the attainment of long range missions:

Ballistic-Initial boost from sea level to burnout velocity required so that desired range is attained by subsequent unpowered flight without the use of aerodynamic lift, the unpowered portion of the trajectory being completely determined by Earth's gravitational field.

2 Glide-Initial boost from sea level to burnout velocity required so that desired range is attained by subsequent unpowered flight, using aerodynamic lift to glide to the destina-

3 Skip—Initial boost from sea level to burnout velocity required so that desired range is attained by subsequent unpowered flight, consisting of a sequence of ballistic paths connected by turns or skips using aerodynamic lift.

4 Level cruise-Continuously powered trajectory consisting of climb and acceleration to cruising speed and altitude followed by cruise at constant speed and lift to drag ratio.

Obviously a host of other trajectories are possible, such as, for example, those in which engine power is applied intermittently. But it may be anticipated that for any specific range requirement the best of the selected trajectories will be reasonably close to optimum.

Recently Allen (5) presented a comparison of ballistic, glide and skip trajectories for rocket powered aircraft. His results indicate that whereas there is no significant difference between these three trajectories if the L/D of the vehicles using aerodynamic lift is about 2, the glide and skip trajectories become increasingly superior to the ballistic trajectory as their L/D improves. Since the relative advantages of these trajectories can be assessed from (5), we will limit our attention to the ballistic and level cruise trajectories.

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Senior Lecturer, Department of Aeronautical Engineering. ² Numbers in parentheses indicate References at end of paper. rela

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Comparison of Ballistic and Level Cruise Trajectories

For an aircraft cruising in an isothermal atmosphere at a speed V, at lift to drag ratio L/D, with a specific fuel consumption SFC, the change in aircraft weight W as a function of range S is given by the Breguet range equation (6)

$$W_1/W_2 = e^{\left[\frac{S/3600}{(V/SFC)(L/D)}\right]}$$
[1]

If we wish to compare this with the change in weight of a vehicle flying a ballistic trajectory to cover the same range, we must first determine the required burnout velocity. Assuming an impulsive boost, the relation between burnout velocity and change in vehicle weight is given by (7)

$$V_b = Ig \ln W_1/W_2$$

or expressing the engine specific impulse in terms of the specific fuel consumption, and solving for the weight ratio

$$W_{1}/W_{2} = e^{\left[\frac{V_{b} \ (SFC)}{3600 \ g}\right]}$$
[2

Equation [2] can be put into a form similar to Equation [1]

$$W_1/W_2 = e^{\left\{\frac{S/3600}{V_b \cos \psi} \left[\frac{(V_a/V_b)^2 (S/R)}{\cos \psi}\right]\right\}}$$
[3]

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 $V_s = \sqrt{Rg_0}$, satellite velocity on Earth's surface

R = radius of Earth

 ψ = launching angle

A comparison of Equations [3 and 1] leads to a natural definition of effective velocity $V_{\rm eff}$ and effective lift to drag ratio $(L/D)_{\rm eff}$ for a ballistic vehicle as

$$V_{eff} = V_b \cos \psi$$

$$\left(\frac{L}{D}\right)_{\text{eff}} = \frac{(V_s/V_b)^2(S/R)}{\cos\psi}$$

Since there is an optimum launch angle ψ and burnout velocity V_b corresponding to each range S, the minimum ratio of vehicle weights is uniquely determined as a function of range. Fig. 1 shows the variation of effective velocity and effective L/D with range for a ballistic vehicle impulsively boosted through a drag-free atmosphere at optimum launching angles. The effective L/D increases with range as a result of the "lifting" effect of the centrifugal acceleration, and reaches a value of π for a range equivalent to half Earth's circumference. At this point the vehicle's effective velocity is 26,000 fps, the satellite velocity.

Comparison of Equation [1] with Equation [3] written in the form

$$W_1/W_2 \; = \; e^{\left[\frac{S/3600}{\frac{V_{\rm eff}}{SFC}\left(\frac{L}{D}\right)_{\rm eff}}\right]}$$

makes possible with the aid of Fig. 1 a direct evaluation of the relative merits of the ballistic and level cruise trajectories. It should be recalled that at this point we are comparing the performance of an impulsively boosted ballistic vehicle in a drag-free atmosphere with the performance of an airplane flying a powered cruising trajectory whose fuel expenditure in the acceleration and climb leg of the mission has been neglected, and whose cruise leg has been extended to the point of destination, rather than allowing for the deceleration prior to landing. Although, due to the assumption made, neither of the performance estimates is accurate, a comparison between them will properly describe their relative merits for many missions. An estimate of the fuel expenditure during the cruising airplane's acceleration leg will be treated later in this paper.

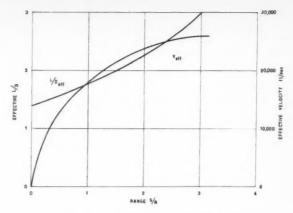


Fig. 1 Effective velocity and L/D of ballistic vehicles

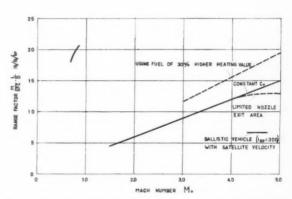


Fig. 2 Range factor for aircraft powered by airbreathing engines using hydrocarbon fuels

The path in which the largest value of $V/SFC \cdot L/D$ is obtained will lead to the smallest expenditure in vehicle weight, i.e., propellant, for any desired range. Since for the longer ranges the required burnout velocities can currently be attained only with rocket engines, it is instructive to compare the performance of level cruise vehicles using airbreathing engines with rocket powered ballistic vehicles. For the purpose of this comparison the attainable cruising L/D was assumed as 18 in subsonic flight and 6 in supersonic flight; the attainable engine specific fuel consumption was assumed as 0.8 lb/hr/lb in subsonic flight and 2 lb/hr/lb in supersonic flight. The latter assumption is based on use of turbofan engines for the subsonic regime, afterburning turbojets for supersonic flight below Mach 3.5 and ramiets beyond Mach 3.5. The efficiency of vehicles using the optimum engine in each speed range can be assessed by comparing their respective "range factors" (M/SFC)(L/D). Such a comparison is shown in Fig. 2, as a function of flight Mach number. From Fig. 2 it is apparent that only limited regions of the flight speed spectrum are advantageous for the attainment of range using cruising trajectories: Firstly, the high subsonic range currently used by jet powered commercial transports and subsonic bombers, and secondly the high supersonic regime. The intervening speeds are inappropriate due to the combination of low aerodynamic and propulsive efficiencies. If reasonable engine exit area limitations are imposed, we may anticipate that the optimum supersonic cruising speed will lie between Mach 4 and 5. Although the range factor for subsonic flight is considerably better than the one for supersonic flight, it

should be recalled that for commercial transports the increased mileage obtainable from a supersonic transport would tend to balance the additional fuel expenditure (8). Most military applications require supersonic capability in any case, and an airplane designed for subsonic cruise and supersonic dash will have a subsonic L/D considerably worse than that shown in Fig. 2. For such airplanes, therefore, there would seem to be little advantage in cruising subsonically.

For comparative purposes Fig. 2 also shows the range factor for a ballistic vehicle operating at its maximum effective L/D, namely satellite velocity, using a rocket powerplant with a specific impulse of 300 sec. It is apparent that this is not an efficient means of obtaining range. It should be recalled, however, that this comparison neglects the effect of any differences in aircraft and engine structural weights. Should this effect be considered, the relative performance of the ballistic vehicle would improve, due to its higher structural efficiency.

Influence of Powerplant Weight

A complete evaluation of the effect of powerplant weight requires a knowledge of the specific weight of the powerplant (pounds of weight per pound of thrust), as well as the maximum thrust requirement of the mission. Although rocket powerplants, owing to their simplicity and higher combustion chamber pressures, have a sizable specific weight advantage over airbreathing powerplants in most of the flight speed spectrum, it should be recalled that whereas ballistic trajectories require a takeoff thrust at least equal to the vehicle takeoff weight, the equivalent thrust requirement for an airbreathing engine powering a level cruise airplane would generally be considerably less than half the vehicle weight.

A general criterion for powerplant superiority for a specific mission can be obtained by writing Equation [1] in the form

$$\frac{W_a}{W_1} + \frac{W_{PL}}{W_1} = e^{-\left[\frac{S/3600}{(V/SFC)(L/D)}\right]} - \frac{W_{PP}}{W_1}$$
 [4]

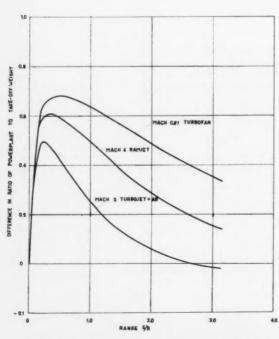


Fig. 3 Allowable difference of ratio of powerplant to takeoff weight between airbreathing engines powering cruising aircraft and a 300-sec impulse rocket powering a ballistic vehicle

where the "empty" weight of the vehicle at the conclusion of the cruise leg has been broken down into airframe structure weight W_a , powerplant W_{PP} and payload weight W_{PL} . The percentage of the vehicle takeoff weight allowed for structure and payload can be calculated by multiplying Equation [4] by W_1/W_0 , the vehicle weight ratio for that part of the trajectory that precedes the cruise leg. For a ballistic trajectory this ratio is, of course, unity. For level trajectories with supersonic cruising speeds, it is of the order of 0.9.

If we neglect the fuel expenditure prior to entering the cruise leg, the criterion that a vehicle using powerplant A be superior to a vehicle using powerplant B is that

$$\frac{W_{PPA}}{W_c} - \frac{W_{PPB}}{W_c} < e^{-\left[\frac{S/3600}{\left(\frac{V}{SFC}\right)_A}\left(\frac{L}{D}\right)_A\right]} - e^{-\left[\frac{S/3600}{\left(\frac{V}{SFC}\right)_B\left(\frac{L}{D}\right)_B}\right]}$$

If Equation [5] is written as an equality, it describes the break-even point between use of an efficient powerplant of high weight and an inefficient powerplant of low weight. The extent to which the low weight of rocket powerplants tends to overcome the poor propulsive and aerodynamic efficiency of rocket boosted ballistic vehicles may be judged from Fig. 3. The curves computed from Equation [5] show the allowable difference in weight between airbreathing powerplants for level cruise vehicles and a 300-sec specific impulse rocket used for a ballistic vehicle, for equal vehicle takeoff weights and assuming constant aircraft structure and payload weights. Assumptions regarding aerodynamic and propulsive parameters were the same as those discussed previously. It is seen that, except for extremely short ranges, the allowable powerplant weight differences for either the turbofan or ramiet powered level cruise vehicles are so large as to give them a decisive advantage over rocket propelled ballistic vehicles.

Acceleration to Cruising Velocity

For a sufficiently powered high speed vehicle, flying an optimum climb and acceleration path, the change in aircraft weight during the climb and acceleration leg can be approximated by

$$W_0/W_1 = e^{V(SFC)/3600 g}$$

Using this approximation, the total change in weight for a level cruise vehicle covering a range S at a cruising speed V is, therefore

$$W_0/W_2 = e^{V(SPC)/3600 g} e^{\frac{S/3600 g}{(V/SFC)(L/D)}}$$

In this equation, the SFC during acceleration has been taken equal to the cruising SFC, an assumption which is justified for high speed cruise vehicles using airbreathing engines, and for rocket powered vehicles at all speeds. The range covered during acceleration has been neglected. This will usually be consistent with the previous assumptions of rapid acceleration and a small value of D/F, i.e., a large angle of climb. Upon rearranging the last equation we obtain

$$W_0/W_2 = e^{\frac{S/3600}{(V/SFC)(L/D)}} \left[1 + \frac{(V/V_s)^2 L}{S/R} D \right]$$
 [6]

It is now possible to compare the efficiency of the level cruise trajectory including the acceleration leg with a ballistic trajectory covering the same range. The condition that the level cruise trajectory be superior can be stated as

$$\frac{1 + \frac{(V/V_s)^2}{S/R} \frac{L}{D}}{\frac{V}{SFC} \frac{L}{D}} < \frac{1}{\frac{V_{eff}}{(SFC)_b} \left(\frac{L}{D}\right)_{eff}} = \frac{1}{\frac{V_b}{(SFC)_b} \left(\frac{V_s}{V_b}\right)^2 \frac{S}{R}}$$
[7]

where (SFC), signifies the specific fuel consumption of the

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ballistic vehicle powerplant. Equation [7] can be rearranged into the standard quadratic form

$$\left(\frac{V}{V_b}\right)^2 - \left(\frac{V}{V_b}\right) \frac{(SFC)_b}{(SFC)} + \left(\frac{V_s}{V_b}\right)^2 \frac{S/R}{L/D} < 0$$
 [8]

The solution of Equation [8] written as an equality defines the conditions for which both trajectories are equally efficient, and is given by

$$\frac{V}{V_b} = \frac{1}{2} \frac{(SFC)_b}{(SFC)} \pm \frac{1}{2} \sqrt{\left[\frac{(SFC)_b}{(SFC)}\right]^2 - 4\left(\frac{V_s}{V_b}\right)^2 \frac{S/R}{L/D}} \quad [9]$$

It is of interest to determine under what conditions a vehicle using a powerplant of given efficiency should fly a ballistic rather than a level cruise trajectory. If the SFC is not varied, Equation [9] becomes

$$\frac{V}{V_b} = \frac{1}{2} \pm \frac{1}{2} \sqrt{1 - 4\left(\frac{V_s}{V_b}\right)^2 \frac{S/R}{L/D}}$$
 [10]

This equation is plotted in Fig. 4, for three values of aircraft L/D, as a function of range. For the cruising velocities and ranges interior to any particular curve the level cruise trajectory is superior. It can be seen that as long as the cruising L/D is less than 4, the ballistic trajectory is always superior to a level cruise trajectory in which a powerplant of equal SFC is used. On the other hand, for an L/D of 8, the region of superiority of the level cruise trajectory extends to a range of 1.7 Earth-radii, or almost 7000 miles.

Optimum Cruising Velocity

If, as a first approximation, we neglect the change in aircraft lift to drag ratio and engine specific fuel consumption with Mach number in the supersonic regime, the range factor will be directly proportional to the cruising velocity. In other words, any increase in cruising speed will decrease the quantity of fuel expended during cruise. Increased cruising speeds, however, require larger fuel expenditures during the acceleration leg. Within the limits of validity of the approximations used in arriving at Equation [6], we can find an optimum cruising velocity by minimizing Equation [6]. This would be the velocity to which it pays to accelerate. Differentiating the exponent of the right-hand member with respect to velocity, one obtains after some manipulation

$$\frac{V^*}{V_s} = \sqrt{\frac{S/R}{L/D}}$$
 [11]

where V^* represents the optimum cruising velocity. This relation is plotted in Fig. 5 as a function of range. Included in Fig. 5 is a line obtained from Fig. 4, defining the break-even point between the level cruise and ballistic trajectory. Therefore, for a specific engine type, Fig. 5 shows the best cruising velocity for each range, as well as that range beyond which a ballistic trajectory should be used. As can be seen, the optimum cruising velocities are considerably beyond present airbreathing engine speed capabilities. This should lead us to expect, however, that extension of the maximum speeds of airbreathing engines will lead to more efficient means of attaining range.

Conclusions

The high propulsive efficiency of airbreathing powerplants makes the attainment of range by jet powered aircraft flying level cruise trajectories more efficient than by rocket powered ballistic vehicles. For jet aircraft flying level trajectories, high subsonic velocities and Mach 4 to 5 supersonic velocities are the regions of highest range efficiency considering the current state of the art of airbreathing engines. If the efficient operation of airbreathing engines can be extended to hypersonic speeds, optimum cruising velocities will continue to in-

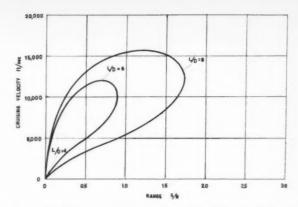


Fig. 4 Region of superiority of level cruise aircraft over ballistic vehicle

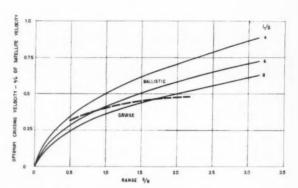


Fig. 5 Optimum cruising velocities

crease, and the quantity of fuel required to transport a specified payload over a given distance can be expected to decrease below that required for today's best subsonic transports. The specific weight advantage of rocket engines is generally not sufficient to outweigh their high fuel consumption for use in long range vehicles.

An evaluation of ballistic trajectories indicates their inherent superiority to level cruise trajectories having the same type of powerplant if the attainable supersonic L/D is below 4. For a supersonic cruise L/D of 8, however, the ballistic trajectory is superior only for ranges exceeding 7000 miles.

Nomenclature

 C_r = nozzle velocity coefficient

D = vehicle drag

g = acceleration of gravity

I = rocket specific impulse, sec

L = rocket spec L = vehicle lift

R = Earth radius

S = range

SFC = engine specific fuel consumption, lb/hr/lb V = vehicle velocity

W = vehicle weight

weight

 ψ = launch angle

Subscripts

0 = takeof

1 = beginning of cruise leg

2 = end of cruise leg

a = airframe structure

= burnout

eff = effective

PI. payload

PP powerplant

satellite optimum

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Continuously Powered Terminal Maneuver for Satellite Rendezvous

NORMAN E. SEARS Jr. 1 and PHILIP G. FELLEMAN²

Massachusetts Institute of Technology Cambridge, Mass.

The concept of using a continuously powered maneuver to effect the terminal phase of a satellite rendezvous operation is discussed. The characteristics of several sample maneuvers are presented, including the transfer time, acceleration levels, characteristic velocity and thrust direction. These maneuvers include a non co-planar transfer between elliptic orbits as well as the simpler cases of co-planar maneuvers and circular orbits. The advantages of using continuously powered maneuvers are discussed as well as the parametric effects of the system constants on the characteristics of the maneuver.

THIS paper will describe the characteristics of a continuously powered maneuver for the terminal phase of a satellite rendezvous operation. Terminal phase shall mean that part of the rendezvous operation during which the final velocity and position corrections are made for two satellites that have been brought relatively close and have similar orbital characteristics. The terminal phase will start with the vehicles approximately 20 miles apart; the result of this phase will be that the two vehicles are within 50 ft of each other and have zero relative velocity.

Review of Rendezvous Maneuvers

Satellite rendezvous operations are potentially important to many forthcoming space missions. Three possibilities are:

1 The construction and supply of a space station designed to orbit the Earth.

The final phase of an interplanetary reconnaissance mission in which the reconnaissance vehicle would return to an orbit about the Earth and be met by a vehicle launched from the Earth, thus making it unnecessary to carry an aerodynamic re-entry body for the entire journey.

3 Rendezvous between two satellites orbiting the Earth in dissimilar orbits.

Several papers (1-5)3 have been presented on possible

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¹ Instrumentation Laboratory, Group Leader.

² Instrumentation Laboratory, Staff Engineer.

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methods that could be used to achieve rendezvous between orbiting vehicles. The general approach is to divide the problem into two parts: First, matching the respective orbital planes of the two vehicles, and second, effecting the co-planar transfer. Several possible trajectories have been proposed for the co-planar transfer. The most commonly suggested is the Hohmann or co-tangential ellipse trajectory, since it is a minimum fuel trajectory for transferring between two concentric circular orbits. It is also possible to make the coplanar transfer by the use of high energy trajectories, for example, intersecting elliptic, parabolic or hyperbolic trajectories. All of these trajectories are characterized by at least two impulsive thrust applications separated by long coasting

In order to achieve successful rendezvous using maneuvers of this type, accurate knowledge of initial positions and velocities of the two satellite vehicles is required, and the impulsive thrust applications must be precisely controlled in time, magnitude and direction. After long unpowered coasting periods, uncertainties in initial conditions or errors in thrust application can result in significant position errors that cannot be corrected by a single impulsive thrust application. Although maneuvers of the minimum energy type are feasible for coarse navigation between widely separated satellite orbits, the accuracy requirements predicate the use of some method other than a single impulsive thrust to accomplish the final phase of the transfer. A continuously powered maneuver for this phase of the maneuver will be discussed in the following section.

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Terminal Maneuver

For the purpose of illustrating the characteristics of the terminal maneuver, the initial conditions have been arbitrarily chosen: A range between the satellite and ferry of approximately 20 miles with velocities associated with either elliptic or circular orbits. Fig. 1 shows a co-planar example where the rendezvous vehicle's orbit is 10 miles below the satellite's orbit, and the rendezvous vehicle is about 20 miles away. In all of the examples given in this paper, it will be assumed that the satellite is at a 500-mile altitude at the start of each maneuver. The first examples will consider co-planar transfers in a circular orbit. Later examples will include both non co-planar and noncircular cases. The equations of motion for the co-planar problem are shown in Fig. 2 and apply to a body moving in a central force field. This assumption will hold throughout the rest of the paper. The equations of motion are presented in polar form, with radial acceleration being defined along the geocentric radius vector and circumferential acceleration at right angles to the radius vector. These directions and their coordinates are also shown in Fig. 2. Due to the coupling between the radial and circumferential axes that is inherent in the equations of motion, any acceleration applied along one axis, for example the circumferential direction, would result in both a change in the circumferential velocity and the radial velocity.

In order to achieve rendezvous, accelerations are required both to move the rendezvous vehicle toward the satellite and to fulfill the velocity requirement that the velocity vectors must match both in magnitude and direction at the time of contact or desired minimum range. Another way of stating these requirements is that the range rate must approach zero as the range approaches zero. Equations [1, 2 and 3] illustrate a set of forcing equations upon which a control system might

be based

$$f_c = S_1[\hat{R} - f(R)]_c + S_2(RW_{LS})_c$$
 [1]

$$f_r = S_3[\dot{R} - f(R)]_r + S_4(RW_{LS})_r$$
 [2]

$$f_z = S_b[\dot{R} - f(R)_z + S_b(RW_{LS})_z]$$
 [3]

where

 $f_c, f_r, f_z =$ components of required acceleration

= range rate along the line of sight W_{LS} = angular velocity of the line of sight

R = range

f(R)= desired range rate function

svstem sensitivity

Each of the forcing equations has two terms, each of which contains a component of the range rate vector. The first terms contain the component of the range rate vector along the line of sight (R); the second terms contain the component perpendicular to the line of sight (RW_{LS}) , which is equal to the range times the angular velocity of the line of sight. These two quantities may be readily measured from the rendezvous vehicle. Many functions f(R) could satisfy the criterion of zero relative velocity at zero range. The particular function $f(R) = k\sqrt{R}$ has a further desirable property of requiring an almost constant deceleration of k2/2ft/sec2 during the latter part of the maneuver. This property resulted in the choice of this particular function which will be used in all of the succeeding examples.

It should be noted at this point that control of the rendezvous operation from a ground station is virtually impossible, owing to the inaccuracies of the measuring equipment at such long distances and to the short time available to make these measurements. It is therefore felt that, for the accuracies needed to achieve a successful rendezvous, measurements must be made on board the rendezvous vehicle. It should also be noted that the Equations [1-3] imply continuous thrusting. This thrusting, moreover, must be variable in magnitude. These forcing equations have been substituted in the equa-

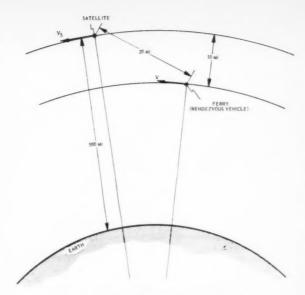


Fig. 1 Initial conditions for terminal phase

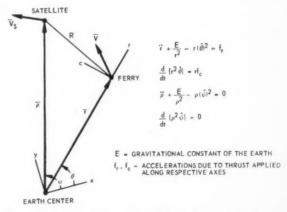


Fig. 2 Coordinate system and equations of motion (co-planar)

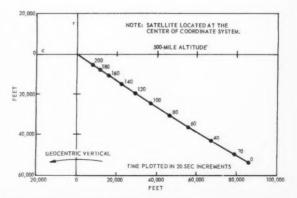


Fig. 3 Standard trajectory in satellite coordinate system

tions of motion shown on Fig. 2 and the problem simulated on an IBM 650 digital computer. The results of this simulation are demonstrated by several examples which follow.

Example 1: Co-Planar Maneuver Between Circular Orbits

The initial positions of the two vehicles are those shown in Fig. 1: Both vehicles have circular velocity at their respective altitudes. Fig. 3 is the trajectory of the rendezvous vehicle plotted in a coordinate system which is satellite-centered and rotating with the geocentric vertical. The dots along the trajectory represent 20-sec time increments. Though the



Fig. 4 Standard trajectory in inertial coordinates

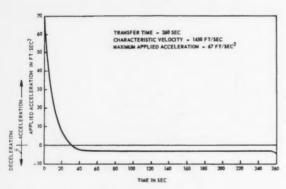
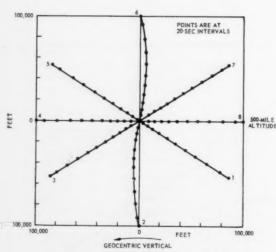


Fig. 5 Thrust profile



VELOCITY AT EACH STARTING POSITION - CIRCULAR VELOCITY

SUMMARY FOR ALL TRAJECTORIES SHOWN:

1. TIME OF TRANSFER: 260-280 SEC

2. CHARACTERISTIC VELOCITY: 1450 FT./SEC

3. MAXIMUM APPLIED ACCELERATION - 70 FT/SEC2

Fig. 6 Co-planar circular trajectories

path appears as a straight line to the scale drawn, there is some slight curvature at the beginning of the maneuver. Fig. 4 depicts the same path as would be seen by an inertial observer, with the curvature of the orbit and the scaling distance exaggerated in order to show the relative positions in inertial space. Again, 20-sec time increments are shown.

Fig. 5 is the plot of the magnitude of the required acceleration vs. time. It will be assumed in these examples that the rendezvous vehicle achieves the required acceleration at all times. The high initial value of accleration decreases rapidly and becomes a small negative value for the rest of the maneuver. This indicates that there is a short, high thrust level period of acceleration and a longer, low thrust level period of braking that continues to the end of the maneuver. The maximum required acceleration during the brief acceleration phase is determined by the difference between the actual vector relative velocity and that required by the control Equations [1-3]. The system sensitivities S_1 - S_6 were equal to 0.1 sec-1 for this and following examples. During the deceleration or braking period the required acceleration level is essentially constant and equal to approximately $k^2/2$ due to the particular choice of desired range rate function $f(R) = k\sqrt{R}$ in Equations [1-3]. The scale factor k was equal to a value of 2.2 ft1/2 sec-1 for these examples which resulted in a virtually constant deceleration of 2.5 fps2.

It should be pointed out that the range of required accelerations, or equivalently, throttling capability, is determined by two factors: First, the peak accelerations resulting from the initial position and velocity conditions, and second, the value of constant deceleration level determined by the value of the scale factor k.

Fig. 6 shows several co-planar trajectories, all starting from the same initial range, but from different initial positions. In all cases, both the satellite and the rendezvous vehicle are initially in circular orbits. Trajectory 1 is the same as that shown in Fig. 3. All the trajectories have similar time of transfer, characteristic velocity and maximum acceleration levels. However, this would not be true if the initial ranges were much larger. Upon close examination of the figure, it may be seen that diagonally opposite trajectories, for example trajectories 1 and 5, are virtually identical. The

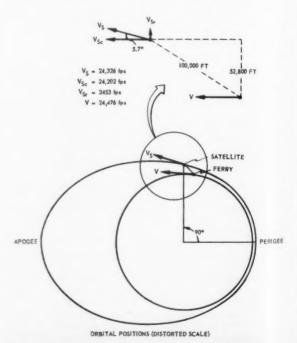


Fig. 7 Noncircular co-planar initial conditions

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0

81

tl

80

A

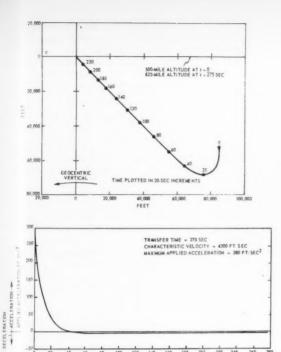


Fig. 8 Co-planar noncircular trajectory

FERRY (RENDEZVOUS VEHICLE)

V

SATELLITE MOVES IN X.Y. PLANE $\vec{r} + \frac{E}{r^2} - r(\hat{\theta})^2 - r(\dot{\phi})^2 = f_r \qquad \vec{p} + \frac{E}{\rho^2} - \rho(\dot{\psi})^2 = 0$ $\frac{d}{dt} [r^2 \hat{\theta}] = rf_c \qquad \frac{d}{dt} [\rho^2 \dot{\psi}] = 0$ $\frac{d}{dt} [r^2 \hat{\phi}] = -rf_s$

Fig. 9 Equations of motion (non co-planar)

reason for this is that diagonally opposite starting positions have identical initial conditions of range rate. As before, 20-sec time increments are indicated along each trajectory.

Example 2: Co-Planar Maneuver Between Noncircular Orbits

Fig. 7 shows the initial conditions for a transfer involving a satellite in an elliptic orbit with an eccentricity of 0.1 at a true anomaly of 90 deg and a ferry vehicle in a circular orbit. In an expanded portion of the figure, the initial relative position and velocities of the two vehicles are shown, together with the magnitudes of the circumferential and radial velocity components. This figure is distorted in order to show the starting conditions of the terminal phase.

Fig. 8 shows the trajectory in the satellite reference coordinate system, and the thrust levels required during the maneuver. The satellite reference coordinate system on which the trajectory is plotted in Fig. 8 constantly changes altitude during the maneuver, starting at 500 miles and ending at 623 miles after the 275 sec required for the transfer maneuver. The time of the maneuver, the characteristic velocity and the maximum applied acceleration are also shown in Fig. 8. It should be noted here that the difference between the characteristic velocity of this maneuver and the characteristic velocity of Example 1, where both vehicles were in circular orbit (both maneuvers starting at the same initial range) results almost entirely from the radial velocity of the satellite that must be imparted to the ferry. The maximum applied acceleration is correspondingly greater for this noncircular case (280 fps2 compared wtih 70 fps2 for the circular problem), but the acceleration required for the braking phase is again constant at 2.5 fps2.

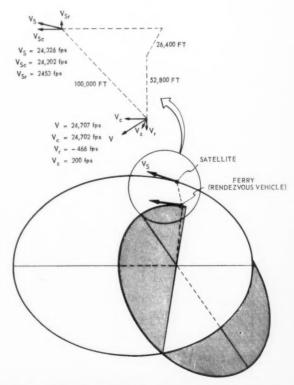


Fig. 10 Orbital positions for noncircular, non co-planar transfer

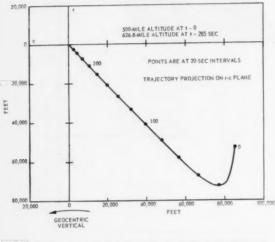
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Example 3: Non Co-Planar Maneuver Between Noncircular Orbits

Fig. 9 shows a three-dimensional coordinate system and the equations of motion that are referred to this system. These equations have been simplified from the general equations of motion, since in the initial conditions considered here it is assumed that the angular separation between the orbital planes of the ferry and satellite is small. The third forcing equation (Eq. [3]) which is similar in form to the other two, applies to the orthogonal z direction.

This example includes noncircular as well as non co-planar conditions. Both the satellite and the ferry are in elliptic orbits with different eccentricities—the satellite orbit having an eccentricity of 0.1 and the ferry orbit having an eccentric-



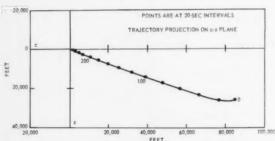


Fig. 11 Noncircular, non co-planar trajectory

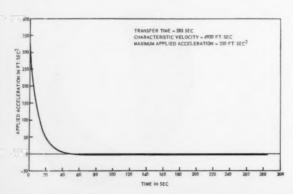


Fig. 12 Noncircular, non co-planar trajectory

ity of 0.03. Fig. 10 shows the two orbits and the positions of the respective vehicles in their orbits, the scale again being distorted to show the initial conditions. The expanded portion of the figure shows the initial positions and velocities of the two vehicles together with the velocity components along the $c, \, r, \, z$ axes. The components of the relative velocities are

$$V_{Sc} - V_c = -500 \text{ fps}$$

 $V_{\Delta r} - V_r = 2919 \text{ fps}$
 $V_{Sz} - V_z = -200 \text{ fps}$

The initial value of the range rate along the line of sight for this example is 1127 fps (that is, the vehicles are separating at this velocity).

Fig. 11 shows the trajectory as it would be seen from the satellite, projected onto the r-c plane and onto the c-z plane. The transfer time, characteristic velocity and maximum applied acceleration are again summarized for the maneuver (see Fig. 12). The increased characteristic velocity and required peak acceleration level, compared with the circular coplanar maneuver (see Fig. 5) and the noncircular co-planar maneuver (see Fig. 8), result from the large initial relative velocities; however, the deceleration during the braking phase is again constant at 2.5 fps².

The required thrust angles with respect to the line of sight for the preceding examples are plotted in Figs. 13. Fig. 13a shows the projection of this angle onto the r-c plane; Fig. 13b shows the projection onto the c-z plane. The rapid change in thrust angle shown in Fig. 13a is caused by the thrust changing from acceleration to deceleration. It should be noted that during the long deceleration period, the thrust angle remains relatively constant and directed away from the satellite.

In all of the preceding examples, the sensitivities that appear in the forcing equations were kept constant and equal to each other. No attempt has been made to optimize these constants or to determine whether a nonconstant sensitivity would result in lower characteristic velocities and maximum applied acceleration levels. If the sensitivities were increased, the trajectories would be similar; the only effect would be that the initial discrepancy between range rate and the desired range rate would be reduced sooner by the application of higher acceleration levels. This would result in a higher characteristic velocity for the entire maneuver, but the time required for transfer would remain essentially the same.

The transfer time is dependent on the initial range and the value chosen for the scale factor k. The transfer time is approximately proportional to the square root of the initial range and inversely proportional to k. The expression for transfer time can be written as

$$T = 2\sqrt{R}/k + g(S_i, k, R)$$

where

$$2\sqrt{R}/k \gg g$$

As previously stated, the function of range f(R) in the forcing equations was chosen to be proportional to the square root of range. If the linear function f(R) = kR had been chosen, the resulting transfer time could be written⁴

$$T = \frac{1}{k} \ln \left(\frac{R_0}{R_f} \right)$$

It can be seen from this equation that for rendezvous, i.e., $R_f=0$, an infinite transfer time would be required. Practically, even a finite R_f would require extremely long transfer times and correspondingly higher characteristic velocities. For these reasons, a nonlinear function is indicated, and the square root was chosen for this discussion since it has the desirable characteristics previously described.

⁴ This expression is a correction to the paper as originally presented and was pointed out to the authors by B. P. Miller, Astro-Electronic Products Division, RCA, Princeton, N. J.

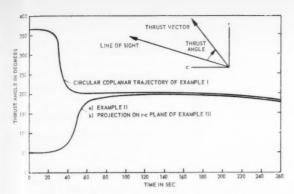


Fig. 13a Thrust angle profiles in the r-c plane

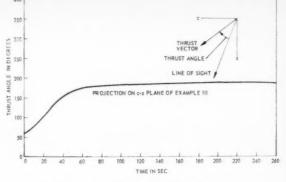


Fig. 13b Thrust angle profiles in the c-z plane

Summary

A continuously powered maneuver to be used for the terminal phase of a satellite rendezvous operation has been described. One advantage of a maneuver of this type is the possibility of continuously correcting deviations from the desired trajectory owing to measurement uncertainties. The maneuver described is based on the utilization of vehicle sensed line of sight information and is independent of ground derived data. The form of trajectory control based on the forcing equations (Eqs. [1-3]) and illustrated in the preceding examples, has the following characteristics (neglecting vehicle dynamics and assuming instantaneous acceleration response):

The time required to complete the maneuver is approximately equal to

$$T \sim 2 \sqrt{R_0/k}$$

2 The maneuver naturally divides itself into two phases of acceleration, first, a brief period of acceleration toward the satellite, second, a longer period of braking to reduce the relative velocity to zero at the end condition. (Note: This initial acceleration period would not exist if there were an initial closing velocity equal to $k\sqrt{R}$ and W_{LS} equal to zero. Alternatively, if the initial velocity resulted in an even higher closing velocity, the acceleration would always be so as to reduce the relative velocity, i.e. braking.)

Initial acceleration phase: The maximum value of the acceleration in this phase is determined by the difference between the desired and actual initial conditions as well as by the system constants k and S_i .

Braking or deceleration phase: The required acceleration level during this phase is essentially constant in magnitude, owing to the choice of the desired range rate function $k\sqrt{R}$ and is equal to

$$|\bar{f}| = k^2/2$$

where

$$\bar{f} = \bar{f}_c + \bar{f}_r + \bar{f}_z$$

The maneuver described in this paper resulted in high characteristic velocities and wide variations in the required ac-celerations and thrust angles. This results from the particular choice of examples and initial conditions. In order to achieve a successful rendezvous between two orbiting vehicles, it is necessary to first accelerate and then decelerate one of the vehicles with respect to the other. It is possible to minimize the characteristic velocity using a continuously powered maneuver if a large closing velocity exists as an initial condition (6). In this case, the acceleration variation and thrust angle limits are considerably smaller than those presented

here, and the characteristic velocity is essentially the same as that required merely to attain the desired orbit without regard to position matching.

Acknowledgment

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The publication of this report does not constitute approval by the Air Force of the findings or conclusions contained herein. It is published for the exchange and stimulation of ideas.

Nomenclature

- X, Y, Z = Earth centered inertial coordinate system
- = vehicle centered coordinate system with r axis along the geocentric radius, and with the c axis parallel to the orbital plane of the satellite
- radius vector from the center of Earth to the rendezvous vehicle
- angle from X axis to \bar{r}
- angle from Z axis to \bar{r}
- radius vector from the center of Earth to the satellite
- angle from X axis to $\tilde{\rho}$
- velocity of rendezvous vehicle V_S velocity of the satellite
- specific force (thrust/unit mass) along the r, c or z f_r, f_c, f_z axis, respectively
- Rrange from the rendezvous vehicle to the satellite
- \dot{R} range rate along the line of sight
- W_{LS} angular velocity of the line of sight
- gravitational constant of the Earth ($E = 1.4072 \times$ 1016 ft3/sec2)
- f(R)desired range rate function
- Si guidance system sensitivities
- scale factor
- transfer time

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Efficient Precision Orbit Computation Techniques

R. M. L. BAKER Jr.,² G. B. WESTROM,³ C. G. HILTON,³ R. H. GERSTEN,³ J. L. ARSENAULT³ and E. J. BROWNE³

Aeronutronic Div., Ford Motor Co. Newport Beach, Calif.

A comparison is made of the methods of Cowell, Encke and the variation-of-parameters for the computation of high precision orbits. Analysis of the integration of an analytical three-body trajectory and an analytical low thrust spiral trajectory indicates the importance of decreasing the overall number of integration steps to avoid roundoff errors. Comparative computations demonstrate that Encke's method is preferable in the ballistic lunar trajectory, variation-of-parameters in the low thrust trajectory, and Cowell's method in the high thrust trajectory. The overall computational efficiency of Encke's and the variation-of-parameters method is also shown.

RECENTLY, engineers have been challenged with the problems of precision orbit computation techniques for the efficient numerical integration of space vehicle trajectories. The orbit computation problem is manifestly not a novel one, having been investigated rather thoroughly by celestial mechanics for many years.4 Nevertheless, the conclusions reached to date are not general enough to answer the entire question, since the choice of method is dependent to a great degree upon the nature of the problem. For example, the problem of the motion of a minor planet or comet is not completely analogous to the problem of the motion of a low thrust interplanetary vehicle. For this reason, it is desirable to reopen the question of analytical technique and to determine the circumstances under which one technique is preferable to another. The computational techniques considered in this paper are two perturbational techniques, referred to as Encke's method and variation-of-parameters, and a direct integration of the accelerations called Cowell's method.

There is no a priori reason for preferring one of these methods to the exclusion of all the others. In the case of high perturbative forces, e.g., during high thrust, Cowell's method is probably superior. In the case when the perturbative forces are of small or moderate size over a restricted segment of the orbit, e.g., as for a lunar orbit and certain ballistic interplanetary trajectories, Encke's method seems superior. In the case of small perturbative forces acting throughout the entire trajectory, e.g., as during a low thrust interplanetary

voyage, variation-of-parameters may be superior (3).6 In the following sections these intuitive conclusions are substantiated by quantitative computations.

To evaluate quantitative results, it is necessary to delineate clearly between the errors resulting from truncation and those resulting from rounding in numerical integration. These errors affect the analysis in opposite ways; i.e., in evaluating a particular integral, the fewer integration steps employed, the less is the rounding error, but the greater is the truncation error and vice versa. It is sufficient to say that if truncation error is bounded to the same value for all methods tested, then the method exhibiting the fewest integration steps will be superior in point of accumulated error. The specific expressions relating these errors will be presented in the next section.

As has been frequently pointed out, the rounding error is not the only criterion to be considered in the choice of an integration technique. Encke's and, to an even greater degree, the variation-of-parameters techniques involve expressions that are much more complicated and often less symmetric than Cowell's simple formulas. Thus it is not immediately evident that a procedure yielding the fewest integration steps will be the most efficient in terms of computer time. Consequently, this paper will address itself to the question of overall computational efficiency as well as to accumulated errors.

The rationale to be followed involves the analysis of an analytically solvable three-body trajectory (synodic satellite) and a logarithmic spiral thrust trajectory, and the comparative computations of a ballistic lunar trajectory, a low thrust trajectory and a high thrust midcourse corrective maneuver. Each of these trajectories is computed by Cowell's, Encke's and the variation-of-parameters methods. Every effort is made to insure that the problem is identical for each method

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² Lecturer, Assistant Professor of Astronomy, UCLA, also Staff Member, Aeronutronic. Presently on active duty with USAF at AFBMD. Member ARS.

³ Staff Member.

⁴ A summary of this prior work, a comparative analysis of several different methods of orbit computation, is presented in (18)⁵ and in a 1958 paper by Porter (19)

^{(18)&}lt;sup>5</sup> and in a 1958 paper by Porter (19).
⁵ Numbers in parentheses indicate References at end of paper.

⁶ The success of a variation-of-parameters method is dependent upon the proper choice of parameters; consequently, a more optimum choice of parameters might make this method more competitive with Encke's. Nevertheless, Encke's method will always prove to be superior where there exist moderate perturbative forces over a limited segment of a trajectory such that the resulting perturbative Encke displacements would still be small while the variation of the parameters would become relatively large.

and, furthermore, that the overall error is similarly bounded throughout the computation for each method. The deviations from the synodic satellite and spiral orbits specifically portray the direct relation between number of integration steps and integration error, and, consequently, their analysis is carried out first.

Computational Techniques

Perturbations

In all the integration techniques, Cowell's, Encke's and variation-of-parameters, perturbative acceleration terms are encountered. Perturbation theory has wide application in science and is particularly useful in areas where analytical solutions are difficult or impossible. Detailed discussions of perturbation theory are to be found in Moulton's book [(17), chap. 10] and in Herrick's [(9), chaps. 15-17]. A general discussion of perturbations in connection with astrodynamics is given by Herrick and Baker (11). The particular application of perturbation theory in this paper will be to those accelerations over and above the central force field of a two-body problem. These perturbative accelerations may be due to the gravitational attraction of other bodies, atmospheric or electromagnetic drag, oblateness of Earth and the moon, thrust, radiation pressure, relativity, etc.

The perturbations considered in this paper are: Oblateness of the Earth, lunar perturbations, solar perturbations and rocket thrust acceleration.

Oblateness of the Earth

If Earth were homogeneous in concentric spherical shells, its potential would be that of a point mass. The effects of the flattening of the poles and lack of symmetry about the Equator, however, manifest themselves as perturbative forces on bodies in the vicinity of Earth. These deviations from a spherical shape may be represented mathematically by a series of spherical harmonics. The precision by which the mathematical model corresponds to the physical one is, of course, dependent upon the accuracy with which the harmonic terms can be determined.

The second, third and fourth harmonic terms of Earth's gravitational field have been developed by Herrick [(9), chap. 18], Herrick and Walters (12), and Baker (3). The components of the perturbative terms of the second, third and fourth harmonics are?

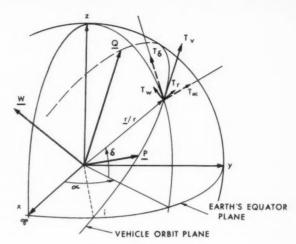


Fig. 1 Thrust components

from Herrick (9), chap. 15

$$\dot{x}_{G}^{\times} = m_1 \left(\frac{x_{21}}{r_{21}^3} - \frac{x_{31}}{r_{31}^3} \right) + m_4 \left(\frac{x_{24}}{r_{24}^3} - \frac{x_{34}}{r_{34}^3} \right)$$
 [2a]

$$\dot{\mathbf{r}}_{a}^{\times}$$
 $\dot{y}_{a}^{\times} = m_{1} \left(\frac{y_{21}}{r_{21}^{3}} - \frac{y_{31}}{r_{31}^{3}} \right) + m_{4} \left(\frac{y_{24}}{r_{24}^{3}} - \frac{y_{34}}{r_{34}^{3}} \right)$ [2b]

$$\dot{z}_{G}^{\sim} = m_1 \left(\frac{z_{21}}{r_{n1}^3} - \frac{z_{31}}{r_{n3}^3} \right) + m_4 \left(\frac{z_{14}}{r_{n4}^3} - \frac{z_{24}}{r_{34}^3} \right)$$
 [2c]

Thrust Perturbation

If the thrust is small compared to the central force, it is convenient to consider the thrust as a perturbative acceleration upon the vehicle. The perturbative components (see Fig. 1)

$$\hat{x}_{B}^{\times} = -\frac{\mu x}{r^{5}} (J^{\times})(1 - 5 U_{z}^{2}) - \mu H^{\times} \frac{xz}{r^{7}} (3 - 7 U_{z}^{2}) - \frac{\mu x}{6r^{7}} (K^{\times}) (3 - 42 U_{z}^{2} + 63 U_{z}^{4})$$
[1a]

$$\dot{r}_{B} \setminus \left\{ \dot{y}_{B} \right\} = \frac{(\dot{x}_{B})}{r} y \tag{1b}$$

$$\dot{z}_{B}^{N} = -\frac{\mu z}{r^{5}} \left(J^{N}\right) \left(3 - 5 \ U_{z}^{2}\right) + \mu H^{N} \frac{3}{5r^{5}} \left(1 - 10U_{z}^{2} + \frac{35}{3} \ U_{z}^{4}\right) - \frac{\mu z}{6r^{7}} \left(K^{N}\right) (15 - 70 \ U_{z}^{2} + 63 \ U_{z}^{4}) \qquad [$$

Perturbation Due to the Sun and Moon

The perturbative terms due to the sun and moon can be written directly from the integrals for the n-body problem developed by Moulton (17) and others in texts on celestial mechanics. Using subscripts to denote the various bodies as indicated in the Nomenclature, the perturbative terms are

due to the thrust are

$$\dot{x}_{T}^{\times} = T_{r} \frac{x}{r} - T_{\delta} \frac{xz}{r\sqrt{x^{2} + y^{2}}} - T_{\alpha} \frac{y}{\sqrt{x^{2} + y^{2}}}$$
 [3a]

$$\dot{r}_{T} \sim \left\{ \dot{y}_{T} = T_{r} \frac{y}{r} - T_{\delta} \frac{yz}{r\sqrt{x^{2} + y^{2}}} + T_{\alpha} \frac{x}{\sqrt{x^{2} + y^{2}}} \right\}$$
 [3b]

$$\dot{z}_T = T_r \frac{z}{r} + T_\delta \frac{x^2 + y^2}{r}$$
 [3c]

The grave symbol (\) denotes a perturbative derivative with respect to time; see (2).

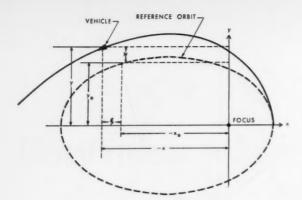


Fig. 2 Deviation from reference orbit

Total Perturbation

The total perturbative acceleration r is the sum of the perturbations due to the oblateness of Earth \dot{r}_B , the sun and moon r_{G} , and rocket thrust r_{T}

$$\begin{array}{c} \dot{x} \\ \dot{r} \\ \dot{r} \\ \end{array} \begin{array}{c} \dot{x} \\ \dot{x} \\ \dot{y} \\ \dot{z} \\ \dot{z} \\ \end{array} \begin{array}{c} \dot{x} \\ \dot{x} \\ \dot{z} \\ \end{array} \begin{array}{c} \dot{x} \\ \dot{x} \\ \dot{z} \\ \end{array} \begin{array}{c} \dot{x} \\ \dot{x} \\ \dot{z} \\ \end{array} \begin{array}{c} \dot{x} \\ \dot{z} \\ \dot{z} \\ \end{array} \begin{array}{c} \dot{x} \\ \dot{z} \\ \dot{z} \\ \end{array} \begin{array}{c} \dot{x} \\ \dot{z} \\ \dot{z} \\ \end{array} \begin{array}{c} \dot{z} \\ \dot{z} \\ \dot{z} \\ \end{array} \begin{array}{c} \dot{z} \\ \dot{z} \\ \dot{z} \\ \dot{z} \\ \end{array} \begin{array}{c} \dot{z} \\ \dot{z} \\ \dot{z} \\ \dot{z} \\ \dot{z} \\ \end{array} \begin{array}{c} \dot{z} \\ \dot{z} \\ \dot{z} \\ \dot{z} \\ \dot{z} \\ \dot{z} \\ \end{array} \begin{array}{c} \dot{z} \\ \dot$$

[4c]

where \dot{x} , \dot{y} , \dot{z} refer to the total perturbative components. Drag and radiation pressure perturbations, perturbations resulting from the planets and perturbations due to the triaxial figure of the moon have been neglected.

Cowell's Method

Cowell's method involves the direct integration of the total acceleration, central as well as perturbative, acting on a vehicle. The necessity of carrying a large number of significant figures due to the large central force term is an obvious disadvantage of the method. The resulting decrease in the size of the integration step, particularly in the region of a large central force, makes the method tedious for hand calculations.

The advent of the high speed computing machine is responsible for a considerable revival of the method. The coordinates of the five outer planets, for example, were determined at the Watson Laboratories utilizing Cowell's method (6). The Themis Code, developed at the University of California Radiation Laboratory, is an IBM 704 program of Cowell's method for interplanetary orbits (23). For precision orbit work, roundoff error tends to limit the usefulness of programs based upon Cowell's method. Even with "double precision programs" accuracy is lost. Since tabular information, such as the coordinates of the planets, is not available to more than seven or eight significant figures, the interpolations (even with a series of dummy digits added to the tabulations) will always involve random interpolation and rounding errors for more entries into the tables.

In Cowell's method, the equations of motion, which must be integrated twice to obtain position coordinates, are

$$\ddot{x} = -(\mu x/r^3) + \dot{x}^{\hat{}}$$
 [5a]

$$\ddot{y} = -(\mu y/r^3) + \dot{y}$$
 [5b]

$$\ddot{z} = -(\mu z/r^3) + \dot{z}$$
 [5c]

where \ddot{x} is the acceleration with respect to the arbitrary time unit, as discussed in (13). The central force term in the x direction is defined by $-\mu x/r^3$. The total perturbative term in the x direction due to bulge, thrust and other bodies is \dot{x} . The accelerations in the y and z directions are defined in an analogous manner.

Encke's Method

Over a hundred years ago, the German astronomer Encke proposed a method of handling special perturbations which has proved to be well suited to slightly perturbed orbits, such as ballistic lunar trajectories.* Encke's method differs from Cowell's in that differential accelerations due to perturbations are integrated rather than the total accelerations. More specifically, one calculates the deviation from a two-body reference orbit. Fig. 2 shows the relationship between the reference orbit and the actual path of the vehicle.

Let x, y, z denote the actual position of the object, x_e, y, z_e the position on the reference orbit, and ξ , η , ζ the departure from the reference orbit. One can obtain the following relationships

$$\xi \triangleq x - x_e \quad x \to y, z \quad \xi \to \eta, \zeta$$
 [6]

The differential acceleration between actual and reference positions of the rocket can be expressed as

$$\frac{d^2\xi}{dt^2} = \mu k^2 \left(\frac{x_e}{r_e^3} - \frac{x}{r^3} \right) + \dot{x} \qquad x \to y, z$$
 [7]

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The first term on the right-hand side is obviously the difference between the reference orbit and the actual path, and \dot{x} represents the total perturbational component.

In contrast to Cowell's method, therefore, only the differential accelerations due to perturbations are integrated to obtain departures from a two-body orbit. These departures are then added onto the coordinates of the rocket as found from the two-body orbit to obtain the actual position of the rocket. Taking cognizance of the fact that only differential accelerations are integrated instead of total accelerations, it is possible to take larger steps of integration. A careful choice of the reference orbit is necessary in order to make the method most efficient.

The actual formulas which are used in the calculations utilizing Encke's method were developed by Herrick [(9), chap. 151.

The Variation-of-Parameters Method

variation-of-parameters or variation-of-elements method differs from the Encke method in that there is a continuous rectification of the reference orbit. The reference motion of the object in question is represented by a set of parameters that, in the absence of perturbative forces, would remain constant with time. As an example, astronomers often employ elements specifying the elliptical two-body motion of an object as the reference motion. They then integrate the variation of some of these parameters, such as the semimajor axis a, eccentricity e, the time of perifocus passage T and the orientation angles of the orbit plane. Often, certain vectorial elements proposed by Herrick (8), rather than these parameters, are integrated. Perturbative forces will then cause these parameters to vary, and the differential equations of motion are formulated in terms of these orbit parameters or functions thereof. These differential equations are integrated in the computations of this paper by the technique discussed by Herrick in (9), chap. 18.

Alternatively, it is possible to choose a different form for the reference or gross motion. One might, for example, include part of the perturbative forces caused by the nonspherical shape of Earth, and employ for the gross motion a solution

⁸ Extensive studies utilizing Encke's method have been conducted by various companies, including Aeronutronic, Douglas Aircraft Co., Convair Astronautics, Republic Aviation, Systems Corporation of America, and a number of others.

found by Garfinkel (7). When drag force predominates, as in the case of entry, it is sensible to discard entirely a gravitational gross motion and employ a rectilinear gravity-free drag orbit instead, as in (2).

The formulas utilized in the variation-of-parameters method were developed by Herrick [(9), chap. 17]. Care must be exercised to choose an appropriate set of parameters for the most efficient use of the variation-of-parameters method.

Error Control

Introduction

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The essential feature of numerical integration is the representation of the integrand as a polynomial of finite order. This may be done by a Taylor series expanded about any point at which the value of the integrand is tabulated. The coefficient derivatives of such a series can be expressed in terms of antecedent tabular values of the integrand or the finite differences between these values. Evidently, the error due to the finiteness of the series, the truncation error, is reduced by taking a small interval of tabulation, i.e., a small step size. In the Runge-Kutta integration technique, intermediate values of the integrand are computed. The truncation error of the formula used is of the order of the fourth derivative.

The rounding error, due to the finite number of digits carried, increases with the number of computations. The number of computations necessarily increases when the step size is reduced. Certain procedures have been suggested by Herrick (10) to limit the accumulation of rounding error, but, for any one method, the fewer steps, the less error is incurred.

The following sections discuss both truncation and rounding error, and an analytical check is provided in the last section to illustrate the principles involved.

Runge-Kutta Integration Procedure

The choice of the "modified" Runge-Kutta method of integration was based on the fact that its advantages (21) over other techniques were useful in this comparison. In a study such as this, it is of primary importance to be able to integrate up to a point specified in advance. This ability, the ease with which Runge-Kutta starts the integration, and the convenience of interval size change are some of the benefits derived from the use of this routine. It must be mentioned here that this method does not arrive at a true estimate for the truncation error. In this comparison, the emphasis is placed on consistency between the methods, and since this estimate remains constant, it does not appear to be a dis-

A variation of the Runge-Kutta integration technique has been devised (22) to include error estimation and automatic interval size control.

In the comparison of the perturbation techniques, namely, Cowell's, Encke's and variation-of-parameters, the same error control must be applied to each method. By employing the same numerical integration technique, in this case the so-called modified Runge-Kutta method, the truncation error remains constant if it is applied to similar integrals. If the integrals are different, as in this study, then, when absolute error control is considered, the error control must be kept on the same parameters. In Cowell's method, the integrals are x, y, z and $\dot{x},\dot{y},\dot{z};$ in Encke's method ξ,η,ζ and $\dot{\xi},\dot{\eta},\dot{\zeta};$ and in variation-of-parameters, these are $a(a_x,\ a_y,\ a_z)$ and $b(b_x,\ b_y,\ b_z),\ n$ and M. Any one set could have been adopted as the basis for comparison, but for convenience, Cowell's integrals for determining position (x, y, z) and velocity $(\dot{x}, \dot{y}, \dot{z})$ were utilized. The comparison is made on the number of integration steps needed in each of the methods, since roundoff errors accumulate with the number of steps.

Rounding Error

Numerical computations are necessarily limited in accuracy to a finite number of digits. The error incurred in rounding the result of each computation is propagated through the whole subsequent computation. Further, the accuracy of computation is limited by the number of digits in the input information or by errors inherent in that information. Automatic computing machinery and programs should be so constructed as to minimize the accumulation of roundoff, but, even so, the end places of the numbers produced will contain rounding error which grows generally with the amount of computation producing the numbers.

This problem is especially serious in numerical integrations, since the errors generated at any step are propagated to the end of the integration. Integration is essentially a process of summation. Thus, an actual error in one integrand value will appear in all subsequent single integrals. The same error at each step would result in a linear increase with the number of steps. If the double integral is taken, the absolute error in the double integral will be the original error times the number of steps since the commission of the error. This argument really applies only to blunders. Of course, we are only concerned here with statistical errors. Both rounding and truncation errors are distributed presumably in a Gaussian fashion about zero. Instead of a variation with the number of steps in a single integration, the variation of the mean error is with the square root of the number of steps. In double integration, the variation is with the three-halves power of the number of steps (5, 20).

Although Cowell's method involves the least computation per step, the integrand is the total acceleration, which may change rapidly. Therefore, a small step size is necessary to limit truncation error, since the integrals, position and velocity, change their leading figures rapidly. By reducing the integrals to the departures from two-body values, Encke's method can carry additional significant digits at the expense of more computation per step. The variations of the parameters are slower yet, thus enabling the use of large intervals at the expense of yet more extensive computation per step. The major error is introduced in the integration rather than in

auxiliary computation.

The employment of double precision calculations to counteract end figure error is not only wasteful of computing time but is of no real value if tables are to be entered and interpolated at each integration step. If the tables are accurate, e.g., to six significant figures, the addition of 14 more dummy figures will not counteract the basic random interpolation or roundoff error.

As Miner (16) points out, the rounding error in floating point arithmetic is large relative to that in fixed point computation. But fixed point arithmetic involves coded scaling operations for the most precise results. Some loss of generality of the program results unless the scaling factors can be treated as input parameters.

Calculations

Analytical Solutions

To establish the precisions of the various orbit integration techniques, it is desirable to compare these results with analytical solutions. Most of the problems of interest cannot be solved analytically; hence it is only possible to make a comparison with some very specialized analytical solutions. One such solution is a special case of the three-body problem solved by Lagrange and discussed by many authors, e.g., Klemperer and Benedikt (15). A selenoid (or "synodic") satellite is defined as an Earth satellite moving with the same angular velocity as the moon. The satellite maintains a constant position with respect to the Earth-moon system (see Fig. 3). One drawback of this three-body solution is that the relative distances between the bodies remain constant. A solution involving a physically meaningless system of fixed masses, due to Euler [see Whittaker (24)], might have been employed instead; however, since it is the magnitude of the perturbative accelerations that is of interest, not the change in accleration, this analytical solution was not employed. In fact, such a variable perturbative acceleration would have clouded the estimate of truncation error.

Since the general three-body solution is very complex, the following simplifying assumptions are made in order to make the analytical solution more manageable: The satellite has

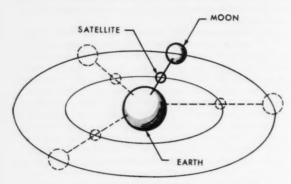


Fig. 3 Synodic satellite

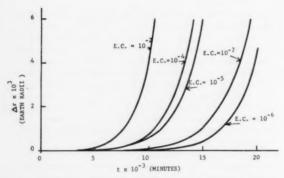


Fig. 4 Analytical solution vs. Cowell's method (synodic satellite)

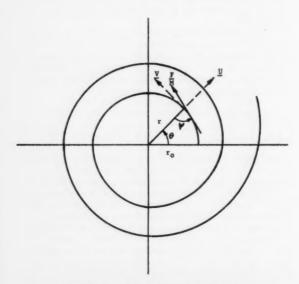


Fig. 5 Logarithmic spiral (low thrust)

zero mass, all perturbations except those due to the moon are neglected and the assumption of a circular orbit for the moon. These assumptions are, of course, not demanded by the numerical integration techniques.

Of the five solutions possible, the one in which the satellite is at inferior conjunction is chosen, since the perturbation due to the moon is largest for this position. The fact that this is not a stable point is an advantage, since it is then possible to compare the time at which a satellite departs from the starting position in a particular integration technique. If one chose a stable point, such as one of the sextile points [see Klemperer and Benedikt (15)] there might be a tendency to oscillate about the point. [The numerical description of this analytical orbit may be found in (4 and 14).]

The orbit was integrated utilizing Cowell's method with error control varied from 10^{-2} to 10^{-7} on position and velocity. Encke's method was not used for this orbit, since the choice of a reduced mass for Earth reduces the integrals to zero, yielding a solution which is always identical with the analytical solution. Similarly, utilizing the variation-of-parameters technique with a proper choice of constants reduces the perturbations to zero.

In order to check the error control the orbit was integrated with the variation-of-parameters method choosing an artificial reference orbit such that the integrals would not go to zero. This variation-of-parameters method naturally does not compare well with Cowell's in regard to the number of steps required.

Fig. 4 shows the departures from the analytical orbit utilizing various error controls (*E. C.*) with Cowell's method. Due to the instability of the orbit, the departure is rather rapid as soon as the satellite leaves the equilibrium point. The relation of the error control to the point of departure is discussed in the last section.

A second analytical solution considered was one of low thrust. There have been numerous references in the literature regarding low thrust trajectories. One such low thrust trajectory capable of a closed form analytical solution has been discussed by Bacon (1). This trajectory is a logarithmic spiral in an inverse-square gravitational field (see Fig. 5). [The numerical description of this analytical orbit may also be found in (4 and 14).]

Perturbation techniques again yield a perfect solution with the proper choice of reference orbits. Hence, results are presented in Fig. 6 only for Cowell's method for various values of error control.

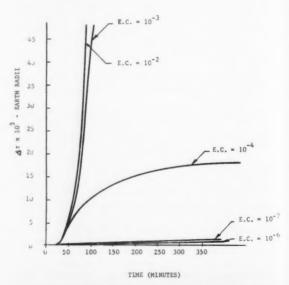


Fig. 6 Logarithmic spiral (Cowell's method)

Ballistic Lunar Trajectory

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A standard 3¼-day ballistic lunar trajectory (see Fig. 7) for which Encke's method has been used in sensitivity studies for lunar impact* was compared with variation-of-parameters and Cowell's methods. The perturbations include the second and fourth harmonics of the Earth potential, lunar and solar perturbations. The constants used in these trajectories are listed in the Nomenclature.

Comparisons were made at the same distance from Earth to the rocket for different orbit computation techniques utilizing various error controls.

Low Thrust Trajectory

With the recent emphasis on electrical propulsion there is considerable interest in the efficient numerical integration of low thrust satellite and interplanetary orbits (see Fig. 8). This class of orbits involves small accelerations over long periods of time.

Two trajectories with thrust about equal to 10^{-6} and 10^{-6} Earth radii/ $(k_e^{-1} \text{ min})^2$ were determined by direct integration and perturbational techniques. The perturbations are limited to thrust for a more direct comparison.

High Thrust Corrective Maneuver

The uncertainties in the constants, e.g., Earth flattening, masses, solar parallax and burnout conditions make purely ballistic interplanetary and lunar trajectories impractical without midcourse correction.

Two trajectories with thrust about equal to 10^{-1} and 10^{-2} Earth radii/ $(k_e^{-1} \text{ min})^2$ were compared as in the low thrust case with the same initial conditions. Since the corrective thrust (see Fig. 9) was applied at a rather great distance from Earth's surface, the perturbative thrust level was considerably higher than the basic acceleration due to gravity in both cases.

Conclusions

Rounding vs. Truncation Error

Selection of a particular error control for any trajectory necessitates a compromise between rounding and truncation error. As can be seen from the computations plotted in Figs. 10 and 11 the rounding errors surpass truncation errors as the number of integration steps is increased. As shown in Fig. 10, rounding error caused by an excessive number of integration steps produces a continuous departure from the analytical three-body orbit. For any one error control this departure is continuous due to the fact that the integration is carried out about an unstable libration point. On the other hand, in the case of the spiral trajectory (Fig. 11) the rounding error for an excessive number of steps results in an oscillation and not a departure. This oscillation is caused by the fact that the logarithmic trajectory is a stable one.

The foregoing analyses substantiate the well-known tradeoff between truncation and roundoff error, but it is noteworthy to observe how quickly (within 120 steps) roundoff error becomes a major factor in the accuracy of the computations.

Orbit Computation Techniques for Particular Trajectories

In view of the relatively large effect of roundoff error, as pointed out in the previous section, it is desirable to select a method which minimizes the number of required integration steps to compute a high precision orbit. Table 1 indicates the number of integration steps or number per hour (in real time) to accomplish various trajectories utilizing all three in-

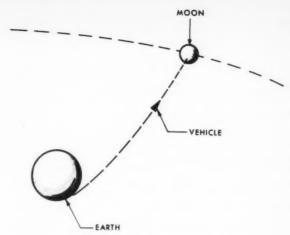


Fig. 7 Ballistic lunar trajectory

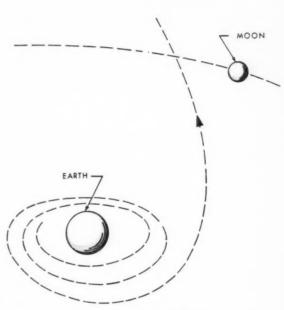


Fig. 8 Low thrust trajectory

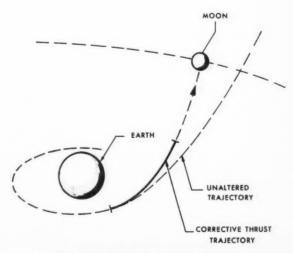


Fig. 9 High thrust corrective maneuver

⁹ The Aeronutronic High Precision Lunar Trajectory Determination Computer Program, Aeronutronic publication U-378.

tegration techniques. It is self-evident from Table 1 that the statements made in the introduction are valid in that the proper choice of computational technique for high precision computations is dependent upon the nature of the problem; e.g., Encke's is preferable in the ballistic lunar trajectory, 10 variation-of-parameters in the low thrust trajectory and Cowell's method in the high thrust trajectory.

Overall Computational Efficiency

The overall computational efficiency of a particular technique must be judged both with respect to accumulated error and required computational time. One other factor that may be of some importance is the flexibility of a given computational procedure. Cowell's method is evidently the most flexible of the computational methods that can be employed. The disadvantage of its use, however, in high precision orbit computations as compared with other more special perturbational techniques is manifest. The complexity of equations required in perturbational methods is reflected in the increased time needed for the computer to carry out a given iteration. Nevertheless, the nearly 10 to 1 decrease in number of steps required constitutes an advantage inherent in the use of perturbational methods, for the first two of the forementioned cases, that is considerably more significant than the increased machine time required. This conclusion is particularly valid since the use of perturbational methods increases machine time by at most 50 per cent per iteration. Studies are now underway to compare these methods on the computation of minor planet orbits.

Note that in Encke's method the orbit should probably be rectified after about 45 Earth-radii to yield an overall 10:1 advantage over Cowell's method.

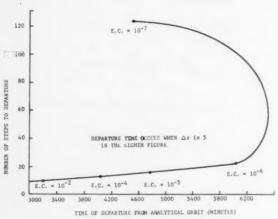


Fig. 10 Synodic satellite (Cowell's method)

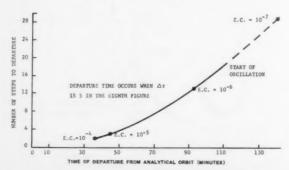


Fig. 11 Logarithmic spiral (Cowell's method)

Table 1 Number of integration steps for orbit computation techniques for particular trajectories

Trajectory	Cowell	Variation-of- parameters ^a	Encke
ballistic { steps to 45 radii	132	57	14
lunar steps to impact	190		49
low thrust, steps/hr	7	0.75	4.5
high thrust, steps/hr	8	30	

^a The high eccentricity of the lunar ballistic orbit caused this particular form of the variation-of-parameters to take a rather excessive number of steps.

Nomenclature

The following nomenclature, in general, adheres to the standard notation of celestial mechanics. Each of the motions under study are referred to an equatorial coordinate system with the x-axis pointed toward the vernal equinox (e.g., mean equinox of 1950.0), the z-axis directed toward the north celestial pole and the y-axis directed such that a right-handed system is formed.

The definitions of the terms utilized in the analysis are listed below. The grave signs (`) represent time derivatives caused by perturbations, in this analysis caused by thrust, Earth's bulge and the gravitational influence of the sun and moon. Dots represent nonperturbative time derivatives, [e.g., $dx/d\tau = \dot{x} + x$].

The unit of length is Earth's equatorial radius (6.37814 \times 106 m); the unit of time is the k_e^{-1} min (equal to 13.447052 min), and the unit of mass is Earth's mass (5.975 \times 1027 gm).

Vectors

- a = vector directed to perigee, having a scalar value equal to the eccentricity with components a_x, a_y,
- b = vector in the orbit plane perpendicular to a, in the direction of motion, having a scalar value equal to the product of the eccentricity and the square root of the semilatus rectum (parameter) of the orbit, with components b_x , b_y , b_z
- P = unit vector directed to perigee with components $P_{z_{i}} P_{y_{i}} P_{z_{i}}$
- Q = unit vector in the orbit plane perpendicular to P,in the direction of motion when the vehicle is at perigee
 - = radius vector with components x, y, z directed from the origin (geocenter) to the missile
- e = radius vector with components x_e , y_e , z_e directed from the origin (geocenter) to the hypothetical unperturbed position of the vehicle on the reference orbit (employed in Encke's method)
- = perturbative derivative of \dot{r} (in this case caused by thrust, Earth's bulge and gravitational influence of the sun and moon) with components \dot{x}^{\times} , \dot{y}^{\times} , \dot{z}^{\times}
- T = thrust per unit mass (for discussion of components see scalars)
- = unit vector in the direction of r with components U_z, U_y, U_z , i.e., $U_x = x/r, x \rightarrow y, z$ = transverse unit vector in the orbit plane perpen-
- V = transverse unit vector in the orbit plane perpendicular to U in the direction of motion
 - with vector perpendicular to the orbit plane forming a right-handed system with P and Q (or U and V) and with components W_x , W_y , W_z

Scalars

- a = semimajor axis of the orbit
- e = eccentricity of the orbit E = eccentric anomaly for an elliptical orbit
- E.C. = error control
- m = mass in terms of the mass of the central body

A

M	=	mean anomaly with initial value of M_0 , radians	
73	=	mean motion of the vehicle	
p	=	semilatus rectum (parameter) of the orbit, i.e., $p = r^4\dot{v}^2 = a(1 - e^2)$	
T	=	time of perigee passage	
T_{τ} , T_{v} , T_{w}	=	components of thrust per unit mass in a right- handed coordinate system directed along the	
T_{α}	=	U, V, W vectors, respectively component of thrust per unit mass in the positive α direction (see Fig. 1)	
T_{δ}	=	component of thrust per unit mass in the positive δ direction (see Fig. 1)	
α	=	right ascension of the vehicle	
δ	=	declination of the vehicle	
μ	=	mass of Earth; $\mu = m_{\text{Earth}} = 1$ for the units util-	,

= differences between the computed true coordinates ξ, η, ζ x, y, z and the two-body reference coordinates x_e , y_e , z_e , respectively; also used to denote distances to synodic satellite

= modified time defined by the equation $\tau = k_{\epsilon}(t - t)$

Subscripts

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1	=	sun
2	=	vehicle
3	=	Earth
4	=	moon
B	=	bulge perti

turbation

perturbation due to the sun and moon

= thrust perturbation

= 0 (vehicle's)

Constants

 $K \setminus$

m_3	= 1 (Earth's)
m_4	= 0.012,288,8 (moon's)
k_e	= geocentric gravitational constant = 0.074,365,740
	for the units used
J	= coefficient of the second harmonic of Earth's po-
	tential = $1.623 \ 41 \times 10^{-3}$
H^{\setminus}	= coefficient of the third harmonic of Earth's po-
	$t_{out} = 0.0 \times 10^{-6}$

 $= 0.332,448 \times 10^6 \text{ (sun's, in Earth masses)}$

= coefficient of the fourth harmonic of Earth's potential = 9.09×10^{-6}

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1960 ARS Meeting Schedule

Date	Meeting	Location	Abstract Deadline		
Aug. 15–20	11th International Astronautical Congress	Stockholm, Sweden	Past		
Sept. 27-30	Power Systems Con- ference	Santa Monica, Calif.	Past		
Oct. 10-12	Human Factors and Bioastronautics Conference	Dayton, Ohio	Past		
Nov. 3-4	Electrostatic Propulsion Conference	Monterey, Calif.	Past		
Dec. 5-8	ARS Annual Meeting and Astronautical	Washington, D.C.	Aug. 25		

Send all abstracts to Meetings Manager, ARS, 500 Fifth Ave., New York 36, N.Y.

Three-Dimensional Drag **Perturbation Technique**

ROBERT M. L. BAKER Jr.

University of California Los Angeles, Calif.

This paper extends the analysis of the application of an astronomical special perturbation technique to the entry of space vehicles (into a resistive medium) to three dimensions. Furthermore, perturbations resulting from the asphericity of Earth and the rotation of Earth's atmosphere have been explicitly included, and the effects of ablation, cross winds and lift are considered. Use of the variation-of-parameters perturbation technique allows for the more efficient and accurate computation of a large class of entry orbits.

REALISTIC analyses of space vehicle entry should be formulated in three dimensions. Thus, the basic twodimensional equations given in (2)3 of a gravity-free drag "intermediary" orbit for special perturbations (numerical integration) require extension. The analyses found in the referenced work will not be repeated; however, the following notational changes should be noted: The symbols, x, x, y, y^{\wedge} , \dot{y} , \dot{y}^{\wedge} and P in (2) are replaced in this paper by x_{ω} , x_{ω}^{\wedge} y_{ω}, y_{ω} , \dot{y}_{ω} ($\equiv \dot{s}$), \dot{y}_{ω} ($\equiv \dot{s}$) and P_1 , respectively. The specific analytical representation of the atmosphere density function $\mu D_0^2 \sigma \gamma(\sigma) = \mu D_0^2 (C_0 + C_2 r^2 + C_4 r^4 + \ldots)$ has been replaced by a more general f(r) in this paper. The subscript ω refers to a coordinate system rigidly attached to the orbit plane with the x_{ω} axis directed to the perigee. (The equations will be established in geocentric form; however, extension to any planetocentric form will be obvious.) Other notation is given in the Nomenclature included at the end of this paper.

For convenience the elements of the gravity-free drag orbit have been introduced here in a vectorial format in a fashion analogous to the formulation of the variation of parameters carried out in classical celestial mechanics (8). These vectorial elements, phrased in the standard nomenclature introduced by Adams and Comrie in 1922 (1) and found in (13), p. 155, are given as follows

$$a \triangleq x_{\omega}P$$
 [1]

$$b \triangleq Q$$
 [2]

See Fig. 1 for the definition of the P and Q unit vectors.

Perturbation Equations

Eight perturbation equations (one for each of the three equatorial x, y and z components of the vectors a and b, plus Eqs. [5 and 6]) are integrated with y_{ω} as the independent

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² Lecturer, Assistant Professor of Astronomy; also Staff Member, Aeronutronic Div., Ford Motor Co., Newport Beach, Calif. Presently on active duty with USAF at AFBMD. Member ARS.

³ Numbers in parentheses indicate References at end of paper.

variable. They are

$$a = a_0 + \int_{y\omega_0}^{y\omega} a'dy_\omega$$
 [3]

$$b = b_0 + \int_{y_{\omega_0}}^{y_{\omega}} b' dy_{\omega}$$
 [4]

$$P_1 = \int_{y_{\omega \alpha}}^{y_{\omega}} P_1' dy_{\omega}$$
 (initially, P_1 is zero) [5]

and, if the time is required, e.g., for the determination of longitude

$$\tau = \tau_0 + \int_{y\omega_0}^{y\omega} \frac{dy\omega}{\dot{y}_\omega + y_\omega}$$
 [6]

Although singularities in the foregoing formulas do not arise in either ascent or descent drag orbits, they will emerge if one attempts to reproduce a drag-free gravity orbit. In this case it becomes clear, after a little thought, that $\dot{y}_{\omega} + y_{\omega}$ (being the speed of the object relative to the perturbed x_{ω} axis) will

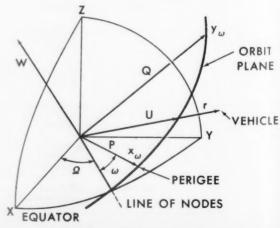


Fig. 1 Orientation vectors

pass through zero twice during a complete revolution on an elliptical Keplerian orbit. Consequently, when $\dot{y}_{\omega} + y_{\omega}$ becomes small, it is necessary to switch over to the following alternate formulas that have τ as independent variable

$$a = a_0 + \int_{\tau_0}^{\tau} a^{\wedge} d\tau \quad (a^{\wedge} = x_{\omega} P^{\wedge} + x_{\omega}^{\wedge} P)$$
 [3a]

$$b = b_0 + \int_{-\tau}^{\tau} b^{\times} d\tau \qquad (b^{\times} = Q^{\times})$$
 [4a]

$$P_1 = \int_{-\tau}^{\tau} P_1 \cdot d\tau \qquad [5a]$$

$$(P_1) = \{ \dot{y}_{\omega} / (A\dot{y}_{\omega} + B) + y_{\omega} / f(r) + [f(r_0) - f(r)](\dot{y}_{\omega} + y_{\omega}) \}$$

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$$y_{\omega} = \int_{\tau_0}^{\tau} (\dot{y}_{\omega} + y_{\omega}) d\tau$$
 [7]

where $r_0 \triangleq \sqrt{x_{\omega_0}^2 + y_{\omega}^2}$.

Under certain circumstances (of low inertial speed \dot{y}_{ω} or high lift), $\dot{y}_{\omega} + y_{\omega}$ may be negative. In this case the object is receding from the x_{ω} axis and the integration should be carried in the negative direction. The upper limit on the integrals should, therefore, be set after an inspection of the sign of $\dot{y}_{\omega} + y_{\omega}$.

A check on Equations [3 and 4] is obtained by determining how closely the dot product relations $\mathbf{a} \cdot \mathbf{b} = 0$ and $\mathbf{b} \cdot \mathbf{b} = 1$ hold. Equation [6] need only be integrated if time τ is required explicitly, e.g., if the longitude of the sub-vehicle point is to be computed. The employment of y_{ω} as independent variable also allows for a simple scheme for the termination of the integration at any given height. This procedure is particularly convenient when the simulation of a vehicle configuration change, triggered by a barometric switch, is involved.

The integrands of Equations [3, 4 and 5] are of the form

$$\mathbf{a}' = (x_{\omega} \mathbf{P}^{\wedge} + x_{\omega}^{\wedge} \mathbf{P})/(\dot{y}_{\omega} + y_{\omega}^{\wedge})$$
[8]

$$b' = Q^{\setminus}/(\dot{y}_{\omega} + y_{\omega}^{\setminus})$$
 [9]

$$P_1' = P_1 \setminus (\dot{y}_\omega + y_\omega)$$
 (note that $|P| \neq P_1$) [10]

$$y_{\omega} = \left(\frac{x_{\omega}^2}{\dot{s}r}\right)\dot{r} - \left(\frac{x_{\omega}y_{\omega}}{\dot{s}r}\right)r\dot{v}$$
 [11]

$$\begin{split} \dot{\imath} &\equiv \dot{y}_{\omega} = \left(\dot{s}_{0} \, + \, \frac{B}{A} \right) \, \times \\ &= \exp \left[-AF(x_{\omega_{0}}, \, y_{\omega_{0}}, \, y_{\omega}) \, + \, AP_{1} \right] \, - \, \frac{B}{4} \quad [1] \end{split}$$

$$\dot{s}^{\wedge} \equiv \dot{y}_{\omega}^{\wedge} = (\dot{r}_{D}^{\wedge} + \dot{r}_{\oplus}^{\wedge}) \cdot Q \tag{13}$$

Equation [12] can be recognized as Equation [42] of (2) with the series for $\sigma\gamma(\sigma)$ generalized to f(r). Equations [10 and 12] are derived in Appendix A. The vectors r_D^{\sim} and r_0^{\sim} in Equation [13] are perturbative accelerations caused by unaccounted for drag (crosswind and lift) accelerations and the gravitational field of Earth, respectively; and r^{\sim} are the radial and transverse components of perturbative acceleration, respectively. P^{\sim} and Q^{\sim} are formed by the relations

$$P^{\vee} = Q\bar{w}^{\vee} - W\bar{q}^{\vee}$$
 [14]

$$Q^{\vee} = W_{\bar{P}}^{\vee} - P_{\bar{w}}^{\vee}$$
 [15]

$$\bar{p} \stackrel{\triangle}{=} r\dot{b} \stackrel{\wedge}{/}\dot{s}$$
 [16]

$$\tilde{q} \stackrel{\triangle}{=} (y_{\omega}/x_{\omega}\dot{s})r\dot{b} \stackrel{\triangle}{=} [17]$$

$$\bar{w}^{\vee} \triangleq -v^{\vee} = \omega^{\vee} \tag{18}$$

where

rb\(^{\bar{b}}\) = perturbative acceleration directed normal to the orbit plane (orthogonal component) and includes accelerations occasioned by the equatorial bulge and by the rotation of Earth's atmosphere, etc.

b = angle measured up from the orbit (P - Q) plane W = unit vector normal to the orbit plane (see Fig. 1)

Consequently, $\mathbf{W} = \mathbf{P} \times \mathbf{Q}$. Equations [14 through 18] are derived in chapter 17 section H of (10), where the quantity $\sqrt{p} \mathbf{W} = \mathbf{r} \times \mathbf{r}$ is associated with $\mathbf{x}_{\omega} \circ \mathbf{W}$.

From Equation [13] of (2) it can be shown that

$$x_{\omega} = -\left(\frac{x_{\omega}y_{\omega}}{\dot{s}r}\right)\dot{r} + \left(\frac{y_{\omega}^{2}}{\dot{s}r}\right)r\dot{v}$$
 [19]

while

$$\omega^{\times} = x_{\omega}^{\times}/y_{\omega} \tag{20}$$

Components of Perturbative Accelerations

The radial, transverse, orthogonal and tangential components [the tangential component introduced by Moulton (12)] are, respectively

$$\dot{r}^{\wedge} = (\dot{r}_{\oplus}^{\wedge} + \dot{r}_{D}^{\wedge}) \cdot U
r\dot{v}^{\vee} = (\dot{r}_{\oplus}^{\wedge} + \dot{r}_{D}^{\wedge}) \cdot V
r\dot{b}^{\vee} = (\dot{r}_{\oplus}^{\wedge} + \dot{r}_{D}^{\wedge}) \cdot W
\dot{s}^{\vee} = (\dot{r}_{\oplus}^{\wedge} + \dot{r}_{D}^{\wedge}) \cdot Q \quad \text{(see Eq. [13])}$$

In Equations [21] U is a unit vector directed along r(U = r/r), and V is a unit vector in the orbit plane perpendicular to $U(V = W \times U)$. The components of $\dot{r}_{\text{m}} \setminus$ are

$$\hat{x}_{\oplus}^{\times} = -\frac{x}{r^{5}} - \frac{x}{r^{5}} J_{\oplus} (1 - 5 U_{z}^{2}) - \frac{xz}{r^{7}} H_{\oplus} (3 - 7 U_{z}^{2}) - \frac{x}{6r^{7}} K_{\oplus} (3 - 42 U_{z}^{2} + 63 U_{z}^{4}) + \dots$$

$$\hat{y}_{\oplus}^{\times} = \hat{x}_{\oplus}^{\times} y/x$$

$$\hat{z}_{\oplus}^{\times} = -\frac{z}{r^{3}} - \frac{z}{r^{5}} J_{\oplus} (3 - 5 U_{z}^{2}) + \frac{3H_{\oplus}}{5r_{2}} (1 - 10 U_{z}^{2} + \frac{35}{3} U_{z}^{4}) - \frac{z}{6r^{7}} K_{\oplus} (15 - 70 U_{z}^{2} + 63 U_{z}^{4}) + \dots$$

$$[22]$$

where a^{\times} , b^{\times} and P_1^{\times} are given in Equations [3a, 4a and 5a] and

$$F(x_{\omega_0}, y_{\omega_0}, y_{\omega}) \triangleq \int_{y_{\omega_0}}^{y_{\omega}} f(r_0) dy_{\omega}$$

i.e., it is the analytical part of the integral.

where $U_z = z/r$, and J_{\oplus} , H_{\oplus} and K_{\oplus} are the coefficients of the second, third and fourth harmonies of Earth's gravitational field (their numerical values may be found in the Nomenclature). Because of the choice of the units of surface circular satellite speed, these equations are dimensionless and do not contain the mass factor explicitly.

The x, y and z components of perturbative acceleration r_D

$$\dot{\mathbf{r}}_{D} \stackrel{\wedge}{=} -D_{0}^{2} \delta^{2} \left(\left[\mu \gamma(\nu) \sigma(H) \gamma(\sigma) \nu \frac{\nu_{x}}{\delta^{2}} - \mu \left(A + \frac{B}{\delta} \right) \frac{f(r)}{D_{0}^{2}} Q_{z} \right] - \mu \gamma(\nu) \sigma(H) \gamma(\sigma) \times \frac{\nu^{2}}{\delta^{2}} \frac{C_{L}}{C_{D_{0}}} \left\{ \left(U \times \frac{\mathbf{v}}{\nu} \right)_{z} \sin \xi + \left[\frac{\mathbf{v}}{\nu} \times \left(U \times \frac{\mathbf{v}}{\nu} \right) \right]_{z} \cos \xi \right\} \right) \\
\times \mathbf{v} \rightarrow y, z \qquad [23]$$

(For low altitudes the magnitudes of r_D can be greatly reduced by changing to a rotating coordinate system, i.e., by setting $\theta=0$ in Eq. [25] and by adding in the coriolis and centrifugal terms.) In Equation [23], $\gamma(\nu)$ gives the true variation of the drag coefficient with Mach number and is obtained from a linear interpolation of a table of sonic speed vs. height and γ vs. Mach number; and $\sigma(H)$ is the density ratio and is obtained by exponential interpolation of a model atmosphere with argument height H. $\gamma(\sigma)$ gives the transitional variation of the drag coefficient with density and is obtained from Equation [2] of (3) with the inclusion of a nonunity value of the accommodation coefficient (see Appendix B)

$$\gamma(\sigma) = C_D/C_{D_0} = a + b \exp\left[-c\sigma(H)\right]$$
 [24]

where a, b and c are coefficients discussed in (6) and in Appendix B (their numerical values may be found in the Nomenclature). C_L is the lift coefficient (C_L will be a function of the angle between the flow and the normal to the surface), and ξ is the bank angle. A variation of the drag coefficient resulting from the reaction of ablated atoms might also be included; see Equations [13 to 18] of (4). The x subscript in Equation [23] denotes the x component of the cross-product vector.

The velocity of the vehicle relative to a rotating atmosphere including cross winds is obtained from

$$\nu \begin{cases} \nu_x = \dot{x} + y\dot{\theta} + q(\cos\alpha\sin\phi'\cos A + \sin\alpha\sin A) \\ \nu_y = \dot{y} - x\dot{\theta} + q(\sin\alpha\sin\phi'\cos A - \cos\alpha\sin A) \\ \nu_z = \dot{z} - q\cos\phi'\cos A \end{cases}$$

where

 $\dot{x}, \ \dot{y}, \ \dot{z}$ = components of the velocity of the vehicle in equatorial coordinates

q = speed of the cross wind measured in a framework rotating with Earth's angular rate (all speeds in units of surface circular satellite speed)

 $\hat{\theta} = 0.058,834,470$

 ϕ' = geocentric latitude of the "geocentric sub-vehicle point" ($\phi' = \sin^{-1} z/r$)

 α = right ascension of the satellite ($\sin \alpha = y/\sqrt{x^2 + y^2}$) and $\cos \alpha = x/\sqrt{x^2 + y^2}$)

A = azimuth from which the wind is coming; see (17)

A and q are to be obtained by linear interpolation of tables with argument height H. In nearly equatorial orbits the discrepancy between ν and \dot{s} (and hence the "perturbation") becomes larger as \dot{s} decreases, and the rotating coordinate system is indicated. For feasibility and sensitivity studies, however, it is possible to set $\dot{\theta}=0$ without including the coriolis and centrifugal force terms.

The height of the vehicle above an oblate Earth (in Earth radii a_s) is given by

$$H = r - 1 + f \sin^2 \phi' + \frac{f^2}{2} \left(\frac{1}{r} - \frac{1}{4} \right) \sin^2 2\phi' + \dots$$
 [26]

where f is the Earth's flattening.⁵ Note that this "height" is measured along a normal from the surface of the spheroid to the vehicle and not along a normal from the geoid. Such a discrepancy is not serious and only amounts to a few feet at most.

The variation of μ (and perhaps of the area ratio) can be obtained by an ablation formula or from a separate integration of the mass loss per unit time [see (4)], whereas ξ and C_L are obtained from tables. The constants A and B are computed by a fit of $\gamma(\hat{s})$ to $A+B/\hat{s}$ under the approximation that $\nu=\hat{s}$ and $c_s=a$ constant 310 m per sec for supersonic motion [or for motion prior to the maximum value of $\gamma(\hat{s})$]; and B is zero with A fitted to the mean value of $\gamma(\hat{s})$ for subsonic motion.

Latitude, Longitude and Entry Angle

Given the right ascension α of the vehicle in radians and the time t in minutes

$$t = \tau(13.447,052) \min$$
 [27]

the longitude of the "sub-vehicle point" measured eastward from the Greenwich meridian λ_E is

$$\lambda_E = \alpha(57.295,779) - 15\theta_{g_0} - (0.250,684,48)(t - t_0)$$
 [28]

in degrees and decimals. It should be noted that negative angles found in Equation [28] are to be interpreted as positive third or fourth quadrant angles. θ_{g0} is the initial Greenwich sidereal time measured in hours and decimals of an hour.

The geodetic latitude (measured positive in the northern hemisphere) is computed from

$$\phi = \left\{ \tan^{-1} \left[\frac{1}{(1-f)^2} \tan \phi' \right] \right\} 57.295,779$$
 [29]

in degrees and decimals [see (17) p. 166 for a more precise ϕ]. If ζ is the entry angle between the velocity of the vehicle relative to the atmosphere v and the local vertical \mathbb{Z}^6 ; then

$$\cos \zeta = v \cdot Z/\nu$$
 [30]

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The components in an equatorial system of the unit vector \boldsymbol{z} are

$$Z_x = \frac{x}{r} \frac{\cos \phi}{\cos \phi'}$$

$$Z_y = \frac{y}{r} \frac{\cos \phi}{\cos \phi'}$$

$$Z_t = \sin \phi$$

Initial Conditions

The initial condition will be given (at time t_0 and Greenwich sidereal time θ_{g0}) as position and velocity in an equatorial coordinate system, i.e., as x_0 , y_0 , z_0 and \dot{x}_0 , \dot{y}_0 , \dot{z}_0 . Because the

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⁴ See (7) for a discussion of transitional lift. In particular note from Fig. 6, pp. 15–19, that the lift/drag ratio varies between 0 and 0.15. The lift can, therefore, be legitimately considered as a perturbation on the drag orbit (at least in the transitional regime).

⁵ The height in geometric meters is $Z=a_{\epsilon}H$.
⁶ Strictly speaking, Z is here defined as the local *geodetic* vertical reckoned at the "geocentric sub-vehicle point."

coefficients in F may be modified at different atmospheric levels, the program may have to be initialized several times during the computation. Given position and velocity, it is possible to obtain

$$Q_0 = \dot{r}_0/\dot{s}_0$$
 (i.e., $Q_{x_0} = \dot{x}_0/\dot{s}_0, x \to y, z$) [31]

$$W_0 = r_0 \times r_0 / r_0^2 \dot{v}_0 \qquad (r_0 \dot{v}_0 = \sqrt{\dot{s}_0^2 - \dot{r}_0^2})$$
 [32]

$$P_0 = Q_0 \times W_0 \tag{33}$$

$$y_{\omega n} = Q_0 \cdot r_0$$
 (note that y_{ω_0} will be negative for entry) [34]

$$\dot{y}_{\omega_0} = \dot{s}_0 = (\dot{x}_0^2 + \dot{y}_0^2 + \dot{z}_0^2)^{1/2}$$
 [35]

$$x_{\omega_0} = P_0 \cdot r_0 \tag{36}$$

and by definition

$$\dot{x}_{\rm calo} = 0$$

As checks, one might compute how closely the relation

$$x_0^2 + y_0^2 + z_0^2 = x_{\omega_0}^2 + y_{\omega_0}^2$$

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Equations [1 and 2] are then employed to compute the initial x, y and z components of a_0 and b_0 and the integration may begin. From the integrations indicated in Equations [3, 4 and 5], P, Q, x_{ω} , y_{ω} and \dot{y}_{ω} can be computed, and x, y, z and \dot{x} , \dot{y} , \dot{z} can be obtained from

$$x = x_{\omega}P_x + y_{\omega}Q_x$$

 $\dot{x} = \dot{y}_{\omega}Q_x \quad (x \rightarrow y, z)$
[37]

thus another integration cycle can be computed.

Although this gravity-free orbit procedure has been found to be particularly advantageous and superior to Cowell's method [see (2, 5 and 17)] in the integration of high speed meteorite, grazing braking-ellipse and high mass/area quotient entry orbits, it has not been found to be particularly efficient for the computation of entry from satellite orbits of low mass/area or high lift vehicles. Even in these cases, however, its superiority to Cowell's method is manifest.

Appendix A: Derivation of Perturbation Equations

From the basic equation of motion discussed in (2)

$$\begin{split} \frac{d\dot{y}_{\omega}}{d\tau} &= -\mu_0 D_0{}^2 \left(A \, + \frac{B}{\dot{y}_{\omega}} \right) \sigma \gamma(\sigma) \dot{y}_{\omega}{}^2 \, + \, \dot{y}_{\omega} \,^{\wedge} \, \stackrel{\triangle}{=} \\ &- \left(A \, + \frac{B}{\dot{y}_{\omega}} \right) f(r) \dot{y}_{\omega}{}^2 \, + \, \dot{y}_{\omega} \,^{\wedge} \quad [\text{A-1}] \end{split}$$

therefore

$$\frac{dy_{\omega}}{d\tau} \frac{d\dot{y}_{\omega}}{dy_{\omega}} \frac{1}{(A + B/\dot{y}_{\omega})\dot{y}_{\omega}^{2}} = -f(r) + \frac{\dot{y}_{\omega}}{(A + B/\dot{y}_{\omega})\dot{y}_{\omega}^{2}}$$
[A-2]

But

$$dy_{\omega}/d\tau = \dot{y}_{\omega} + y_{\omega}$$

so that

$$\int_{\dot{y}_{\omega 0}}^{\dot{y}_{\omega}} \frac{d\dot{y}_{\omega}}{(A\dot{y}_{\omega} + B)} = -\int_{y_{\omega 0}}^{y_{\omega}} f(r_0) dy_{\omega} - \int_{y_{\omega 0}}^{y_{\omega}} [f(r) - f(r)_0] dy_{\omega} + \int_{\dot{y}_{\omega 0}}^{\dot{y}_{\omega}} \frac{\dot{y}_{\omega} dy_{\omega}}{(A + B/\dot{y}_{\omega})\dot{y}_{\omega}^2} - \int_{\dot{y}_{\omega 0}}^{\dot{y}_{\omega}} \frac{y_{\omega} d\dot{y}_{\omega}}{(A + B/\dot{y}_{\omega})\dot{y}_{\omega}^2}$$
[A-3]

where $r_0^2 \triangleq x_{\omega_0}^2 + y_{\omega}^2$. Of course

$$\frac{d\dot{y}_{\omega}}{dy_{\omega}} = \frac{d\dot{y}_{\omega}}{d\tau} \, \frac{d\tau}{dy_{\omega}}$$

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and, consequently

$$d\dot{y}_{\omega} = \left(\frac{d\dot{y}_{\omega}}{d\tau}\right) \frac{dy_{\omega}}{(\dot{y}_{\omega} + y_{\omega})}$$

Hence, the last three integrals of Equation [A-3] combine to form the integral of the perturbative component (Eq. [5a])

$$\begin{split} \int_{y_{\omega_0}}^{y_{\omega}} \left\{ & \left[\dot{y}_{\omega}^{\wedge} - \frac{y_{\omega}^{\wedge}}{(\dot{y}_{\omega} + y_{\omega}^{\wedge})} \left(\frac{d\dot{y}_{\omega}}{d\tau} \right) \right] \times \\ & \frac{dy_{\omega}}{(A\dot{y}_{\omega}^2 + B\dot{y}_{\omega})} - \left[f(r) - f(r_0) \right] \, dy_{\omega} \right\} \triangleq \int_{y_{\omega_0}}^{y_{\omega}} P_1' dy_{\omega} \equiv P_1 \end{split}$$

the integrand of which reduces to

$$P_{1}' = \frac{[\dot{y}_{\omega}^{\times}/(A\dot{y}_{\omega} + B) + y_{\omega}^{\times}f(r)]}{(\dot{y}_{\omega} + y_{\omega}^{\times})} - [f(r) - f(r_{0})]$$
 [A-4]

where $\dot{y} \equiv \dot{s}$ and $\dot{y}_{\omega} \equiv \dot{s}$. Thus

$$\int_{\dot{y}_{\omega_0}}^{\dot{y}_{\omega}} \frac{d\dot{y}_{\omega}}{(A\dot{y}_{\omega} + B)} = -\int_{y_{\omega_0}}^{y_{\omega}} f(r_0) dy_{\omega} + \int_{y_{\omega_0}}^{y_{\omega}} P_1' dy_{\omega} \quad [A-5]$$

may be integrated so that Equation [12] is determined, i.e.

$$\begin{split} \dot{s} &\equiv \dot{y}_\omega = \left(\dot{y}_{\omega_0} + \frac{B}{A}\right) \times \\ &= \exp\left[-AF(x_{\omega_0}, y_{\omega_0}, y_\omega) + AP_1\right] - \frac{B}{A} \quad [\text{A-6}] \end{split}$$

As an example, if

$$f(r_0) = \mu_0 D_0^2 \sum_{i=-n}^{i=n} C_i r_0^i$$

then

$$F(x_{\omega_0}, y_{\omega_0}, y_{\omega}) = \mu_0 D_0^2 \sum_{i=-n}^{i=n} Y_i$$

where

$$Y_{-2} = \frac{C_{-2}}{x_{\omega_0}} \left[\tan^{-1} \left(\frac{y_{\omega}}{x_{\omega_0}} \right) - \tan^{-1} \left(\frac{y_{\omega_0}}{x_{\omega_0}} \right) \right]$$

$$\left[\left(y_{\omega} + \sqrt{x_{\omega_0}^2 + y_{\omega_0}^2} \right) \right]$$

$$Y_{-1} = C_{-1} \left[\log_{\epsilon} \left(\frac{y_{\omega} + \sqrt{x_{\omega_0}^2 + y_{\omega}^2}}{y_{\omega_0} + \sqrt{x_{\omega_0}^2 + y_{\omega_0}^2}} \right) \right]$$

$$Y_{1} = \left(\frac{C_{1}}{2}\right) \left[y_{\omega}\sqrt{y_{\omega^{2}} + x_{\omega_{0}^{2}}} - y_{\omega_{0}}\sqrt{y_{\omega_{0}^{2}} + x_{\omega_{0}^{2}}} + \right]$$

$$x_{\omega_0^2} \log_e \left(\frac{y_{\omega} + \sqrt{x_{\omega_0^2} + y_{\omega^2}}}{y_{\omega_0} + \sqrt{x_{\omega_0^2} + y_{\omega_0^2}}} \right) \right]$$

$$Y_2 = C_2[x_{\omega_0}^2(y_{\epsilon} \quad y_{\omega_0}) + (\frac{1}{3})(y_{\omega}^3 - y_{\omega_0}^3)]$$
... [A-7]

Experience has shown that the employment of Y_0 and Y_{-2} (or Y_2) is adequate [i.e., $C_0 + C_{-2}/r^2$ or $C_0 + C_2r^2$ provides an adequate fit of $\sigma_{\gamma}(\sigma)$]. See the Nomenclature for comments concerning C_i . Alternately, one might choose the bilinear function

$$f(r_0) = \mu D^2(1 - br_0^2)/(fr_0^2 - c)$$

so that

$$\begin{split} F &= \frac{(1-bc/f)}{2G} \log_{\epsilon} \left[\frac{(G^2/f - y_{\omega}G)}{(G^2/f - y_{\omega}G)} \right] - \frac{by_{\omega}}{f} \bigg|_{y_{\omega_0}}^{y_{\omega}} \\ \text{for } f(fx_{\omega_0}^2 - c) &< 0 \text{ or} \\ F &= \frac{(1+bc/f)}{G} \tan^{-1} \left(\frac{y_{\omega}f}{G} \right) - \frac{by_{\omega}}{f} \bigg|_{y_{\omega_0}}^{y_{\omega}} \\ \text{for } f(fx_{\omega_0}^2 - c) &> 0, \text{ where} \\ G^2 &\triangleq f(fx_{\omega_0}^2 - c) \qquad G \triangleq + \sqrt{G} \end{split} \quad [A-8]$$

Appendix B: Transitional Satellite Drag

The transitional behavior of the drag coefficient is considered here only for completeness, since a satellite during its entry phase traverses the transitional drag regime rather quickly. Nevertheless, the overall importance of transitional drag during the balance of the lifetime of the satellite is evident, and Equation [24] should be employed in any precise determination of satellite motion.

In the case of satellites and re-entry capsules having relatively "smooth" surfaces, as contrasted with porous and microscopically rough meteoritic surfaces, it may well be that the value of the accommodation coefficient α should not be assumed to be unity as in (3), Equation [A-3]. Apparently, the earlier published experimental results, which seemed to indicate values of the accommodation coefficient near unity (16), should be revised. In particular, Hurlbut (11) and Schamberg (15) have recently suggested a much lower value of the accommodation coefficient based upon a model due to Baule (1914) and a single collision per surface interaction [pp. 51, 52 of (15)]. On the basis of this model, Schamberg adopts an accommodation coefficient of about 0.5 for molecular nitrogen incident on aluminum; however, the facts that the surface of the satellite is not entirely "clean" and that the experimental data on accommodation are quite preliminary, suggest that the accommodation coefficient can only be bounded between 0.3 and unity.

As pointed out by Schaaf (14) the dissociation of oncoming nitrogen molecules (requiring about 9.7 ev per dissociation) would completely soak up the incident kinetic energy of the molecules. Thus, the emitted nitrogen atoms would be completely accommodated to the surface temperature of the satellite ($\alpha = 1$), or perhaps to a temperature below that of the surface. In addition to the dissociation, α also depends upon the angle of incidence. It becomes obvious, therefore, that the overall average accommodation coefficient for a given body must be considered as a summation of various processes, most of which tend to push α toward unity.

In view of the uncertainty in the accommodation coefficient. Equations [5 and 6] of (3)8 should be extended according to Equations [7 and 8] of (6) (of course, satellite surface temperatures are, by necessity, low enough so that $T_* \times 2.17 \times 10^{-3} \ll m_* \dot{y}^2$). Employing these more general formulas with an accommodation coefficient of 0.5, j = 3 and $m_e \cong 28.5$ $(m_*$ is more properly a function of height H), we find that

$$B \cong 3.07 \times 10^5 \sigma d \tag{B-1}$$

$$bc \cong 1.64 \times 10^5 (C_{L_0}/C_{DF})d$$
 [B-2]

where

B = transitional drag parameter

d = diameter (of the vehicle), cm

see (6). These formulas are good to order $(\overline{V}_*/\dot{y})^2$, where \overline{V}_* is the average speed of the emitted molecules.

 7 If the emitted atoms left with an average speed below that of a gas issuing forth at the satellite surface temperature, then the emitted atoms would tend to shield the surface, and the onset of transitional flow would occur even more rapidly! 8 The sign of E_1 in Equation [1] of (3) was incorrect, and the equation should be revised to read: $C_D = 2[1 - D_1B + (E_0 - E_1B) \ V_e/\dot{\gamma}]$.

Hence, in MKS units for an arbitrary a

$$a \cong 1$$
 [B-3]

$$b \cong C_{DF}/C_{D_0} - 1$$
 [B-4]

$$e \cong \frac{C_{DF}}{C_{D_0 b}} \sqrt{\frac{A_0}{1-\alpha}} (4.93 \times 10^6 + 1.132 \times 10^7 \sqrt{1-\alpha})$$
 [B-5]

The free molecule flow value of the drag coefficient C_{DF} is obtained by taking the limit of C_D as $B \to 0$, e.g., for a blunt

$$C_{DF} = 2(1 + E_0 \bar{V}_c/\dot{y}) \cong 2(1 + 0.354 \sqrt{1 - \alpha})$$
 [B-6]

See Equation [5] of (6).

Acknowledgments

The author gratefully acknowledges the assistance of Jeannine L. Arsenault, C. G. Hilton and James Enright who have checked through the paper with care, and Larry Sashkin who added many useful suggestions and was instrumental in coding the IBM 650 program.

Nomenclature

For the most part the following notation is standard in celestial mechanics and can be found in (1, 8, 13 and 17).

= constant fitted to the Mach number variation of the drag coefficient with a mean sonic speed ≥ 1; also the azimuth of the direction from which the wind is coming

= initial projected frontal area of the vehicle, m² Ao

= coefficient in Equation [24] \approx 1

= Earth's equatorial radius, 6,378,145 m. [Obtained from a_{ε} (9), p. 313, Eq. F3, with the inclusion of the more recently determined value of f'!

 $\triangleq x_{\omega}P$

= constant fitted to Mach number variation of the drag B coefficient with a mean sonic speed $\cong c_8(C_{DT}/C_{L0}$ -1) = 0.0392 $[C_{DT}/C_{D_0} - 1]$ for $c_s = 310$ m per sec: also the transitional parameter in Appendix B

= coefficient in Equation [20] $\cong C_{DF}/C_{D0} - 1$. h (See Appendix B)

angle measured up from the orbit plane in the W direcb tion

= constants obtained by a fit of

 $\sigma\gamma(\sigma)$ to $\sum C_i r^i$ over different atmospheric levels about one scale height in width. Above a maximum altitude C_i is set equal to zero. [C_i is fitted to $\sigma(H)$, where $H = r - r_c$, and r_c is the geocentric distance of Earth's surface near the point of entry. Note that rc, and hence the fit, is dependent upon the latitude of the entry areal

= reference (hypersonic continuum) value of the drag coefficient (0.92 for a sphere or 1.5 for a typical entry

capsule)

= free molecule flow value of the drag coefficient, i.e., value at B = 0. (See.Appendix B)

maximum value of the transonic drag coefficient $\cong 1.06$ at M=1.2 for a sphere, and $\cong 1.54$ at M=2.5 for a typical entry capsule

= lift coefficient

coefficient in Equation [24]. (See Appendix B)

= local sonic speed (in terms of surface circular satellite C_{S} speed)

 D_0^2 $\triangleq C_{D_0} A_0 \rho_0 V_{c_0}^2 / 2g_0 m_0$

= diameter, cm d

 $\int_{y_{\omega_0}}^{y_{\omega}} f(r_0) dy_{\omega}$ F

 $\mu_0 D_0^2 \sigma \gamma(\sigma)$ expressed analytically

Earth's flattening, 1/298.3. (Personal communications from J. A. O'Keefe, A. Eckels and L. G. Jacchia,

= function derived in Appendix A

= acceleration of gravity at unit distance, 9.780,320 m per

Haltitude above an oblate Earth, Earth radii a_{ℓ} . (See Eq. [26])

coefficient of the third harmonic of Earth's gravita-Ha tional potential = 6.04×10^{-6} . (See Eq. [22])

coefficient of the second harmonic of Earth's gravita-Ja tional potential = 1623.41×10^{-6} . (See Eq. [22]) number of nontranslational degrees of freedom excited

in the collision process (taken as 3) coefficient of the fourth harmonic of Earth's gravita-Ka tional potential = 6.37×10^{-6} . (See Eq. [22])

M Mach number, ν/c_s

mass of the space vehicle, kg m

atomic weight of the emitted atmospheric molecules, me $\simeq 28.5$

largest power of the polynomial employed to fit Ci (usually 2)

quantity defined by Equations [5, 5a and 10] unit vector directed from the geocenter to perigee (x_{ω}

axis)

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0 = unit vector lying in the orbit plane perpendicular to $P(y_{\omega} \text{ axis})$

speed of the cross wind measured in a framework rotating with Earth's angular rate (in terms of surface circular satellite speed V_{co}

= radius vector from the geocenter to the vehicle, Earth radii ae

 $+\sqrt{x_{\omega_0}^2+y_{\omega}^2}$

= perturbative acceleration occasioned by Earth's gravitational field including equatorial bulge effects. (See Eq. [28])

perturbative acceleration occasioned by lift and residual drag acceleration. (See Eq. [29])

speed of the space vehicle with respect to an inertial frame. By definition all speed is directed along the $y_{\omega}(Q)$ axis and hence $\dot{s} \equiv \dot{y}_{\omega}$ (units of surface circular satellite speed)

= time $= \tau(13.447,052)$ min

U unit vector along the radius vector to the vehicle, i.e.,

unit vector in the orbit plane perpendicular to U, i.e., V $V = W \times U$

P. average speed of the molecules emitted from the surface of the satellite

Veo surface circular satellite speed, 7905.258 m per sec

W = unit vector perpendicular to both P and Q

= equatorial coordinates oriented according to some x, y, zspecified equinox and Equator, in units of equatorial radii a.

= functions derived in Appendix A = altitude in geometric meters = Ha_e

Z unit vector in the direction of the zenith. (Note $Z \neq$

right ascension of the space vehicle, radians, = tan-1 (y/x); also the accommodation coefficient in Appen-

= $C_D(\nu/c_s)/C_{D0}$, the drag coefficient variation with Mach number

 $C_D(\sigma)/C_{D0}$, the drag coefficient variation in the transitional regime

entry angle. (See Eq. [30])

= initial Greenwich sidereal time in hours and decimals of an hour

constant reflecting the rotational speed of the Earth, 0.058.834.470

λε = longitude of the sub-vehicle point measured positive eastward from the Greenwich meridian in degrees and decimals

 $\triangleq m_0/m$

= velocity of the space vehicle with respect to a rotating atmosphere (units of surface circular satellite speed). (See Eq. [25])

= bank angle ž

= atmospheric density, kg/m³

"sea-level" atmospheric density, 1.225 kg/m3 Ωn

 $\triangleq \rho/\rho_0$ σ

= time variable given in units corresponding to those of Earth radii and surface circular satellite speed, i.e., in units of 13.447,052 min

= geodetic latitude in degrees and decimals

= geocentric latitude, radians 6

= argument of perigee

Superscripts

(.) = ordinary time derivative. Gives speeds in terms of surface circular satellite speed V_{c0}

= perturbative time derivative

= perturbative derivative with y_{ω} as the independent variable; also the geocentric latitude

Subscripts

= drag

E= measurement eastward = lift

= initial condition or value

x, y, z =the x, y or z components (in an equatorial coordinate system) of vector quantities such as the crossproduct vectors in Equations [23]

= relates a coordinate to the orbit plane

i, j, k = running indexes

= Earth

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Flame Stabilization on a **Porous Plate**

ALAN O. ESCHENROEDER¹

Cornell University Ithaca, N. Y.

The position and stability of the flame in a boundary layer with uniform mixture injection from a porous flat plate parallel to a uniform air stream were determined experimentally. Propane-air flames were observed over a free stream velocity range of 10 to 42 fps and a range of mass equivalence ratios for the injected mixture from 1.09 to 4.76. Both the average and time variant distances from the leading edge to the beginning of the flame were measured at various free stream air mass fluxes, injection mass fluxes and injected mixture compositions. A correlation of nondimensional flameholding distance with mixture composition was obtained.

THE WIDE gap between normal burning velocities and average flow velocities in certain high intensity combustion chambers requires the use of flameholding devices. The functioning of these devices usually depends on the creation of a recirculation zone which provides compatibility between chemical reaction times and fluid residence time.

In an effort to reduce the dissipative losses which arise from recirculation, it has been proposed that the boundary layer on a heated plate could serve as a flameholding region. Investigations varying from incidental observations to comprehensive studies of this type of phenomenon are found in the literature (1-9).2 In their third chapter, Ziemer and Cambel (7) give a review of the main contributions.

The hot plate method of flame stabilization is based on an enhancement of chemical reactivity and a thickening of the boundary layer due to heat transfer away from the surface. In the present work, a somewhat different approach is taken. Mass transfer rather than heat transfer is utilized for thickening the boundary layer. Moreover, fuel is mixed only with the injected air and not with the main stream. Related applied problems in addition to flameholding in internal flows are suggested by this configuration, e.g., flames associated with mass transfer cooling, erosive burning of solid propellants and external burning for lift augmentation.

Boundary layer theory may be employed to describe the flow without chemical reaction upstream from the flameholding region or with a fully developed diffusion flame downstream from the flameholding region (10). The mechanism of the ignition point itself, however, is such that the boundary layer conditions no longer generally apply (8) due to large values of the molecular transport of species and energy in the streamwise direction. Unlike the case of combustion on a heated surface, the ignition and flame stability on the porous plate are governed largely by the streamwise transport components. Significant nondimensional parameters can be found from theoretical developments, but a detailed study of the phenomena is best performed through experiment.

Analyses (10-12) have demonstrated that an appropriate choice of nondimensional quantities may be as follows: Square root of distance $\sqrt{\xi} \equiv (\rho_0 v_0/\rho_1 U_1)(\rho_1 U_1 x/\mu_1)^{1/2}$; fuel concentration $m_f \equiv \text{mass concentration of fuel species in}$ the injected mixture. $\rho_0 v_0$ is the injection mass flux at the porous surface; $\rho_1 U_1$ is the free stream mass flux; x is the flameholding distance, and μ_1 is the free stream viscosity. The distance parameter, which contains flow variables, is taken as the dependent variable, and the fuel concentration, which reflects the chemical nature of the system, is considered as the independent variable. The latter can be normalized to yield the mass equivalence ratio Φ_m , the ratio of $m_{f(injected)}$ to m ((stoichiometric).

Design of the Experiment

A low speed tunnel with a 3×6 -in. test section was used for the experiments. The general layout of the tunnel is shown schematically in Fig. 1. Tubular straighteners and screens (20, 40, 60, 80 and 100 mesh) in the 18×21 -in. calming section created uniform flow conditions in the test The tunnel was placed in parallel with a bypass line so that throttling would not cause surging in the blower. The air stream velocity through the test section was determined by measuring the pressure drop over the nozzle between the calming section and the test section. The range of free stream velocity for combustion experiments was 10 to 42 fps.

A short section of duct with porous stainless steel walls was placed between the nozzle throat and the test section. Suction through these walls removed the small amount of retarded fluid which had built up on the nozzle walls. need for continuous, smooth boundary layer removal precluded the use of a suction slot. Because the actual boundary layer thickness at the leading edge of the test section was never zero, a means of compensating the results to simulate a true leading edge was developed analytically.

The test section itself had Pyrex plates for side walls along the 3-in. dimension, and a porous slab made of bonded alumina particles for a bottom wall along the 6-in. dimension. The porous slab extended 10 in. in the streamwise direction. Mixtures of propane and air were admitted to the porous wall from a chamber below the wall. The porous plate was constant in thickness and permeability, and a constant pressure was maintained at the inlet to the pores, thereby insuring uniform injection. Initial lighting of the flames was done with a spark gap igniter. The propane and injected air flows were measured with rotameters calibrated by a wet gas meter.

Calibrations and performance tests were run after each component was assembled to the apparatus, and many velocity profiles were obtained in order to study the boundary layer

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¹ Presently Associate Aeronautical Engineer, Aerodynamic Research Department, Cornell Aeronautical Laboratory, Inc., Buffalo, N. Y. Member ARS.

² Numbers in parentheses indicate References at end of paper.

flow at various points. Measured values of the velocity gradient at the wall and the boundary layer thickness with blowing agreed with the theoretical predictions (11), although the profile shapes were not in full agreement. The transition Reynolds numbers at the various levels of the blowing ratio $\rho_{\theta \theta}/\rho_1 U_1$ were found by the impact tube method described in Appendix C of (13) and compared rather well with those of other investigators.

Flameholding distances were measured visually by sighting along the flame front and determining an average distance with an ordinary scale. In addition, time-resolved photographic measurements of the same quantity were made by the streak photographic technique. In order to do this, a horizontal slit, which limited the flame image to the streamwise direction, was placed in the Schlieren beam passing through the test section side walls. Vertical film motion was imparted by a drum camera while the slit was photographed. A repetitive flash unit, collimated parallel with the masking slit, provided 20-millisec timing marks.

Two-Dimensional Laminar Flames

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Laminar burning could be obtained with equivalence ratios ranging from 1.09 to 4.76. However, flames with relatively straight fronts free from longitudinal wrinkles were observed only in the range 1.09 to 1.67. Flame instability fixed the lower limit, and the appearance of irregularities along the flame front approximately established the upper limit. All of the flames were bifurcated, having a rich blue-green branch along the wall and a hazy bluish diffusion-fed branch farther out in the stream. The two branches joined in a smooth twodimensional nose at the flameholding location. The bifurcated flame phenomenon can be likened to the double-cone bunsen flame with rich hydrocarbon-air mixtures. In that case, the carbon burns to its first oxidation state in the bright inner cone resulting in reactive products consisting mainly of hydrogen and carbon monoxide in amounts approximating a water-gas equilibrium. The outer cone is a diffusion flame in which these species react with the oxygen from the ambient Understandably, the outer branch of the bifurcated boundary layer flame was less luminous at the lower end of the fuel concentration range than at the upper. Expansion of the injected gas due to the heating in the inner branch caused spreading of the outer branch into the stream at a slope as large as 1 in 8. The inner branch clung closely to the porous surface except at the richer mixtures, indicating that the mass burning rate of the inner flame was adjusted to the normal flow rate by means of heat transfer to the wall as in the one-dimensional case investigated by Botha and Spalding (14). The flames always held in a region of nearly vanishing shear, theoretically $\sqrt{\xi} \geqslant 0.827$, and the heat transfer from the inner branch to the free stream was probably small relative to that to the injected mixture because the gas between the branches was at very high temperatures.

The sharp appearance of the flame over its entirety seemed to indicate that laminar boundary layer flow was preserved in downstream regions where turbulent flow had prevailed in earlier calibration runs with no combustion. Stabilization of the flow could conceivably occur from heat transfer and from vorticity arising from the flame system acting in opposition to the vorticity due to viscous effects. In view of the fact that blowing from the surface generally destabilizes the boundary layer, this is indeed an interesting effect.

Fig. 2 is a plot of the square root of the nondimensional flameholding distance vs. the mass equivalence ratio for each of the two-dimensional flames. On the average, reproducibility was 6.3 per cent for identical flow settings, an error analysis (13) predicting a maximum error in $\sqrt{\xi}$ of $\pm 7\frac{1}{2}$ per cent for visual and ± 5 per cent for photographic observations. The points display a nearly linear dependence of the distance parameter upon the injected mixture strength. The photographic runs are grouped especially well about such a line.

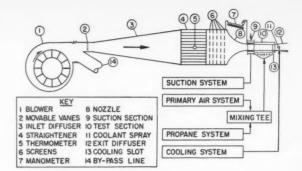


Fig. 1 General arrangement of apparatus

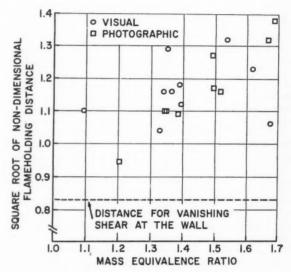


Fig. 2 Square roots of experimental flameholding distances for two-dimensional laminar flames

An extension of the mean of the data to the stoichiometric concentration ($\Phi_m = 1$) would approximately intersect the theoretical boundary layer blowoff value of the distance parameter. Such a limiting condition is described in (10) as surface combustion because the flame receives sufficient oxygen from the injected mixture and, therefore, does not seek a position where it will receive some of its oxygen from the free stream. With richer mixtures, the flame moves away from the wall and stabilizes farther downstream than with the stoichiometric mixture. A crude explanation is that the critical boundary velocity gradient is lower for rich mixtures causing the flame to hold at a greater distance from the leading edge. Attempts to employ boundary layer theory for formulating flame stability criteria are met with severe difficulty for two reasons:

1 The second derivatives in downstream distance, which are neglected in the boundary layer simplifications, play a major role in the ignition region at the beginning of the flame.

2 Even without combustion, the boundary layer theory is of questionable applicability (11,15) in the blowoff region where the shear approaches zero. Since the flame holds near the blowoff distance, both inaccuracies arise simultaneously. A method of overcoming the first inaccuracy has been proposed (13) using the equations developed by Emmons (16), but the second difficulty enumerated previously prevents the development of a meaningful stability theory.

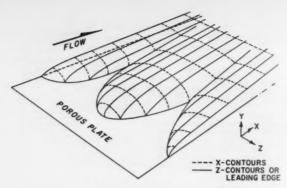


Fig. 3 A form of nonisotropic flame observed experimentally

The 10 streak photographic records revealed interesting oscillatory behavior of the flame. The records taken with horizontal Schlieren knife edge gave somewhat sharper resolution of the flame than those taken with vertical knife edge, but oscillations occurred in either case. Repetitive spark photographs of an early pilot run were taken with mixture flow through the plate immediately after a flame was intentionally extinguished. All visible features of the flow appeared steady, so that the oscillation probably arises from the strong coupling between the flow and the flame. This check was needed because the destabilizing effect of blowing without combustion could be reasonably suspected to be the sole cause of the oscillation. Frequencies of 15 to 25 cps occurred in the regime of two-dimensional flames. A certain amount of regularity in frequency and wave form was exhibited within each record over many cycles, but only approximate trends were apparent from run to run. In the range $1.33 < \Phi_m < 1.50$, the amplitudes were at a maximum and the frequencies at a minimum. Since the flame flashed back all the way to the leading edge in some of the records, the distance parameter in Fig. 2 was calculated consistently for the extremal downstream flame location for the photographic runs.

Gross (3) has reported that flame oscillations in the boundary layer on an impermeable streamlined plate in a uniform stream of combustible mixture occur at a frequency of 20 to 30 cps in the range $1.09 < \Phi_m < 1.50$. Similarly, Ziemer and Cambel (7) experimented with flame stabilization on a heated plate in a combustible stream and reported random oscillations of 14 to 30 cycles within a single run at $\Phi_m = 0.92$. Both investigations employed propane-air mixtures. The similarity of these findings with the results of the present work suggests that there may be some subtle connection between the flame-holding mechanisms in the widely different cases of the impermeable plate in a mixture stream and the porous plate feeding mixture into an air stream.

Among the various runs, the downstream speed of flame motion observed on the streak records ranged from about one to three times the upstream speed. Gross observed in his experiment that the movement toward the leading edge took place at about four times the speed of movement toward the trailing edge, but Ziemer and Cambel observed no regular relationship between upstream and downstream flame motion.

Nonisotropic Flames

The majority of the flames observed had a series of cusps along their nose portions, these cusps persisting as longitudinal wrinkles in the outer branch of the flame. A perspective sketch of a double-cusp configuration is shown in Fig. 3. These flames occurred mainly in the mixture range of $1.68 < \Phi_m < 4.76$. The bright inner branch burned along the wall at

the leaner end of this mixture range, but burned at a slight distance from the wall at the rich end. The luminosity of the inner branch decreased, and that of the outer branch increased with increasing fuel concentration. No wrinkles appeared in the inner flame. Again, the downstream portions of the combustion region appeared to be in a laminar flow except in the extreme cases of turbulent contamination described in the following.

Such behavior is a form of nonisotropic flame propagation which manifests itself in cellular flames when there is burning into a uniform mixture. The literature contains analyses and experiments explaining and describing the latter phenomenon (17). The fuel concentration at which the waviness becomes noticeable is somewhat higher than that observed in cellular flame experiments (14) because of the dilution action of the free stream air. With different mixtures, different sizes and numbers of cusps appeared, but the shape of each cusp was always basically the same as that illustrated in Fig. 3. In the vicinity of $\Phi_m = 1.7$, there were several shallow cusps. As the mixture was enriched the cusps became less numerous, but deeper in the downstream direction. Occasionally, there were large cusps with a fine structure of very small cusps superimposed on them. The configuration depicted in Fig. 3 was the steadiest of all and was obtained in the range 2.0 < $\Phi_m < 2.7$. Above this range, the central salient began receding downstream with richer mixtures until it vanished leaving one deep central cusp. In some runs, the one- and twocusp configurations alternated at a low frequency without any change in flow settings. Transition to turbulent boundary layer flow took place slightly upstream from the root of the single cusp when it became deep enough. The resulting disturbances propagated and grew along the sides of the cusp in the upstream direction causing unsteadiness in the flame. When the mixture was enriched above about $\Phi_m = 3.35$, a large downstream portion of the flame broke into extensive oscillations until the two sides of the flame no longer held. At the upper limit of fuel concentration, the burning oscillated so violently that it blew off the plate.

Generally, nonisotropic flames interact strongly with the approaching stream. In a plane paralleling the plate and including the flame, the flow is accelerated in advance of the cusps and decelerated in advance of the salients. This aerodynamic effect and other preferential diffusion effects in regions of sharp flame curvature have been discussed fully in the literature, e.g., (17).

The nonisotropic results cannot be properly shown on Fig. 2 because the distance parameter is based on two-dimensional flow theory and the nonisotropic flames are inherently three-dimensional at their fronts. Nevertheless, measurements were taken, and the distance parameter was calculated for the shortest distance from the leading edge to each flame front. The values thus obtained scatter from $\sqrt{\xi} = 0.74$ to $\sqrt{\xi} = 2.30$. It should be mentioned, however, that only one out of 71 points was upstream from the distance at which shear approaches zero according to two-dimensional theory.

The curved structure of the nose of the flame did not leave a clear impression on streak photographs, but rather two smudgy regions—one coincident with the salients and the other with the cusps. Several records show clearly the turbulent contamination, described previously, as a series of heavy lines, indicating a disturbance of high intensity and scale. The nature of this flame motion is entirely different from that of the oscillatory flames. The turbulent contamination acts randomly at higher frequency and amplitude than the regular oscillations. In the range 1.68 $<\Phi_m < 3.35$, there was very little flame movement of any kind.

Turbulent Flames

A study of laminar burning was the central objective of the investigation, but a few incidental observations of turbulent flames are worthy of mention. Since the variation of transi-

tion Reynolds number with blowing ratio $\rho_0 v_0/\rho_1 U_1$ had been determined for the apparatus without combustion, cases in which the boundary layer flow approaching the flame was turbulent over the entire plate width could be recognized. Only flames occurring in this condition are called turbulent flames in the present work. Although the richer nonisotropic flames appeared to be violently unsteady over their entire fronts, the origin of the disturbance was localized in the deepest portion of the cusp. This disturbance spread over the flame front and the approach flow by the mechanism described in the last section. Perhaps this distinction between turbulent flames and disturbed laminar flames seems tenuous, but it was always easily recognized in the experiments. The scale of the irregularities was much greater and the disturbance frequency was lower with the rich nonisotropic flames than with the turbulent flames. Furthermore, little if any nonisotropy was observable in the turbulent flame fronts. They were rather straight in the gross sense, but had a fine scale noise-like disturbance superimposed on them.

There was never a smooth transition from one mode of burning to the other, but rather a sudden jump when tunnel air velocity was increased beyond a certain level. At mixtures richer than $\Phi_m = 3.35$, the unsteady laminar burning persisted up to complete blowout with increasing air velocity. Detailed quantitative data were not secured for the jump phenomenon, but with leaner mixtures, borderline cases were observed in which either laminar or turbulent flames could stabilize at the same flow settings depending upon the manner

of approaching the settings.

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Three flames which had just jumped to the turbulent state and four flames which had just blown past the trailing edge of the test plate during gradual increases in tunnel air speed were observed. Thus, both extremes of the turbulent range of the apparatus were investigated. The results are plotted in Fig. 4 which also includes a shaded region indicating laminar flame runs. The transition line, which was determined without combustion, divides the diagram into laminar and turbulent boundary layer flow regimes. The criterion of the effective disappearance of laminar shear (11,12) is $(\rho_0 v_0/\rho_1 U_1) \times$ $(\rho_1 U_1 x/\mu_1)^{0.5} = 0.827$, and the corresponding condition governing the turbulent regime according to the measurements reported by Hacker (18) is $(\rho_0 v_0/\rho_1 U_1)(\rho_1 U_1 x/\mu_1)^{0.2} = 0.08$. The relationship of the turbulent points to the latter flow condition resembles that of the laminar points to the former criterion. The two-dimensional laminar flame results lie near the bottom of the shaded area. The points for flames that had just jumped are near the transition line, but are definitely in the turbulent regime. Viewed as a whole, the information presented in Fig. 4 confirms that the flames described in the preceding sections were indeed laminar by the criterion presented here. Several attempts were made to investigate the region where the laminar boundary layer blowoff locus approaches the transition line, but no flames could be stabilized for a blowing ratio of less than 0.00684.

Conclusions

Two types of laminar flames were observed: Two-dimensional and nonisotropic. Only the former can be fairly correlated by the boundary layer distance parameter, but the latter are comparable with the cellular flames observed by other experimenters. All but one of the nonisotropic flames held downstream from the laminar boundary layer blowoff. The turbulent contamination of the cusps was almost certainly reinforced by the inherent flow instability of the boundary layer profile with blowing. It was, therefore, something more complicated than a pure case of the so-called "flame generated turbulence" which depends only on the ability of the flame to distribute, amplify and feed back local velocity fluctuations. The flameholding distance increased with richer mixtures, but flame stabilization was not possible with mixtures leaner than about $\Phi_m = 1.09$. Large amplitude periodic

oscillations of the laminar two-dimensional flames occurred near the stoichiometric end of the range $1.09 < \Phi_m < 1.68$. Laminar nonisotropic flames were observed in the range 1.68 $<\Phi_m<4.76$. Extensive contamination of the flame with disturbances set the upper limit of mixtures. The performance of turbulent flames relative to turbulent boundary layer blowoff tends to parallel that in the laminar case. This suggests that the blowing away of the boundary layer limits flameholding ability in the turbulent case much in the same way it does in the laminar case.

Acknowledgment

The author is grateful to Professors D. G. Shepherd and D. E. Ordway at Cornell University for their guidance and encouragement throughout the work. Thanks are also due the Ford Instrument Co. and the Visking Corp. for their generous fellowship support.

Nomenclature

 m_f = mass of fuel species in the injected mixture per unit mass of injected mixture

free stream velocity normal velocity at plate surface

 v_{α} downstream distance along the plate

free stream viscosity

= nondimensional downstream distance E

 $\rho_0 =$ density at plate surface

- = density at free stream conditions
- ρ_1 = density at free stream conditions Φ_m = equivalence ratio based on mass fractions
 - A LOCUS OF VANISHING TURBULENT SHEAR (18).
 - MEASURED TURBULENT TRANSITION LOCUS
 - LOCUS OF VANISHING LAMINAR SHEAR(II). C
 - D TURBULENT FLAMES AT TRAILING EDGE
 - TURBULENT FLAMES JUST AFTER THE JUMP FROM LAMINAR BURNING
 - LAMINAR FLAMES

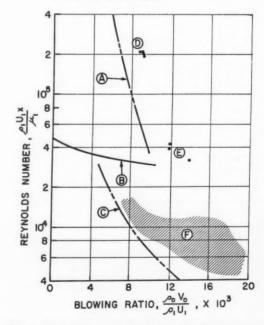


Fig. 4 Relationship of combustion and flow phenomena on a plot of Revnolds number vs. blowing ratio

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Technical Notes

Luminosity and Pressure Oscillations Observed With Longitudinal and **Transverse Modes of Combustion** Instability1

M. J. ZUCROW,2 J. R. OSBORN3 and A. C. PINCHAK4

Purdue University, Lafayette, Ind.

Combustion pressure oscillations were observed in two experimental gaseous bipropellant rocket motors. The geometries of the two motors were different so that one rocket motor tended to exhibit only the longitudinal mode while the other displayed only transverse modes of oscillations. The local pressure and the luminosity of the combustion gases were simultaneously recorded while the rocket motors were operating with combustion pressure oscillations. The results indicate that the reaction mechanism which sustains the longitudinal mode is similar to the aerothermodynamic interaction which supports the transverse modes of combustion pressure oscillation. In addition, the results are in agreement with and support the "shock or pressure wave" mechanism of combustion pressure oscillations as postulated by Zucrow and Osborn.

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¹ The research reported herein was sponsored by the Office of

Apparatus and Instruments

HE ROCKET motor utilized in the longitudinal mode THE ROCKET motor utilized in the congressions had a combustion chamber diameter of investigations had a combustion chamber diameter of $3\frac{3}{8}$ in. and a length of $16\frac{1}{4}$ in. A motor having a diameter of 7 in. and a length of only 2 in. was employed in the transverse mode experiments. Both motors burned premixed gaseous propellants which entered the combustion chamber through "showerhead" type injector. A complete description of the experimental equipment may be found in (2 and 3).5

Photocon pressure transducers were employed to detect the pressure oscillations, and a photomultiplier tube (RCA type 931A) observed the luminosity variations. The photomultiplier tube had an "S-4" cathode surface which was primarily sensitive to the blue region of the visible spectrum. In the "longitudinal motor," the pressure and luminosity transducers were located at the same axial position, and in the "transverse motor" on the same imaginary radius.

Longitudinal Mode Results

Fig. 1 illustrates typical luminosity and pressure oscillations observed with the longitudinal mode of combustion pressure oscillations. The two rapid pressure rises on the leading edge of the pressure wave are indicative of the incidence and reflection of the shock front at the injector face. The luminosity, however, increases along a smooth curve, and no indication of pressure wave reflection is found in the light intensity The phase shift between the two waves of Fig. 1 was approximately one quarter of the period of oscillation (290 microsec). With the premixed methane-air and the premixed ethane-air propellant combinations the wave shapes were similar to those of Fig. 1 (premixed ethylene and air), and the 4-cycle phase shift between the two waves was also found.

⁵ Numbers in parentheses indicate References at end of paper.

⁴ Research Assistant. Student Member ARS.

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² Atkins Professor of Engineering. Fellow Member ARS.

³ Associate Professor of Mechanical Engineering. Member ARS.

For all three propellant combinations, the maximum amplitudes of the pressure and luminosity oscillations were approximately 75 per cent of the mean chamber pressure and mean light intensity level, respectively.

Transverse Mode Results

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Fig. 2 depicts some typical wave forms found with transverse mode oscillations. From frequency measurements, the basic transverse mode was found to be the first circumferential mode. Fig. 2 also indicates that the pressure wave does not reflect from the chamber wall as it moves through the chamber in a circumferential direction. The very high amplitude indicates a strong pressure wave, but the slow initial rise reveals that the pressure wave is not a shock wave. Although the pressure oscillation has sharp well-defined peaks, the luminosity wave is smooth and appears very similar in shape to the luminosity trace of Fig. 1 which depicts that for the longitudinal mode. The frequency of the oscillations is higher in the case of the transverse modes, but the phase shift between the two waves remains approximately $\frac{1}{4}$ -cycle of oscillation (approximately 95 microsee).

Much stronger oscillations were found with the transverse modes. In some cases the peak to peak amplitude of the pressure waves was greater than twice the mean chamber pressure. The luminosity amplitudes increased in a corresponding manner.

Fig. 3 shows a strong high frequency transverse mode (approximately 19,000 cps) superimposed upon the basic transverse mode (approximately 2700 cps). In this test run the light intensity variations correlated with the pressure oscillations for both the basic and the superimposed transverse modes. From pressure data alone, the existence of the high frequency transverse mode (19,000 cps) is somewhat doubtful because of the dynamic response characteristics of the pressure transducers. However, the existence of the luminosity oscillations which correlate with the pressure oscillations of the high frequency mode conclusively establishes the existence of that mode. In addition, an estimate of the relative magnitudes of the basic and high frequency transverse modes may be obtained by comparing the sizes of their luminosity waves.

Fig. 4 illustrates the regions in which luminosity oscillations were observed. This chart is only for oscillations of the transverse mode. Similarly shaped stability regions were also found for the longitudinal mode oscillations (3).

Discussion of Results

The slow rise of the main portion of the light intensity trace as depicted in Figs. 1 and 2 is to be expected. When the shock or pressure wave passes through the combustion zone, the temperature immediately rises. However, this rise in temperature cannot instantaneously increase the chemical reaction rates because of the many intermediate reactions inherent in the combustion of hydrocarbons. Consequently, the overall reaction rate only gradually increases. When the reaction rate is at its maximum, the chemiluminescence radiation is greatest. Other experimenters have discussed this.

Gaydon (4) states that in the combustion zone of gases, radiation is emitted which cannot be entirely attributed to thermal radiation alone. He concludes that increases in the reaction rate produce a larger number of excited atomic species per unit time. This in turn produces an increase in the radiation flux which is quite significant in the visible region where the photomultiplier tube is sensitive.

Markstein (5) also reached this conclusion from his experiments also conducted using a 931A photomultiplier tube. He found that the radiation does not immediately increase with the passage of the shock front, but rather rises along a smooth continuous curve similar to the luminosity variation of Figs. 1 and 2.

From these considerations it may be concluded that the luminosity variation can be considered as an indication of the instantaneous chemical reaction rate.

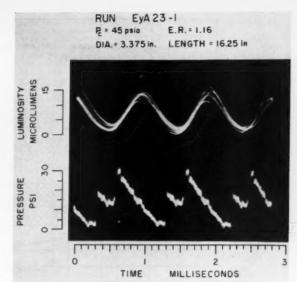


Fig. 1 Oscillogram for ethylene and air

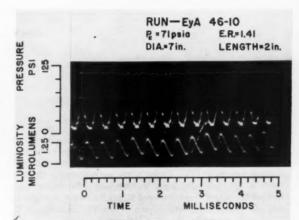


Fig. 2 Oscillogram for ethylene and air

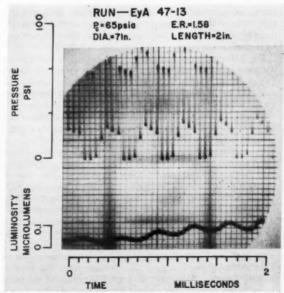
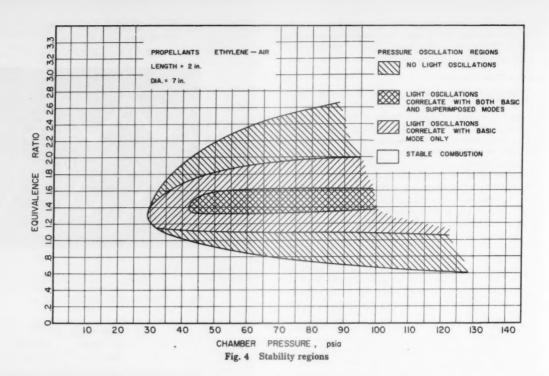


Fig. 3 Oscillogram for ethylene and air



Phase Shift Between the Two Waves

Fig. 1 (longitudinal mode) illustrates that the light intensity waves lag the pressure waves by approximately one quarter of the period. This lag of the luminosity variation is in accordance with the postulated shock wave theory of combustion instability (1). Owing to the lag inherent in the combustion kinetics, the high temperature field immediately behind the shock front does not instantaneously increase the overall combustion rate. As a result the increase in the luminosity would be expected to lag the passage of the pressure wave. The major conclusion which can be drawn from the aforementioned phase shift is the fact that the passing of the shock wave causes an increase in burning rate, which in turn sustains the shock wave. Thus, it can be stated that the pressure wave is the cause rather than the effect of increased local combustion rates.

Fig. 2 (transverse mode) shows that the peak of the luminosity wave lags the peak of the pressure wave by approximately decycle or approximately 95 microsec. As in the longitudinal case, the lag of the light intensity indicates that the pressure wave causes an increase in the local chemical reaction rate which in turn sustains the pressure wave. The phase shift between the two waves can be interpreted in this manner because both the radiation and pressure detectors were located on the same imaginary radius. That is, as the pressure front sweeps tangentially around the periphery of the chamber, the pressure transducer senses the passage of the pressure front, and for the same imaginary radius but at a later time, the photomultiplier detects the increased radiation from the intensified combustion zone following the pressure front. Thus, it was concluded that the transverse mode was sustained by an aerothermodynamic "feedback system" similar to that of the longitudinal mode.

In both the longitudinal mode and the transverse mode the light intensity wave lagged the pressure wave by approximately $\frac{1}{4}$ cycle. However, the higher frequency of the transverse mode necessitates a shorter time lag between the two waves, or a shorter time for the chemical reaction rate to

reach its maximum value. In order that this time be reduced, the unburned propellants must be in a "higher ordered state of preparation" (6). That is, they must be raised to a high temperature and the local concentrations must constitute a proper range of the equivalence ratio (see Fig. 4). If these conditions are satisfied, then the unburned propellants are closer to the condition of self-accelerating combustion. Hence, when the pressure front again passes through the "prepared" unburned propellants, the temperature rise owing to the shock front "triggers" the reaction into an accelerated rate. The accelerated reaction then consumes the local propellants at a rapid rate and exhausts the local stored chemical energy content of the gases.

At this point the transport phenomena demonstrate their importance, because the burned propellants must flow out and the unburned propellants must replace them if the returning pressure front is to be amplified or the oscillations sustained. In addition, the unburned propellants must be rapidly heated by convective heat transfer from the recirculated combustion gases so as to put them in the "higher ordered state of preparation." (It should be noted that the "order of preparation" refers only to that portion of the propellants which are not consumed prior to the return of the pressure front.) Thus, if the transport phenomena are considerably altered, the magnitude and type of the combustion pressure oscillations will also undergo radical changes. Additional data are now being prepared to demonstrate these effects.

Conclusion

The longitudinal and transverse modes of combustion pressure oscillations are essentially a manifestation of an aerothermodynamic interaction in a combustion process. That is, a shock wave or pressure wave passes through the unburned and burning propellants, thereby increasing the pressure and temperature field behind the shock front, and thus causing an acceleration in the local combustion rate. In turn, the extra energy release resulting from the accelerated combustion sustains the shock or pressure wave.

The chemical interaction in tranverse mode oscillations was quite similar to the interaction in the longitudinal mode. However, the transport interaction effects were considerably different merely because of the differences in the geometry.

Acknowledgment

The authors wish to acknowledge R. L. Walters and J. M. Bonnell for their aid in conducting the experimental program.

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Experimental Studies With Small-Scale Ion Motors1

C. R. DULGEROFF²

Rocketdyne Div., North American Aviation, Inc., Canoga Park, Calif.

R. C. SPEISER3 and A. T. FORRESTER4

Electro-Optical Systems, Inc., Pasadena, Calif.

In an experimental program we have operated cesium surface ionization ion sources in ion motor configurations. lon beam power and thrust levels per unit ionizer area up to 177 w per cm² and 5.6 imes 10⁻⁴ lb per cm² have been achieved. In mass utilization studies it was found that 70 per cent of the cesium used reached the collector as high energy ions, and over 90 per cent was ionized at the ionizer. The injection of electrons into the ion beam for neutralization purposes was accomplished by the operation of a thermionic emitter near the exit aperture of the motor, the electrons being accelerated into the beam by the ion space charge fields.

ONE OF several methods of electrical propulsion involves the electrostatic acceleration of ions. The cesium surface ionization source used with this type of propulsion device has the following advantages (1)5:

Only one species of ions is formed, and that at a welldefined surface and with small thermal energies-factors which allow very good focusing of the beam.

Neutral (unaccelerated) particles constitute only a small

3 The power required to ionize the cesium is mainly that required to maintain the ionizer at operating temperature and can be made a small fraction of the power delivered to the

4 The device would be capable of long periods of unattended operation.

The weight of the device would be low.

Although the experiments reported in this paper were on a small scale, they cover many of the phenomena of significance to the development of practical size ion motors.

Presented at the ARS 14th Annual Meeting, Washington, D.C. Nov. 16–20, 1959.

1 This research was supported by AFOSR Contract AF49(638)351 and WADC Contract AF 33(616)-5927.

2 Principal Scientist. Member ARS.

Principal Scientist. Member Al Senior Physicist. Member ARS

Principal Scientist. Member ARS.
 Numbers in parentheses indicate References at end of paper.

Apparatus

The test system (Fig. 1) is an 8-in. diameter, 2-ft long vacuum tank with the ion device mounted on an insulator at one end and an ion beam collector mounted on the other end. Two types of collectors were used—a calorimetric beam power measuring collector and a beam thrust measuring system using pendulum-type supports and a displacement transducer. The collectors could be biased as could be grids mounted directly in front of them.

A typical small-scale ion motor (Fig. 2) has a heated cesium reservoir, a needle valve and a delivery tube ending in a $\frac{3}{16}$ -in. diameter porous tungsten ionizer. The ionizer is bounded by a field shaping electrode which also encloses a resistance heating element and radiation shielding.

An initial acceleration followed by a deceleration was accomplished by operating the ionizer at a positive potential

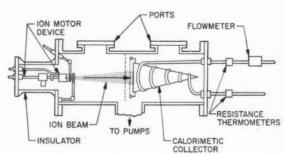


Fig. 1 Schematic of test system

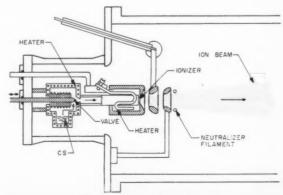


Fig. 2 Schematic of ion source

and an accelerating electrode at a negative potential relative to the exit, and neutralizing electrodes which were held near ground potential. Although the voltage across the accelerating gap was the sum of the two potentials, the net accelerating voltage was the potential of the ionizer alone. The cesium ion perveance of this circular aperture system was approximately 10^{-9} amp/ $v^{3/2}$, depending on electrode spacing. The accelerating gap is about the same size as the ionizer diameter. To provide for electrical neutralization of the beam, a thermionic electron emitter was placed around the periphery of the ion beam at the exit aperture of the electrode system.

Experimental Results

Currents and focusing

Cesium ion beams up to 2.1 milliamp, corresponding to a current density of about 12 milliamp per cm² at the ionizer, were generated at 15-kv net acceleration potential. This was with a porous tungsten ionizer of 70 per cent theoretical density operated at about 1575 K. In general, it was not necessary to operate the neutralization filament in order to get a collimated beam. Presumably neutralization, in this case, occurs as a result of the trapping of secondary electrons in the space charge trough built up by the ions. True ion current measurements were calculated from beam power measurements.

Collimation of the beam was quite good. Total beam divergence angles under 12 deg were usually observed, and angles as low as 8 deg total spread were achieved. These angles are obtained from photographs such as that of Fig. 3 which shows the ion beam during operation of the motor.

In operation of the accelerate-decelerate system, it was found that beam currents greater than those corresponding to space charge limitations based on the net accelerating voltage could be produced. However, the currents were less than those corresponding to the space charge limited values based on the total voltage across the accelerating gap. In general, for a given net accelerating voltage (potential of source), the beam current increased as the total potential across the accelerating gap was increased up to voltages some three or four times the net acceleration voltage. Thus, even with a \frac{1}{4}-in. accelerating gap, a current density of 4 milliamp per cm² was easily achieved at 4-kv net acceleration voltage.

Sputtering and secondary electrons

A sputtering ratio of 10 nickel atoms per incident 10-kv cesium ion was determined from the erosion of the nickel grid in front of the collector. This is in good agreement with other data (2) on sputtering by heavy ions and indicates the necessity of good focusing to prevent extreme erosion of the electrodes.

Secondary electron emission due to ion bombardment was measured by putting small (<100 v) voltages between the collectors and the grids mounted immediately in front of them. It was ascertained that at zero bias about one half of the directly measured collector current was due to electrons leaving the collector. With biases set so that electrons would be accelerated away from the collector, it was found that the secondary electron emission coefficient for a cesium contaminated graphite collector (used in the thrust measuring system) ranged from 1.3 for 2-kv cesium ions to 5 for 12-kv cesium ions. We would expect these values to be valid for the graphite accelerating electrode used in the source, and they may be approximately valid for most materials after long bombardment with cesium ions.

Mass efficiency

An extended duration run to determine a cesium utilization factor was made with a net acceleration voltage of 9 kv and an ion beam current averaging 1.22 milliamp as derived from the calorimetric collector beam power measurements. This run



Fig. 3 Ion beam

lasted 30.66 hr giving 37.3 milliamp-hr of cesium ions to the collector. Since the 0.265 gm of cesium consumed corresponds to 53 milliamp-hr of cesium ions, approximately 70 per cent of the cesium used reached the collector as high energy ions. From considerations of the currents measured at the electrodes and grids, it was ascertained that about 90 per cent of the cesium was ionized at the ionizer.

Neutralization

It was found that the current could be easily neutralized by operation of the thermionic electron emitter surrounding the exit aperture of the electrode system. In beam neutralization tests, collector power measurements remained unchanged, whereas the directly measured collector current could be decreased to zero or even made to go negative by further increasing the temperature of the thermionic emitter. This is not surprising, because although the electrons are drawn into the beam by small space charge fields, they have much higher velocities than the ions. Since the dimensions of the laboratory apparatus are small compared to the distance required for the electrons and ions to equilibrate, at equal currents there is still a net positive space charge.

Thrust

Thrust measurements were made by measuring the force of the ion beam on a pendulum suspended collector plate as previously indicated. The theoretical expression for thrust (assuming cesium ions are accelerated) is given by

$$F = 3.73 \times 10^{-4} \, IV^{1/2}$$

where

F = thrust, lb

I = ion beam current, amp

V = net accelerating potential, v

The measured thrusts were found to be in agreement with this relationship for thrusts up to 100 micropounds which corresponds to over ½ millipound per cm2 of ionizer area.

Conclusions

In general the experimental results support the consideration of this scheme as a promising method of space propulsion. The cesium surface ionization system provides well-behaved ion motor operation with performance characteristics close to theoretical values. The current densities are adequate for practicable propulsion devices with high mass efficiency, and

the simple neutralization scheme appears to be practical, although neutralization tests are not conclusive in the necessarily limited dimensions of laboratory systems. The experimental studies reported in this paper indicate that no major technological "breakthroughs" are necessary for the development of practical cesium surface ionization ion motors.

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Ionospheric Structure Above Fort Churchill, Canada, From Faraday **Rotation Measurements**

RAYMOND E. PRENATT¹

Ballistic Research Laboratories, Aberdeen Proving Ground, Md.

Integrated electron content in the ionosphere above Fort Churchill, Manitoba, Canada, has been computed for a number of sounding rocket firings during the IGY. The method used involves the determination of the Faraday rotation of the 76.06 mc DOVAP tracking signal transmitted from the rocket. The expression relating Faraday rotation to integrated electron content is given, and the technique for measuring Faraday rotation using DOVAP spin records is described. Integrated electron content for two of the flights evaluated to date is presented with particular reference to some of the more interesting or unexpected results obtained.

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ARADAY rotation refers to the rotation of the plane of polarization of an electromagnetic wave when it traverses a birefringent medium, such as the ionosphere. Considering propagation approximately along the magnetic field (quasilongitudinal propagation) of a linearly polarized signal whose frequency is much higher than the collision and gyromagnetic frequencies, one obtains the following expression for the rate of Faraday rotation with distance along the ray path

$$\frac{d\Omega}{dr} = -\frac{e^3 \mu_0 N_e H \cos \phi}{2m^2 c_0 \epsilon_0 \omega^2}$$

From this is obtained the expression for total Faraday rotation along the ray path

$$\Omega = -\frac{e^3 \mu_0}{2m^2 c_0 \epsilon_0 \omega^2} \int_{r_1}^{r_2} N_e H \cos \phi \, dr$$

where H, $\cos \phi$ and N_e may vary along r. Using a flat Earth approximation this equation may be written

$$\Omega = -\frac{e^3\mu_0}{2m^2c_0\epsilon_0\omega^2}\int_{h_1}^{h_2} N_e H \cos\phi \sec\theta \ dh$$

Furthermore, for small horizontal ranges, $\cos \phi$ and $\sec \theta$ are essentially constant along the ray path. Using a single effective value of H then, the equation takes its final form

$$\Omega \,=\, -\, \frac{e^3 \mu_0 H \,\cos\,\phi \,\sec\,\theta}{2 m^2 c_0 \epsilon_0 \omega^2} \, \int_{h_1}^{h_2} N_\epsilon dh$$

Measurement of Faraday Rotation

The amount of Faraday rotation is taken as the difference between the rocket spin as measured by DOVAP2 and an assumed true spin. During the vacuum portion of the flight of a stable rocket, the true spin rate should be constant. However, an examination of the DOVAP spin records shows that, in general, the measured spin rate is not constant during the vacuum portion of the flight. This is shown in Fig. 1. At two points in time when the rocket is at the same altitude (ascending and descending), low in the ionosphere but above any significant drag, the true total spin is taken equal to the DOVAP total spin. These are shown in Fig. 1 as points A and B which define the true spin vs. time. The difference between the true spin and the DOVAP spin at any time is the amount of Faraday rotation between the rocket and the receiving station at that time.

Integrated Electron Content

An ORDVAC3 program has been used to compute integrated electron contents for several IGY flights at Fort

² DOVAP (Doppler Velocity And Position) is a Doppler tracking system designed at Ballistic Research Laboratories and used for determining precision trajectories of missiles and sounding rockets at a number of ranges throughout the U. S. and at Fort Churchill, Manitoba, Canada.

² The ORDVAC (Ordnance Variable Automatic Computer) is

a high speed electronic digital computer designed and constructed by the University of Illinois for the Computing Laboratory of the Ballistic Research Laboratories.

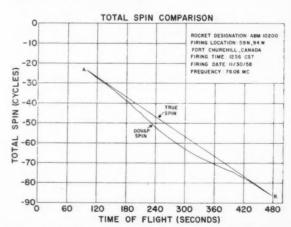


Fig. 1 Comparison of assumed true rocket spin and apparent spin as measured at the launch site DOVAP station

Presented at the ARS 14th Annual Meeting, Washington, D. C., Nov. 16–20, 1959.

¹ Physicist, Applied Physics Branch, Ballistic Measurements Laboratory. Member ARS.

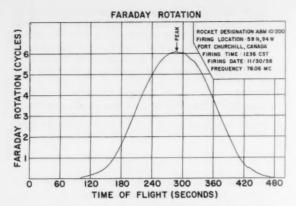


Fig. 2 Faraday rotation vs. time of flight from Spaerobee rocket ABM 10,200

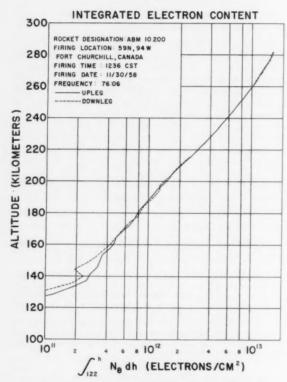


Fig. 3 Total electron content vs. altitude during flight of Spaerobee ABM 10,200

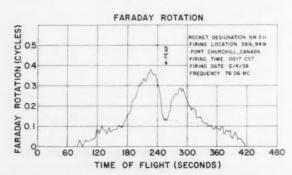


Fig. 4 Faraday rotation vs. time of flight from Aerobee-Hi rocket NN 3.11

Churchill. Fig. 2 shows the Faraday rotation vs. time obtained from the spin record, shown in Fig. 1, obtained during the flight of Spaerobee rocket ABM 10.200 on Nov. 30, 1958. From this, the integrated electron content in Fig. 3 was computed. Since this flight reached one of the highest altitudes attained at Fort Churchill during the IGY, both the Faraday rotation and the corresponding electron content are several times those normally encountered.

Figs. 4 and 5 are plots of Faraday rotation and associated electron content vs. time for Aerobee-Hi NN 3.11, fired Feb. 4, 1958. Since this flight took place shortly before midnight, both the Faraday rotation and electron content are more than an order of magnitude less than those for ABM 10.200. At the time of the flight of NN3.11, the ionosphere exhibited a condition known as Spread F. This is a poorly understood phenomenon which is believed to be associated with extreme turbulence in the ionosphere. Of particular interest in this flight is the possible evidence of horizontal ionospheric inhomogeneity which the data show. A normal midnight ionosphere might give the results shown by the dotted lines in Figs. 4 and 5. It appears, however, that at X + 180 sec (200 km) the rocket entered a cloud of more intense ionization, since both Faraday rotation and associated electron content began to increase rapidly. Near peak altitude, while moving with a horizontal velocity of 150 m per sec, the rocket crossed a break or discontinuity about 7.5 km wide in the electron cloud as indicated by the 65 per cent decrease in both Faraday rotation and total electron content. Shortly after peak the rocket re-entered a highly ionized region from which it emerged at $X + 350 \sec (200 \text{ km})$.

Similar results were obtained by another type of analysis employed by Ballistic Research Laboratories to determine electron densities. In this method the DOVAP trajectory is compared with a computed vacuum trajectory and electron densities are computed from the differences in velocity. In this case, at the time of the decrease in Faraday rotation, the DOVAP velocity relative to the vacuum velocity showed an unexpected increase. This effect corresponds to an increase in the relative rate of change of phase path length such as that which would be observed if the average electron density along the ray path, and therefore total electron content, were to decrease. As the decrease in Faraday rotation, this effect also recovers shortly after peak altitude.

In an effort to find an alternative explanation for the observed data, a number of possible sources of error or misinterpretation of the data have been considered, but each such source so far examined would affect only one of the analysis techniques described above.

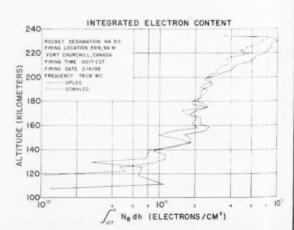


Fig. 5 Total electron content vs. altitude during flight of Aerobee-Hi NN 3.11

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The author is indebted to J. Carl Seddon of the Goddard Space Flight Center, NASA, for several stimulating discusions of a number of IGY flights at Fort Churchill including that of NN 3.11.

Nomenclature

= Faraday rotation, radians

= charge and mass of the electron, respectively e. m

= permittivity and permeability of free space, respec-€0, μ0

= velocity of light in free space

= radian frequency at the transmitted signal

 N_{e} = electron density, electrons per m³

= magnetic field intensity, ampere turns per m = angle between transmission path and the magnetic field H

 θ = angle between transmission path and the vertical dr, dh = incremental path length and altitude, respectively

Approximate Free Molecule Aerodynamic Characteristics1

D. M. SCHRELLO²

North American Aviation, Inc., Columbus, Ohio

Expressions for the free molecule lift, drag and static pitching moment of an arbitrary body of revolution are derived under the restriction that the average normal component of the molecular speed ratio over the exposed body surface be greater than or equal to unity. It is shown that no assumptions about the nature of the molecular reflection process are required, so that the results are applicable to specular as well as diffuse reflection. A consequence of the restriction is that a minimum permissible speed ratio exists for any given body shape, below which the approximate results are formally not applicable. For most blunt bodies, however, this lower limit is found to be of the order of 2.0. A comparison of the present results with Gustafson's "Newtonian-diffuse" theory shows the present results to contain an additional term of order $1/S_\infty{}^2$ which significantly improves the agreement between the approximate and exact drag coefficients at low values of the molecular speed ratio.

T IS now well known that the exact solution for the aerodynamic forces and moments on an arbitrary inclined body in free molecule flow is not readily expressible in analytical form. This circumstance is a result chiefly of the complicated integrals which must be evaluated in the process of integrating the

In particular, the assumption that the random molecular velocity is negligible in comparison to the vehicle velocity (the hyperthermal assumption) is somewhat questionable at the highest altitudes for which the neutral particle forces and moments on a satellite may still predominate over those due to other influences. For example, if an altitude of about 1000 miles is taken as a tentative upper limit of the neutral particle free molecule flow regime (2) then, based upon Minzer's 1959 atmosphere (3), a satellite in a circular orbit at this altitude is found to move with a speed ratio of about 3.7, which appears too low to justify the hyperthermal assumption. Moreover, since the details of the molecule-surface interaction are still lacking, it appears desirable to eliminate all unnecessary assumptions about the nature of this process.

The method presented here introduces assumptions which are believed to be less restrictive than those made previously. Nonetheless, these assumptions allow relatively simple closed form results to be obtained. The chief restriction imposed is that the average normal component of molecular speed ratio over the exposed body surface must be greater than or equal to unity. This restriction is made as a result of expanding the Gaussian error function which appears in the exact free molecule pressure and shearing stress coefficients and neglecting second-order terms in these expressions. It implies a definite, minimum, free stream speed ratio for any given body shape above which the results apply, but for most blunt bodies of interest, this minimum is found to be about

Approximate Pressure and Shearing Stress Coefficients

The pressure and shearing stress on an element of surface exposed to a free molecule flow which is in Maxwellian equilibrium are given by (4)

$$p = \frac{\rho V_{\infty^2}}{2S_{\infty^2}} \left\{ \left(\frac{2 - \sigma_N}{\sqrt{\pi}} S_N + \frac{\sigma_N}{2} \sqrt{\frac{T_W}{T_{\infty}}} \right) e^{-S_N^2} + \left[(2 - \sigma_N) \left(S_N^2 + \frac{1}{2} \right) + \frac{\sigma_N \sqrt{\pi}}{2} \sqrt{\frac{T_W}{T_{\infty}}} S_N \right] [1 + \operatorname{erf}(S_N)] \right\}$$

$$\tau = \frac{\rho V_{\infty^2}}{2S_{\infty^2}} \sigma_T \frac{S_T}{S_N} \left\{ \frac{S_N}{\sqrt{\pi}} e^{-S_N^2} + S_N^2 [1 + \operatorname{erf}(S_N)] \right\}$$
the arring stresses over the body surface.

exact pressures and shearing stresses over the body surface. In order to obtain results for body shapes not currently amenable to exact analysis, it has been necessary to develop approximate techniques, such as those presented by Gustafson $(1)^3$ and Schamberg (2). These approximate methods generally require rather restrictive assumptions about the nature of the molecule-surface interaction process and/or the range of values of the molecular speed ratio which is of interest.

The Gaussian error function appearing in these expressions may be rearranged and integrated by parts to yield

$$\mathrm{erf}\,(S_N) = 1 - \frac{e^{-S_N z}}{S_N \sqrt{\pi}} + \frac{1}{\sqrt{\pi}} \int_{S_N}^{\infty} e^{-t^2} \frac{dt}{t^2} \eqno(2)$$

Denoting the last term in this expression by $\epsilon(S_N)$ and substituting Equation [2] into Equations [1] lead to

$$p = \rho_{\infty} V_{\infty}^{2} \left\{ \left[(2 - \sigma_{N}) \left(\frac{S_{N}}{S_{\infty}} \right)^{2} + \frac{\sigma_{N} \sqrt{\pi}}{2S_{\infty}} \sqrt{\frac{T_{W}}{T_{\infty}}} \left(\frac{S_{N}}{S_{\infty}} \right) + \frac{2 - \sigma_{N}}{2S_{\infty}^{2}} \right] \left[1 + \frac{1}{2} \epsilon(S_{N}) \right] - \frac{2 - \sigma_{N}}{4\sqrt{\pi}} \frac{e^{-S_{N}^{2}}}{S_{N}^{3}} \left(\frac{S_{N}}{S_{\infty}} \right)^{2} \right\}$$

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¹This work is a condensation of North American Aviation, ie. Rep. no. NA 59H-345, Aug. 17, 1959. ²Research Specialist, Engineering Research Section. ³Numbers in parentheses indicate References at end of paper.

$$\tau = \rho_{\infty} V_{\infty}^2 \sigma_T \frac{S_T}{S_N} \left(\frac{S_N}{S_{\infty}} \right)^2 \left[1 + \frac{1}{2} \epsilon(S_N) \right]$$

[3]

which apply to elements of surface which are exposed directly to the free stream flow. For shielded elements, the corresponding expressions are identical to Equations [3] with S_N replaced by $-S_N$ and $[1 + \epsilon(S_N)/2]$ replaced by $\epsilon(S_N)/2$. If the restriction $S_N \geq 1$ is made, then it is not difficult to show that

$$\frac{1}{2} \epsilon(S_N) \cong O\left(\frac{e^{-S_N^2}}{4S_N^2 \sqrt{\pi}}\right) \ll 1$$

and terms of this order may be neglected in comparison to unity. With this restriction, the forces on exposed elements of surface become

$$\begin{split} \frac{p}{\rho_{\infty} V_{\infty}^{2}} &\cong (2 - \sigma_{N}) \left(\frac{S_{N}}{S_{\infty}}\right)^{2} + \frac{\sigma_{N} \sqrt{\pi}}{2S_{\infty}} \sqrt[4]{\frac{T_{W}}{T_{\infty}}} \left(\frac{S_{N}}{S_{\infty}}\right) + \frac{2 - \sigma_{N}}{2S_{\infty}^{2}} \\ &\frac{\tau}{\rho_{\infty} V_{\infty}^{2}} \cong \sigma_{T} \frac{S_{T}}{S_{N}} \left(\frac{S_{N}}{S_{\infty}}\right)^{2} \end{split}$$

whereas a comparison of Equations [3] and the corresponding equations for shielded surfaces leads to the conclusion that $p \cong \tau \cong 0$ is consistent with Equations [4] for these surfaces. According to the formal restriction that $S_N \geq 1$, the ap-

posed body surface, with the results subject only to the condition that

$$\frac{1}{\eta} \int \int_{\eta} S_N(t) dt \ge 1$$
 [5]

Approximate Force and Moment Integrals

The approximate pressure and shearing stress expressions obtained in the foregoing may now be integrated over the exposed surface of an arbitrary body of revolution. The procedure is straightforward but laborious. Cylindrical polar coordinates x, r, φ are defined, where x is the distance along the body axis measured from the nose, r(x) is the equation of the body surface, and φ is the meridian angle measured from the plane containing S_{∞} and x, with $\varphi = 0$ taken downward. Equations [4] are then substituted into general integral expressions for the lift, drag and static nose pitching moment (including the contributions of the tangential stresses), and the integration over φ performed. Due account must be taken of the limits of integration, which change from $0 \le \varphi \le \pi$ for $r' \ge \tan \alpha \text{ to } 0 \le \varphi \le \cos^{-1} (-r'/\tan \alpha) \text{ for } r' \le \tan \alpha$ For simplicity, the coefficients σ_N , σ_T and T_W are regarded as constants, but it is evident that this assumption is not essential. The results of this lengthy process may be expressed in co-

$$C_D = \frac{2\pi}{A_R} \int_0^l \left[2(2-\sigma_N-\sigma_T) \frac{\zeta^2 \sin^2\alpha}{1+\zeta^2 \tan^2\alpha} f(\zeta) + \frac{\sigma_N \sqrt{\pi}}{S_\infty} \sqrt{\frac{T_W}{T_\infty}} \frac{\zeta^2 \sin^2\alpha}{\sqrt{1+\zeta^2 \tan^2\alpha}} g(\zeta) + \left(\frac{2-\sigma_N}{S_\infty^2} + 2\sigma_T \right) \zeta h(\zeta) \sin\alpha \right] dx$$

$$C_{L} = C_{D} \cot \alpha - \frac{2\pi}{A_{R} \cos \alpha} \times \int_{0}^{l} \left[2(2 - \sigma_{N} - \sigma_{T}) \frac{\zeta^{2} \sin^{2} \alpha}{1 + \zeta^{2} \tan^{2} \alpha} g(\zeta) + \frac{2 - \sigma_{N}}{S_{\infty}^{2}} \zeta m(\zeta) + \left(\frac{\sigma_{N} \sqrt{\pi}}{S_{\infty}} \sqrt{\frac{T_{W}}{T_{\infty}}} \frac{\zeta^{2} \sin \alpha}{\sqrt{1 + \zeta^{2} \tan^{2} \alpha}} + 2\sigma_{T} \cos^{2} \alpha \zeta \right) h(\zeta) \right] r dx \quad [7]$$

$$\begin{split} C_{m_0} &= -\frac{2\pi}{A_R l_R} \int_0^l \left(\left\{ 2(2-\sigma_N-\sigma_T) \frac{\zeta^2 \sin^2\alpha}{1+\zeta^2 \tan^2\alpha} \left[f(\zeta) - g(\zeta) \right] + \frac{\sigma_N \sqrt{\pi}}{S_\infty} \sqrt{\frac{T_W}{T_\infty}} \frac{\zeta^2 \sin\alpha}{\sqrt{1+\zeta^2 \tan^2\alpha}} \left[g(\zeta) - h(\zeta) \right] + \frac{2-\sigma_N}{S_\infty^2} \zeta \left[h(\zeta) - m(\zeta) \right] \right\} (r\zeta \tan\alpha + x) + 2\sigma_N \zeta \sin^2\alpha \left[\left(x - \frac{r\zeta}{\tan\alpha} \right) h(\zeta) + \frac{r\zeta}{\tan\alpha} g(\zeta) \right] \right) \ rdx \quad [8] \end{split}$$

where $\zeta \equiv r'/\tan \alpha$, and the functions f, g, h and m are given by

$$\begin{split} f(\zeta) &\equiv \frac{1}{\pi} \left[\left(1 + \frac{3}{2\zeta^2} \right) \cos^{-1} \left(-\zeta \right) + \frac{1}{\zeta} \left(\frac{11}{6} + \frac{2}{3\zeta^2} \right) \sqrt{1 - \zeta^2} \, \right], \quad \zeta \leq 1 \; ; \quad f(\zeta) \equiv 1 + \frac{3}{2\zeta^2}, \quad \zeta \geq 1 \\ g(\zeta) &\equiv \frac{1}{\pi} \left[\left(1 + \frac{1}{2\zeta^2} \right) \cos^{-1} \left(-\zeta \right) + \frac{3}{2\zeta} \sqrt{1 - \zeta^2} \, \right], \qquad \zeta \leq 1 \; ; \quad g(\zeta) \equiv 1 + \frac{1}{2\zeta^2}, \quad \zeta \geq 1 \\ h(\zeta) &\equiv \frac{1}{\pi} \left[\cos^{-1} \left(-\zeta \right) + \frac{1}{\zeta} \sqrt{1 - \zeta^2} \, \right], \qquad \zeta \leq 1 \; ; \quad h(\zeta) \equiv 1, \quad \zeta \geq 1 \\ m(\zeta) &\equiv \frac{1}{\pi} \cos^{-1} \left(-\zeta \right), \qquad \zeta \leq 1 \; ; \quad m(\zeta) \equiv 1, \quad \zeta \geq 1 \end{split}$$

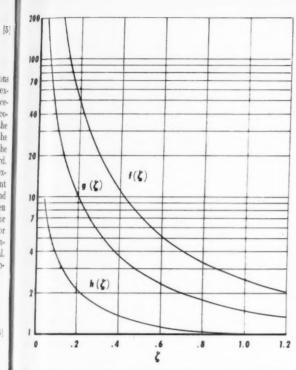
proximate free molecule forces and moments on any body must be obtained by integrating Equations [4] only over that portion of the exposed surface for which $S_N \geq 1$. This poses certain practical difficulties regarding the limits of integration. To the order of the approximation, however, it is sufficient to satisfy the restriction $S_N \geq 1$ in the mean over the exposed body surface rather than at each point. This introduces little error, since the contribution to the overall aerodynamic forces and moments made by those portions of the surface for which $0 \leq S_N \leq 1$ is generally small. In this case, integration of Equations [4] may proceed over the entire ex-

Equations [9] define a set of universal functions for an arbitrary body of revolution in free molecule flow and are shown plotted in Fig. 1.

The remaining integration of Equations [6-8] may be performed once the variations $\zeta(x)$ and r(x) are known for any particular body.

The condition that the average normal component of the molecular speed ratio must be greater than or equal to unity is obtained from Equation [5] as

$$S_{\infty} \sin \alpha \int_{0}^{l} \zeta h(\zeta) r dx \ge \int_{0}^{l} \sqrt{1 + \zeta^{2} \tan^{2} \alpha} m(\zeta) r dx$$
 [10]



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Fig. 1 Approximate free molecule flow functions for a body of

from which a minimum permissible value of So may be determined for any given value of α for the particular body shape

It is noted in Equations [4] that if $\sigma_N = 1$, $\sigma_T = 0$ and the limit $S_{\infty} \to \infty$ is taken while S_N/S_{∞} remains finite, the usual Newtonian pressure coefficient for hypersonic continuum flow results; namely, $p/\rho_{\infty}V_{\infty}^{2} = (S_{N}/S_{\infty})^{2}$ and $\tau = 0$. Thus, by the appropriate choice of constants, the general force and moment integrals developed in the foregoing may be directly applied to hypersonic continuum flow calculations. It is also noted that Gustafson's Newtonian-diffuse results (1) may be recovered from the more general results presented above by setting $\sigma_N = \sigma_T = 1$ and neglecting terms of order $(1/S_{\infty})^2$.

Results for Several Elementary Shapes

The approximate expressions given are now applied to several elementary bodies of revolution at angle of attack.

Right-circular cylinder: In this case, $\zeta \equiv 0$ and Equations [6-8] simplify greatly. For example, from Equation [8], the approximate pitching moment about the nose, neglecting end effects and based upon the transverse area 2rl and the total length l, is

$$C_{m_0} = -\frac{2}{3} \left(2 - \sigma_N + \frac{\sigma_T}{2} \right) \sin^2 \alpha - \frac{\sigma_N \pi^{3/2}}{8S_\infty} \sqrt{\frac{T_W}{T_\infty}} \sin \alpha - \frac{2 - \sigma_N}{2S_\infty^2} - \sigma_T \frac{\pi \tau}{2l} \sin \alpha \cos \alpha \quad [11]$$

which is found to compare favorably with the exact result presented in (1). By the criterion of Equation [10], this result is formally applicable for all $S_{\infty} \geq \pi/2 \sin \alpha$.

Right-circular cone: With & the cone semivertex angle, & is constant and equal to tan $\delta/\tan \alpha$. The approximate results for this case may be readily obtained from Equations [6-8]. For example, the drag coefficient referred to the base area is found to be

$$C_D = 2(2 - \sigma_N - \sigma_T) \sin^2 \delta \cos^3 \alpha f(\zeta) +$$

$$\frac{\sigma_{\!N}\sqrt{\pi}}{S_{\scriptscriptstyle\infty}}\,\sqrt{\frac{T_{\scriptscriptstyle\rm W}}{T_{\scriptscriptstyle\infty}}}\sin\,\delta\,\cos^2\,\alpha g(\zeta)\,+\,\left(\frac{2\,-\,\sigma_{\!N}}{S_{\scriptscriptstyle\infty}^{\,2}}\,+\,2\sigma_{\scriptscriptstyle T}\right)h(\zeta)$$

Similar results are found for C_L and C_{m_0} . The criterion of applicability for the conical body becomes, from Equation [10]

$$S_{\infty} \geq m(\zeta)/h(\zeta) \sin \delta \cos \alpha$$

which indicates that for semivertex angles in excess of 25 deg. the theory is applicable for all molecular speed ratios greater than about 2.6.

Sphere: The results for the sphere-segment are extremely lengthy and will not be presented here. However, for a complete sphere, the approximate drag (based on the projected area) obtained from Equation [6] is simply

$$C_D = (2 + \sigma_T - \sigma_N) + \frac{2 - \sigma_N}{S_m^2} + \frac{2}{3} \frac{\sigma_N \sqrt{\pi}}{S_m} \sqrt{\frac{T_W}{T_m}}$$

which is formally applicable for all $S_{\infty} \geq 2$, but agrees well with the exact results to considerably lower values.

Acknowledgment

The author is indebted to Dr. S. T. Chu of The Ohio State University for review of this material prior to publication.

 A_R = body reference area C_L , C_D , C_{m_0} = lift, drag and static nose pitching moment co-= body reference area

efficients = universal functions for approximate free molecule forces and moments

 l_R = body reference length

= surface pressure and shearing stress

= molecular speed ratio, ratio of vehicle speed to most probable molecular speed

= absolute temperature = velocity

= cylindrical coordinates for a body of revolution x, r, \varphi

= angle of attack

 $\epsilon(S_N)$ = remainder in expansion of Gaussian error function

 $\equiv \frac{1}{\sqrt{\pi}} \int_{S_N}^{\infty} e^{-t^2} \frac{dt}{t^2}$

= body slope parameter = $r'/\tan \alpha$

total body surface area exposed to free stream flow

mass density

normal and tangential momentum exchange coefficients

Subscripts

V = component normal to element of surface = component tangent to element of surface W wall or surface value = free stream value

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Evaluation of Coasting Flight of an Ascending Satellite Vehicle for Circular Orbits

A. D. COHEN¹ and H. H. RHODES²

General Electric Co., Malta Test Station, Ballston Spa, N. Y.

The evaluation of satellite ascent paths may be facilitated by the use of parametric curves. Graphs are presented which relate conditions at the beginning of the coasting portion to those existing when the vehicle attains a horizontal attitude.

IN FIG. 1 a sketch identifying the various parameters at stage burnout, prior to the start of the coasting period, is shown. With the thrust equal to zero and no lift or drag forces acting, the summation of forces may be taken in a direction tangent to the flight path and perpendicular to the flight path

$$M \frac{dV}{dt} = Mg_0 \left(\frac{R_0}{R}\right)^2 \sin \epsilon$$
 [1]

$$MV \frac{d\epsilon}{dt} = \frac{MV^2}{R} \cos \epsilon - Mg_0 \left(\frac{R_0}{R}\right)^2 \cos \epsilon$$
 [2]

Also

$$V \sin \epsilon = dR/dt$$
 [3]

Combining Equations [1 and 3], the following will result

$$-VdV = g_0(R_0/R)^2 dr$$
 [4]

Integrating equations between the start of the coasting period bo and the termination of the coasting period c, the

$$\frac{V_{bo}^2 - V_c^2}{2} = R_0^2 g_0 \left[\frac{1}{R_{bo}} - \frac{1}{R_c} \right]$$
 [5]

In Equation [5], the value of V_{bo} and R_{bo} will usually be known from a computer program, or they may be estimated by other techniques. Combining Equations [1, 2 and 3] and rearranging terms, the following may be written

$$\tan \epsilon d\epsilon = \frac{dR}{R} + \frac{dV}{V}$$
 [6]

Integrating Equation [6], there results

$$\frac{\cos \epsilon_{bo}}{\cos \epsilon_c} = \frac{R_c V_c}{R_{bo} V_{bo}}$$
 [7]

Combining Equations [5 and 7] and solving for V_c , the following equation may be obtained

$$V_{c} = \frac{R_{0}^{2}g_{0}\cos\epsilon_{c}}{R_{bo}V_{bo}\cos\epsilon_{bo}} - \sqrt{\left(\frac{R_{0}^{2}g_{0}\cos\epsilon_{c}}{R_{bo}V_{bo}\cos\epsilon_{bo}}\right)^{2} - \frac{2R_{0}^{2}g_{0}}{R_{bo}} + V_{bo}^{2}}$$
[8]

If a circular orbit is desired, $\cos \epsilon_c = 1$ and V_c may be computed directly from Equation [8].

Shown in Fig. 2 is a typical plot of V_c as a function of ϵ_{bo} and V_{bo} for $R_{bo} = 4060$ miles. A family of curves for other values of R_{bo} may be computed in a similar manner.

From Equation [7], the altitude at the end of the coasting flight may be expressed as

$$h_c = (R_c - R_0) = \left(\frac{R_{bo}V_{bo}\cos\epsilon_{bo}}{V_c\cos\epsilon_c} - R_0\right)$$
 [9]

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Systems and Operations Specialist. Member ARS.
Systems Engineer. Member ARS.

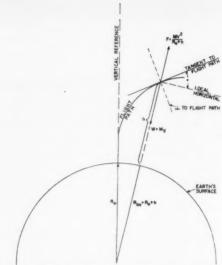


Fig. 1 Trajectory nomenclature relative to Earth

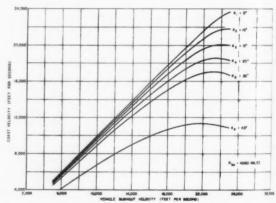


Fig. 2 Coast velocity as a function of vehicle burnout velocity

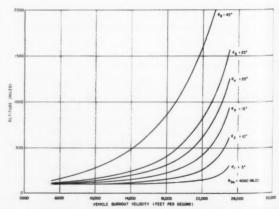


Fig. 3 Altitude at end of coasting as a function of vehicle burnout velocity

Fig. 3 is a plot of h_e for $R_{bo} = 4060$ miles and $\cos \epsilon_e = 1$ for values of ebo and V bo.

Illustrative Example

Assume that a trajectory calculation has yielded the following results at stage burnout: $R_{bo} = 4060$ miles; $V_{bo} =$ 18,000 fps, and $\epsilon_{bo} = 15$ deg. For ϵ_c equal to zero deg, determine the conditions at the end of the coast.

From Fig. 2 at $V_{bo} = 18,000$ fps and $\epsilon_{bo} = 15$ deg, V_c is found to be 16,800 fps. The altitude at the end of coast is found from Fig. 3 to be 220 miles. Thus, the altitude gain in coasting is 220 - (4060 - 3960) = 120 miles, and the decrease in velocity is 1200 fps. The firing of the final stage occurs at the end of coast, and the velocity increment supplied by it is the difference between the orbital velocity and V_e .

Nomenclature

M = mass

V = velocityt = time

 $g_0 = \text{Earth gravity at surface}$

 $R_0 = \text{radius of Earth}$

R =distance to vehicle from center of Earth

= flight angle with respect to local horizontal of Earth's surface

= altitude above surface of Earth

= differential operator

bo = burnout

= coast

Use of the Construction Parameter in Staging Optimization

A. D. COHEN¹

General Electric Co., Malta Test Station, Ballston Spa, N. Y.

In the recent literature on staging optimization, the solutions have required a knowledge of the hardware weight staged in order to obtain the construction parameter. This parameter has been assumed as a constant, but as is shown here, the value is, in reality, a function of the stage size. A method of incorporating this factor into the solution is presented.

N THE several articles appearing in recent months on staging optimization, a constant value of the ratio of hardware weight jettisoned to stage weight, or construction factor, has been assumed (1-4).2 The dependency of this factor upon the size of the stage will be shown, and a method for incorporating this into the solution is suggested. For the purpose of this analysis, the nomenclature of (2) will be adopted.

Basically, the system of equations presented in (2) will permit the solution of λ_n for each stage, such that the overall payload-to-launch-weight ratio $\Lambda = M_1/M_{01}$ will be obtained. As part of the input data, the value of θ_n is re- θ_n is defined as the stage construction factor, or the ratio of the weight of the stage that is jettisoned prior to ignition of the subsequent stage divided by the launch weight of the jettisoned stage. Thus

$$\theta_n = M_{en}/M_{0n} \tag{1}$$

The items that comprise M_e are the powerplant, tankage, missile structure, interstage structure and unexpended pro-

Powerplant weight: This weight can be approximated by $K_1 \times F_{Ln}$, where K_1 may be readily determined by the de-

Tankage weight: Simple design analysis will show that the tankage weight is equal to $K_2 \times V_{pn}$. The propellant volume may be expressed as

$$V_{pn} = \frac{\dot{M}_{pn}}{\rho_{pn}} = \frac{\dot{M}_{pn}t_n}{\rho_{pn}} = \frac{F_{Ln}t_n}{I_{Ln}\rho_{pn}}$$
 [2]

The tankage weight then becomes equal to $K_2F_{Ln}t_n/I_{Ln}\rho_p$ Structure weight: The structural weight is equal to $K_3 \times$ F_{Ln} , and the value of K_3 should be known to the designer. Interstage structure weight: Design analysis will show that this weight is proportional to the stage payload weight and is equal to $K_4 \times M_{0(n+1)}$.

Unexpended propellant weight: The weight of the unexpended propellant may be expressed as a function of the initial propellant weight or $K_b \times W_{pn}$. This may also be expressed, following the pattern of Equation [2], as

Substituting the various component weight items into Equation [1]

$$\theta_{n} = \frac{M_{en}}{M_{0n}} = \frac{K_{1}F_{Ln}}{M_{0n}} + \frac{K_{2}F_{Ln}t_{n}}{I_{Ln}\rho_{pn}M_{0n}} + \frac{K_{3}F_{Ln}}{M_{0n}} + \frac{K_{4}M_{0(n+1)}}{M_{0n}} + \frac{K_{5}F_{Ln}t_{n}}{I_{Ln}M_{0n}}$$
[3]

In (2), λ_n has been defined as $M_{0(n+1)}/M_{0n}$. Also the launch-thrust-to-launch-weight ratio will usually be given for each stage. Designating the ratio F_{Ln}/M_{0n} as K_6 , Equation [3] may be expressed as

$$\theta_n = K_6 \left[(K_1 + K_3) + \frac{t_n}{I_{Ln}} \left(\frac{K_2}{\rho_{pn}} + K_5 \right) \right] + K_4 \lambda_n$$
 [4]

In order to eliminate the burning time t_n from Equation [4], the stage mass ratio may be expressed as

$$\frac{M_{0n}}{M_{0n}\theta_n + M_{0}(n+1)} = \frac{M_{0n}}{M_{0n} - M_{pn}} = \frac{M_{0n}/F_{Ln}}{M_{0n}/F_{Ln} - t_n/F_{Ln}}$$
[5]

Equation [5] may be solved for t_n , after appropriate substitutions, to yield

$$t_n = (I_{Ln}/K_6)(1 - \theta_n - \lambda_n)$$
 [6]

Substituting Equation [6] into Equation [4], and solving for θ_n will result in

$$\theta_n = \frac{K_6(K_1 + K_3) + K_4\lambda_n + (K_2/\rho_{pn} + K_5)(1 - \lambda_n)}{1 + K_2/\rho_{pn} + K_5}$$
[7]

From Equation [7], it may be seen, that after substitution of the appropriate values of K and the known values of I_{Ln} and ρ_{pn} , the expression will reduce to the form

$$\theta_n = K' + K''\lambda \tag{8}$$

where K' and K'' are functions of K_{1-6} , I_{Ln} and ρ_{pn} .

Thus θ_n has been shown to be a function of λ_n . From (2), it may be seen that the solution for the various λ_n is one of trial and error. Since θ_n is dependent upon λ_n , an additional iterative loop is necessary. The system of equations is readily programmed on a digital computer, so that accurate answers can be obtained rapidly.

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1 Systems and Operations Specialist. Member ARS.
2 Numbers in parentheses indicate References at end of paper.

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Nomenclature

F_{Ln}	=	stage launch thrust, lb
I_{Ln}	=	stage launch specific impulse, sec
K_{1-6}	=	dimensionless constants
Mon	=	stage jettison weight, lb
M_{0n}	=	stage launch weight, lb
$M_{0(n+1)}$	=	payload of the nth stage, lb
M_{pn}	=	propellant weight, lb
\dot{M}_{pn}	=	propellant flow rate, lb per sec
tn	=	stage burning time, sec
V_{pn}	=	stage propellant volume, ft3

mean propellant bulk density, lb per ft3 = construction parameter = M_{en}/M_{en}

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Free Molecule Flow Over Nonconvex Bodies1

= stage payload parameter = $M_{0(n+1)}/M_{0n}$

IRA M. COHEN²

Princeton University, Princeton, N. J.

THE CLASSICAL free molecule flow (1)3 has to date been developed only for flow about convex surfaces. In the usual analysis, all molecules are considered to be incident (on the surface) from, and return to, the free stream. This note will generalize the free molecule analysis to a consideration of arbitrary surfaces.

The interaction of molecules with the surface will be idealized as follows: Molecules will be re-emitted isotropically with an energy corresponding to the body temperature. The first requirement is fundamental; the second may be dropped, as will be indicated in the following.

The incident gas stream is considered to consist of molecules of a single species only. The body temperature T_b is assumed to be sufficiently far from absolute zero to avoid cold wall paradoxes (2), and is constant over the body surface and with time. It is assumed that for each surface element, the mass flux incident is equal to the mass flux re-emitted $(\nu_i = \nu_r)$; i.e., neither surface poisoning nor trapping of gas molecules is permitted.

The incident number flux on a unit of surface about a point \bar{X}_1 in a nonconvex region of an arbitrary body is given by

$$\nu_i(\bar{X}_1) = \nu_{\infty}(\bar{X}_1) + \nu_b(\bar{X}_1)$$

where

 $\nu_{\infty}(\bar{X}_1)$ = incident number flux from the free stream

 $\nu_b(\bar{X}_1)$ = contribution to $\nu_i(\bar{X}_1)$ by molecules re-emitted from the body surface

 ν_{∞} may be calculated as a function of body geometry and speed ratio. ν_b is expressed as an integral of the molecular number flux re-emitted from the body over the entire nonconvex surface.

Consider two elements of surface on an arbitrary body. See Fig. 1. Denote the argument point by \bar{X}_1 and the parameter point by \bar{X}_2 . With the assumption of isotropic re-emission

(cosine law), the molecular number flux emitted by dA_2 that is intercepted by dA_1 is

$$dA_1 d\nu_b(\bar{X}_1) = \frac{\cos \phi_1 \cos \phi_2}{\pi r_{1-2}^2} \nu_r(\bar{X}_2) dA_2 dA_1$$

But $\nu_r(\bar{X}_2)$ is equal to $\nu_i(\bar{X}_2)$ so that the incident number flux is given by

$$\nu_i(\bar{X}_1) = \nu_{\infty}(\bar{X}_1) + \int_{A_2} K(\bar{X}_1, \bar{X}_2)\nu_i(\bar{X}_2)dA_2$$
 [1]

where

$$K(\overline{X}_1, \overline{X}_2) = \frac{\cos \phi_1 \cos \phi_2}{\pi r_{1-2}^2} = K(\overline{X}_2, \overline{X}_1)$$

It has recently been brought to the author's attention that Equation [1] had been derived in 1956 by DeMarcus (4). DeMarcus credits Clausing (5) with the first formulation of the problem in terms of an integral equation in 1929. Both DeMarcus and Clausing were concerned with the flow of extremely rarefied gases through pipes.

The symmetry of K with respect to interchanging parameter point and argument point means that the fraction of mass flux emitted by dA_2 about \bar{X}_2 that is received by dA_1 about \bar{X}_1 is the same as the fraction of mass flux emitted by dA_1 that is received by dA_2 .

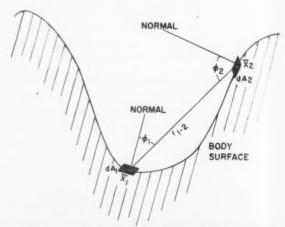


Fig. 1 Configuration for the determination of the kernel in the number flux integral equation

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Graduate Student, Department of Aeronautical Engineering. ³ Numbers in parentheses indicate References at end of paper.

Equation [1] is a Fredholm integral equation, the solution of which may be written in the form (3)

$$\nu_i(\vec{X}_1) = \nu_{\infty}(\vec{X}_1) - \int_{A_2} \widetilde{K}(\vec{X}_1, \vec{X}_2) \nu_{\infty}(\vec{X}_2) dA_2$$

where K is the resolvent kernel.

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The momentum and energy fluxes at the body surfaces will now be calculated. At any point in space, in particular on the body surface, the incident mass momentum and energy fluxes may be expressed as the sum of two contributions: One an integral over the solid angle subtended at the point by outer space, the other an integral over the solid angle subtended by the body. See Fig. 2. Then we may write by analogy to the convex body analysis (2)

Equations [3 and 4] determine $f^{(2)}$ uniquely as a function of c the absolute molecular speed and \bar{X}_1 the argument point. Incidentally, if Ω_2 is a hemisphere, $B(\bar{X}_1) = 1$. This suggests that to calculate the contribution to momentum and energy transfer due to molecules re-emitted from the body at the argument point

$$f^{(3)}(c) \, = \frac{n(\vec{X}_1)}{\left(2\pi R T_b\right)^{3/2}} \exp{\left(-\frac{c^2}{2R T_b}\right)} \qquad \quad n(\vec{X}_1) \, = \frac{\nu_{\rm r}(\vec{X}_1)}{\sqrt{R T_b/2\pi}}$$

$$y_i(\vec{X}_1) = \int_{-\infty}^{\infty} \int_{-\infty}^{\infty} \int_{0}^{\infty} c_z f(\bar{c}) d\bar{c} = \iint_{\Omega_1} \sin \varphi \cos \psi \left[\int_{0}^{\infty} c^3 f^{(1)}(c, \omega) dc \right] d\omega + \iint_{\Omega_2} \sin \varphi \cos \psi \left[\int_{0}^{\infty} c^3 f^{(2)}(c, \omega) dc \right] d\omega$$
 [2]

where $d\omega = \sin \varphi \, d\varphi \, d\psi$.

In Equation [2] the left-hand side has been written in the usual free molecule rectangular coordinate system and the right-hand side is expressed in terms of spherical polar coordinates. The integral over Ω_1 gives ν_{∞} . $f^{(1)}(c, \omega)$ is usually assumed to be a Maxwellian velocity distribution with respect to an observer moving with the mass velocity of the stream U. The integral over Ω_2 yields ν_b . However, $f^{(2)}$ is unknown and must be found so that the equations for momentum and energy flux analogous to Equation [2] may be written. ν_b is known from the solution of Equation [1]. It is assumed that molecules are re-emitted from the surface with a Maxwellian distribution of molecular speeds with respect to an observer on the surface. Then

$$f^{(2)}(c) = \frac{N_b(\overline{X}_1)}{(2\pi R T_b)^{4/2}} \exp\left(-\frac{c^2}{2R T_b}\right)$$
 [3]

where N_b is to be determined. From the second half of Equations [2 and 3]

be defined so that

$$\nu_r(\bar{X}_1) = \iint_{\Omega_1} \sin \varphi \cos \psi \left[\int_0^\infty c^3 f(s)(c) dc \right] d\omega = \nu_i(\bar{X}_1)$$

If the model of surface interaction did not require that molecules be re-emitted with an energy corresponding to the body temperature, i.e., if thermal accommodation with the body surface were not perfect, the integral equation [1] would have to be solved by iteration to determine $f^{(2)}$. With each of the terms in the infinite sum arising from the iteration is associated the fraction of molecular flux that has struck the surface once, twice, three times and so on before incidence at the argument point. The mass flux fractions thus separated have an energy depending on some thermal accommodation coefficient and the number of collisions suffered with the body surface. An equation such as Equation [3] may be written for each component of the mass flux and $f^{(2)}$ would

$$p_b(\vec{X}_1) = \iint_{\Omega_2} \sin \varphi \cos \psi \left[\int_0^\infty c^3 \frac{N_b(\vec{X}_1)}{(2\pi R T_b)^{3/2}} \exp \left(- \frac{c^3}{2R T_b} \right) dc \right] d\omega =$$

$$N_b(\vec{X}_1) \sqrt{\frac{RT_b}{2\pi}} \left(\frac{1}{\pi} \iint_{\Omega_2} \sin \varphi \cos \psi d\omega \right) = N_b(\vec{X}_1) \sqrt{\frac{RT_b}{2\pi}} B(\vec{X}_1)$$

We may denote $\nu_b(\vec{X}_1)/\sqrt{(RT_b/2\pi)}$ by n_b , the number density at the argument point of molecules re-emitted elsewhere from the body. Consequently

$$N_b(\overline{X}_1) = n_b(\overline{X}_1)/B(\overline{X}_1)$$
 [4]

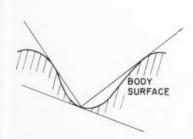
then be given as an infinite sum over collisions with the body surface.

The momentum and energy transfer at the surface are now calculated.

1 Normal momentum (pressure)

$$p = p_i + p_r \qquad p_i = m \int_{-\infty}^{\infty} \int_{-\infty}^{\infty} \int_{0}^{\infty} c_x^2 f(\bar{c}) d\bar{c}$$

$$p(\vec{X}_1) \ = \ m \iint_{\Omega_1} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(1)}dc \, \right] d\omega \ + \ m \iint_{\Omega_2} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(2)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ + \ m \iint_{\Omega_3} \sin^2\varphi \, \cos^2\psi \left[\int_0^\infty c^4f^{(3)}dc \, \right] d\omega \ +$$



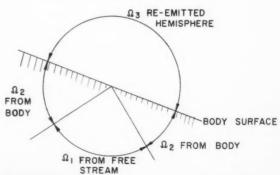


Fig. 2 Domains of integration

2 Tangential momentum (shear)

$$\tau = \tau_i = -m \int_{-\infty}^{\infty} \int_{-\infty}^{\infty} \int_{0}^{\infty} c_x c_y f(\bar{c}) d\bar{c}$$

Because of isotropic re-emission, the contribution to shear at the surface arising from re-emitted molecules is zero

$$\begin{split} \tau \, = \, -m \, \iint\limits_{\Omega_1} \; \sin^2 \varphi \, \cos \psi \, \sin \psi \, \bigg[\int_0^\infty \, c^{4f(1)} \, \, dc \, \bigg] \, d\omega \, \, - \\ m \, \iint\limits_{\Omega_2} \; \sin^2 \varphi \, \cos \psi \, \sin \psi \, \bigg[\int_0^\infty \, c^{4f(2)} \, dc \, \bigg] \, d\omega \end{split}$$

3 Translational energy flux

$$E_{tr} = E_{tr,i} - E_{tr,\tau} - E_{tr,\tau} = \frac{1}{2} m \int_{-\infty}^{\infty} \int_{-\infty}^{\infty} \int_{0}^{\infty} c_{z}(\bar{c}\cdot\bar{c}) f(\bar{c}) d\bar{c}$$

$$E_{\sigma}(\vec{X}_1) = \frac{1}{2} m \iint_{\Omega_1} \sin \varphi \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(1)} dc \right] d\omega + \frac{1}{2} m \iint_{\Omega_2} \sin \varphi \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega - \frac{1}{2} m \int_{\Omega_2}^{\infty} \sin \varphi \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \sin \varphi \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \sin \varphi \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \sin \varphi \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \sin \varphi \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \sin \varphi \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \sin \varphi \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \sin \varphi \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \sin \varphi \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \sin \varphi \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \sin \varphi \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \sin \varphi \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d\omega + \frac{1}{2} m \int_{\Omega_2}^{\infty} \cos \psi \left[\int_0^{\infty} c^{\delta} f^{(2)} dc \right] d$$

In these equations, m is the mass of a single molecule. The rate of heat transfer to the body may be calculated by including the contribution to energy transfer by internal degrees of freedom. This may easily be found if equipartition of energy is assumed. The procedure is analogous to that of

The case of a hemisphere or any portion of a sphere with the concave surface facing upstream provides a simple example. In this case, $K(\bar{X}_1, \bar{X}_2) = 1/4\pi R^2 = \text{constant}$, where R is the spherical radius. Since the integral kernel is constant, Equation [1] has a simple solution

$$\nu_i(\overline{X}_1) \, = \, \nu_\infty(\overline{X}_1) \, + \, \lambda \, \int_{A_2} \nu_\infty(\overline{X}_2) \, d\left(\frac{A_2}{R^2}\right)$$

where

$$\lambda = [4\pi - A/R^2]^{-1}$$

A = surface area of the body

For a hemisphere, $A = 2\pi R^2$, and thus $\lambda = 1/2\pi$.

Acknowledgment

Acknowledgment is gratefully extended to Prof. W. D. Hayes for many helpful suggestions.

$$\frac{1}{2} m \iint_{\mathcal{O}} \sin \varphi \cos \psi \left[\int_{0}^{\infty} c^{b} f^{(s)} dc \right] d\omega$$

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High Temperature Critical Systems

HARRY L. REYNOLDS1

Lawrence Radiation Laboratory, Livermore, Calif.

NUCLEAR propulsion systems require very high temperature reactors. The temperatures required are far above the temperatures of power reactors now in use or contemplated for the near future. At the present time, reasonably satisfactory calculation procedures exist for predicting critical masses, power distributions and other neutronic properties of room temperature reactors. A large number of room temperature critical experiments have been carried out to normalize and check the calculation procedures. However, the prediction of room temperature critical masses remains risky

If the moderating materials are at high temperature, the calculations are further complicated. Neutrons will slow down only to the temperature of the moderator where cross sections are less well known than at room temperature. physics of the slowing down process, when the neutron energy is close to the thermal energy of the moderating material, is quite complicated because of molecular and crystalline effects. This slowing down process must be better understood in order to accurately predict cold-to-hot critical mass differences Doppler broadening of resonance cross sections will increase, adding to the complications. Temperature differences in the reactor will result in neutrons increasing in energy when they pass from a cold to a hot region. This is particularly true in some propulsion reactors which have reflectors very much colder than the core. Thus neutrons must be followed not only from the fission energy to thermalization, but also from one thermal energy to another. Until recently, very little experimental information existed to assist in the evaluation of criticality calculations at elevated temperatures.

Over the past few years, this laboratory has been involved in the measurement of critical masses for "clean" systems at room temperature. A "clean" system is a critical assembly of very simple geometry, such as a rectangular parallelepiped containing only the fuel and moderating materials. Great efforts are made to remove extraneous factors from the measurement, such as neutron reflection from the building floor and walls, and the effect of nonhomogeneities. The critical mass of the resulting system can be calculated using existing procedures without approximations, and the validity of the physics of the calculation can be verified. Until these measurements were made, most existing critical measurements were of systems duplicating proposed reactors. The complexities of these systems made it difficult to determine whether errors in calculations were due to the reduction of the complex system to a calculable system or to the calculation procedure itself.

The moderating materials used in these "clean" experiments

Assistant Division Leader.

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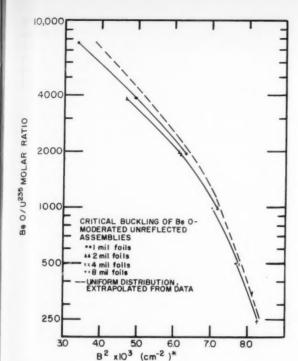


Fig. 1 Typical results for bare unreflected systems of homogeneous BeO and U²³⁵

* DENSITY OF Be 0 = 2.86 g/cc EXTRAPOLATED DISTANCE = L3cm were graphite, beryllium and beryllium oxide, all useful materials for high temperature propulsion reactors. Typical results for bare unreflected systems of homogeneous BeO and $\rm U^{235}$ are shown in Fig. 1. The BeO density is 2.86 gm per cc. The BeO to $\rm U^{235}$ atomic ratio is plotted vs. B^2 , the buckling. The buckling is defined by the following wave equation

$$\nabla^2 \phi + B^2 \phi = 0$$

where ϕ is the neutron flux. From this curve, one can obtain the critical mass for any shape and size unreflected BeO moderated system with U^{236} mixed homogeneously with the moderator. For a rectangular system

$$B^{2} = \left(\frac{\pi}{a+2\lambda}\right)^{2} + \left(\frac{\pi}{b+2\lambda}\right)^{2} + \left(\frac{\pi}{c+2\lambda}\right)^{2}$$

where

a, b, c = dimensions of the system

 λ = extrapolation length

The experiments were done with thin uranium foils. The flux inside of the foils is less than at the exterior, owing to absorption of the neutrons as they progress into the foils. This is known as self-shielding. The effect of the self-shielding was evaluated by first determining the buckling with a given foil thickness with the foils spaced uniformly. The foil thickness was then halved together with the spacing. An extrapolation to a homogeneous distribution of fuel could then be made. This data is shown in the figure.

A special facility known as "Hot Box" has been constructed at Jackass Flats at the Nevada test site to study high temperature critical assemblies. In all essentials, the facility duplicates the usual critical assembly facility except that it is contained in a large oven or enclosure which can be elevated in temperature with a selected atmosphere. Uranium foils,



Fig. 2 Nevada test site showing Hot Box at left and control building at right

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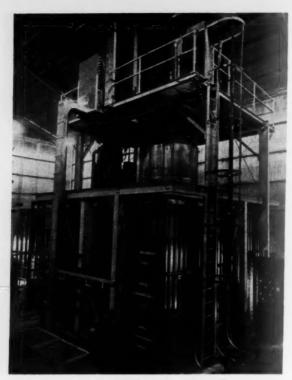


Fig. 3 Exterior of the oven

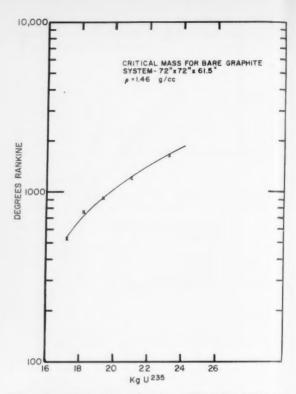


Fig. 5 Results of graphite moderated core 72.0 \times 72.0 \times 61.5 in. Graphite density 1.46 gm per cc. Each gram of U^{236} associated with 0.85 gm of stainless steel and 0.07 gm of U^{236}



Fig. 4 Inside of oven with graphite system partially assembled

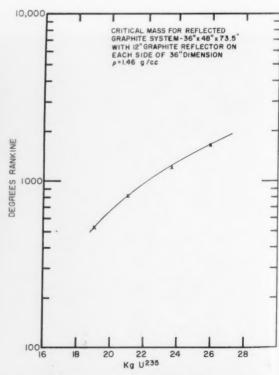


Fig. 6 Graphite moderated core 36.0 \times 48.0 \times 73.5 in. with 12-in. reflector

together with blocks of moderating materials, are assembled on a low mass table at room temperature, and then raised to higher temperature as a unit by passing externally heated gas through the moderator and oven. Critical masses and power distributions may be measured from room temperature up to 1200 F. Although this temperature does not approach that required for propulsion reactors, it is sufficiently high to determine if calculation procedures are adequate for estimating the effect of temperature changes. If the change in critical mass from room temperature to 1200 F can be properly calculated, there should be no difficulty in extending the calculations to higher temperatures.

Some of the proposed experiments which can be carried out

with the Hot Box are:

.5 in.

iated

1 The critical mass and fluxes of bare nonreflected systems with various solid moderators will be determined as a function of temperature.

2 The critical mass and fluxes of reflected systems with various moderators, reflectors, porosities and geometries will be determined as a function of temperature.

3 The effect of nonuniform temperature distribution upon critical mass and power distribution will be studied.

4 The effect of structural poisons, such as zirconium or stainless steel, will be observed.

5 Methods of reactivity temperature compensation will be studied.

6 Temperature coefficients of reactivity will be measured. The test site is shown in Fig. 2. The critical assembly is located 1300 ft to the left of the control building. The exterior of the oven is shown in Fig. 3. The oven walls are approximately 0.2 mean-free-path thick, so neutron reflection from the walls is not a factor for consideration. The low mass table in the oven which supports the critical assembles and isolates them from the floor is large enough for a critical assembly $10\times10\times8$ -ft high. Heat can be added to the assemblies at the rate of 600 kw, and the largest systems require approximately 12 hr to be heated to 1200 F. The maximum gas flow rate through an assembly is 30,000 cfm.

The inside of the oven is shown in Fig. 4. A partially assembled graphite system is on the low mass table. The control vanes, which consist of boron nitride encased in stainless steel, can be seen entering the graphite from the top. The number of vanes in each arm of the cross can be varied, but all vanes in an arm move together. The stainless steel encased uranium foils are inserted in the slots between the graphite blocks. Wires pass from the foils through the oven walls, so that foils may be removed from outside the oven. Heating and cooling air passes vertically through holes in the graphite. The tube in the center of the system is for the insertion and removal of a neutron source.

The experimental procedure is as follows. The critical mass at room temperature is determined for a particular sys-

tem. An estimate of the additional fuel that will be required for criticality at the elevated temperature is made. Then the additional fuel is added with the control vanes inserted. The reactor is heated to the desired temperature and the control vanes removed. If there is too much fuel present for the system to be just critical at the elevated temperature, fuel elements can be removed by pulling wires from outside the oven. If the amount of fuel is not sufficient for criticality, the temperature can be reduced until the system is critical. Power distribution measurements can be made by irradiating uranium foils in the reactor and then counting the foils for the induced activity.

Criticality in the Hot Box was attained for the first time in February 1959. The concept of studying "clean" systems has been continued in this facility. Since then a graphite moderated bare unreflected system, a graphite moderated graphite reflected system, and several BeO moderated bare unreflected systems have been studied. At the present time a BeO moderated graphite reflected system is under study. The graphite reflector is maintained at a temperature 800 deg lower than the BeO core. Further studies of more complicated systems will be underway shortly.

Results for the two graphite measurements will be given here. The first system was graphite moderated with dimensions of $72.0 \times 72.0 \times 61.5$ in. The graphite density was 1.46 gm per cc. Each gram of U235 was associated with 0.85 gm of stainless steel and 0.07 gm of U238. The results are shown in Fig. 5. The temperature is plotted in degrees Rankine vs. the critical mass in kilograms of U²³⁵. Data were obtained at five different temperatures. The critical mass at 1200 F is 35 per cent larger than at room temperature if the fuel is in the form of 2-mil thick uranium foils. Consideration must be given to the fact that as the temperature increases the effective cross section of the uranium decreases; thus, the selfshielding of the foil will decrease with temperature. At the higher temperature there are effectively more uranium atoms per foil, since the absorption per atom is not as large. For a homogeneous system, the necessary uranium increase to become critical at the high temperature would be larger than the 35 per cent by approximately 10 per cent.

The second system was a graphite moderated core $36.0 \times 48.0 \times 73.5$ in. with a 12-in. reflector placed on each side of the 36-in. dimension of the core. The graphite density was the same, and the fuel was associated with the same impurities. The results of this experiment are given in Fig. 6. In this case the increase in temperature required an increase in U²³⁵ fuel content of 36 per cent. Again the fuel was in the

form of 2-mil thick foils.

The results of these measurements should be useful to anyone designing reactors for propulsion. Further details concerning any of the measurements or calculations mentioned may be obtained from the author.

Aerodynamic Heating Charts for Solid Propellant Rocket Motors

GERALD R. GUINN¹

Thiokol Chemical Corp., Redstone Division, Huntsville,

The solutions for transient temperatures in a semiinfinite composite solid when the heat input is approximated by a fifth-degree polynomial of time are presented. These solutions have been numerically evaluated and are presented in charts from which the temperature history at several locations in a typical liner-propellant combination can be computed for a given aerodynamic heating input.

KAYE and Yeh (1)² have presented a method of determining the temperatures in an insulated flat plate for unidirectional heat flow when the heat flux is a constant or a linear function of time. Using the design charts of (1), Sutton (2) has suggested a method of solution for an aerodynamic heating input that is expressed as a fifth-degree polynomial function of time. The charts of (1) can be used to compute the temperatures of the chamber wall of a large solid propellant rocket motor when the aerodynamic heat input is small and the chamber wall is thermally thick. However, if the wall is thermally thin enough to offer little resistance to heat flow, the insulated flat plate solution is not applicable because of the larger proportion of heat escaping to the liner and the propellant grain.

Wassermann (3,4) has obtained a solution for a two-layer semi-infinite solid; however, the heat input of his solution represented a triangular function of time. Since the heat input of a missile may assume functions that are not conveniently represented by the triangular heat input, it became necessary to arrive at a solution with a greater freedom of choice for the input function.

A solution is presented herein that will compute the temperature in the liner and propellant grain for a heat input that is expressed as a fifth-degree polynomial in time. It is assumed that there is no thermal lag in the chamber wall and that the thermal layer in the propellant is thin relative to the radius of the motor.

Discussion

The coordinates of the system are shown in Fig. 1. The equations representing the temperatures in the liner and the propellant are

$$\frac{\partial T_1(x,t)}{\partial t} = \alpha_1 \frac{\partial^2 T_1(x,t)}{\partial x^2} \qquad (0 < x \le a)$$

$$\frac{\partial T_2(x,t)}{\partial t} = \alpha_2 \frac{\partial^2 T_2(x,t)}{\partial x^2} \qquad (a \le x < \infty)$$
 [2]

The boundary condition at the heated surface is

$$-k_1[\partial T_1(0, t)/\partial x] = Q(t)$$
 [3]

where the heat input is the fifth-degree polynomial

$$Q(t) = \sum_{s=0}^{5} q_s t^s$$
 [4]

The conditions at the interface for no interface resistance to

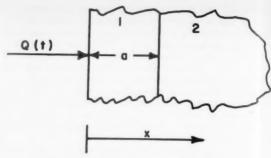


Fig. 1 Nondimensional heat flow system

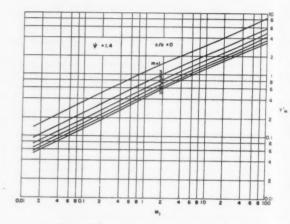


Fig. 2 Parameters at case-liner interface

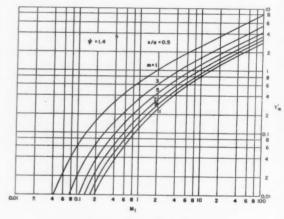


Fig. 3 Parameters at liner midplane

heat flow are

$$k_1 \frac{\partial T_1(a, t)}{\partial x} = k_2 \frac{\partial T_2(a, t)}{\partial x}$$
 [5]

$$T_1(a, t) = T_2(a, t)$$
 [6]

The condition in the semi-infinite propellant is

$$T_2(x,t) = 0 \qquad (x \to \infty) \tag{7}$$

The initial condition is

$$T_1(x, 0) = T_2(x, 0) = 0$$
 [8]

Received March 3, 1960.

¹ Analytical Engineer. Member ARS.
² Numbers in parentheses indicate References at end of paper.

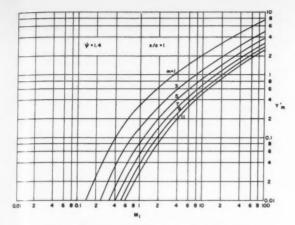


Fig. 4 Parameters at liner-propellant interface

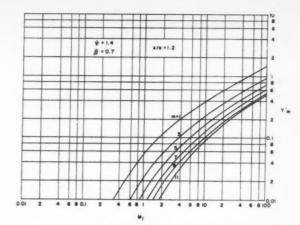


Fig. 5 Parameters in propellant at 20 per cent of liner thickness

The solution to Equations [1 through 8] was obtained through the use of the Laplace transforms (5). The transformed temperature in the liner is

$$T_{1}(x, p) = \frac{\overline{Q}(p)}{k_{1}q_{1}} \times \left[\left(\frac{\cosh aq_{1} + \psi \sinh aq_{1}}{\sinh aq_{1} + \psi \cosh aq_{1}} \right) \cosh xq_{1} - \sinh xq_{1} \right]$$
[9]

and for the propellant

$$\bar{T}_{2}(x, p) = \frac{\bar{Q}(p)e^{-q_{2}(x-a)}}{k_{1}q_{1}} \times \left[\left(\frac{\cosh aq_{1} + \psi \sinh aq_{1}}{\sinh aq_{1} + \psi \cosh aq_{1}} \right) \cosh aq_{1} - \sinh aq_{1} \right]$$
[10]

In order to convert back into T,t coordinates, it is necessary to place a restriction upon the relative values of the thermal properties of the two materials. Since the liner is the better insulator of the two, the restriction will therefore be $k_2 > k_1$. The inverse Laplace transforms of Equations [9 and 10] give the final form for the temperatures. The temperature in the liner is

$$T_1(x, t) = \frac{a}{k_1} \sum_{s=0}^{5} q_s t^s Y_{2s+1} + T_i$$
 [11]

and in the propellant

$$T_2(x, t) = \frac{2a}{(\psi - 1)k_1} \sum_{s=0}^{5} q_s t^s Y_{2s+1}^{"} + T_i$$
 [12]

where T_i is now the constant initial temperature and

$$Y'_{m} = 2^{m} \left(\frac{m-1}{2}\right)! \sqrt{M_{1}} \left[\sum_{n=0}^{\infty} \frac{(-1)^{n}}{A^{n}} i^{m} \operatorname{erfc} \frac{2n+x/a}{2\sqrt{M_{1}}} - \sum_{n=0}^{\infty} \frac{(-1)^{n}}{A^{n+1}} i^{m} \operatorname{erfc} \frac{2n+2-x/a}{2\sqrt{M_{1}}} \right]$$
[13]

$$Y_m'' = 2^m \left(\frac{m-1}{2}\right)! \sqrt{M_1} \times \sum_{n=0}^{\infty} \frac{(-1)^n}{A^{n+1}} i^m \operatorname{erfc} \frac{2n+1+\beta(x/a-1)}{2\sqrt{M_1}}$$
 [14]

when the index m = 1, 3, 5, etc., and where i^m erfc is the mth repeated integral of the complementary error function.

To facilitate computation, the functions Y'_{\perp} and Y''_{\perp} have been numerically evaluated for $\beta = 0.7$ and $\psi = 1.4$. These values were selected as being representative of the thermal properties of composite high energy solid propellants and their corresponding liners. See Figs. 2-6.

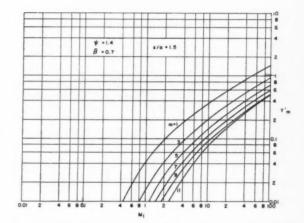


Fig. 6 Parameters in propellant at 50 per cent of liner thickness

Investigation of Equation [13] will reveal that if an insulated flat plate is assumed $(k_2 = 0)$, Y'_m will be identical with the Z_{-} function of (1 and 6). It is also interesting to note from the charts that for $M_1 < 0.1$, the two functions converge for x/a = 0, because the heat escaping to the propellant does not affect the surface temperature in such a short time; therefore the liner is effectively an insulated plate.

Nomenclature

= thermal diffusivity

= distance from heated surface

= time

Ttemperature

Q heat rate per unit area

arbitrary constant 90 = liner thickness

= transformed temperature

= transformed time

= transformed heat rate

= thermal conductivity

[5]

[6]

[7]

[8]

AL

 $(k_2/k_1)\sqrt{\alpha_1/\alpha_2}$ = $(\psi + 1)/(\psi - 1)$ = $\alpha_1 t/a^2$ $\sqrt{\alpha_1/\alpha_2}$

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Stress-Strain Equations for Case-Bonded Solid Propellant Grains¹

CHARLES H. PARR²

Rohm & Haas Co., Redstone Arsenal Research Division, Huntsville, Ala.

Equations expressing elastic stresses and strains in a three-material, composite, hollow, circular cylinder representing a case-bonded propellant grain, liner and motor case are developed for loading conditions consisting of internal pressure, arbitrary radial temperature gradient and volumetric changes.

N THE past few years a number of solutions for the stress and/or strain distribution in a simplified model of a propellant grain under a variety of loading conditions have been published (1-5).3 All of these solutions were typified by the assumptions of axial symmetry, infinite length and infinitesimal elasticity. The usefulness of these solutions is enhanced by the use of stress concentration factors, such as those found by Ordahl and Williams (6) and Williams (7).

The present solution of the stress-strain distribution in an infinite, elastic, hollow, circular cylinder with a three-material composite wall was derived in a general form which included loadings of internal pressure, volume change and axially symmetric temperature gradients.4 The model used in the analysis consisted of three axially symmetric cylinders bonded at their respective interfaces which correspond to the motor case, liner and propellant grain of the rocket. The solution was assumed to be valid in the region of the cylindrical section of the motor which is free of end effects. The end effects caused by both mechanical and thermal deviations from the model would be principally confined to distances of about one web thickness from each end of the motor. There were no limitations on the thickness of the liner and case, such as have been imposed in other analyses. Included in the solution was an axial stress term which could be varied to account for differences in nozzle diameter and which could account approximately for axial acceleration forces. All physical properties and dimensions of the three materials were arbitrary, although no temperature dependence was allowed. The usual assumptions of infinitesimal elasticity were inherent in the analysis.

Analysis

Consider an elastic isotropic material which undergoes a linear dimensional change expressed by a function

$$\beta = \delta + \alpha T$$

where

8 = linear expansion factor (for instance, dimensional change caused by a phase change)

 αT change in linear dimension due to expansion with temperature

linear coefficient of thermal expansion

= temperature change from some initial datum tempera-T ture distribution

For composite bodies, this datum temperature is most conveniently taken as that at which no stresses are induced in the body by differential thermal expansion. This condition cannot always be satisfied with a uniform temperature distribution for a composite body of three or more materials, and the factor δ may be used to adjust the stress state to the selected uniform base temperature. The stress-strain relations may be written

$$\epsilon_{\theta} - \beta = \frac{\sigma_{\theta}}{E} - \nu \left(\frac{\sigma_{r}}{E} + \frac{\sigma_{s}}{E} \right)$$

$$\epsilon_{r} - \beta = \frac{\sigma_{r}}{E} - \nu \left(\frac{\sigma_{\theta}}{E} + \frac{\sigma_{s}}{E} \right)$$

$$\epsilon_{z} - \beta = \frac{\sigma_{z}}{E} - \nu \left(\frac{\sigma_{r}}{E} + \frac{\sigma_{\theta}}{E} \right)$$

where

= strain related to dimensional change

 $(\epsilon - \beta)$ = strain related to stress

= stress

E= elastic modulus

= Poisson's ratio

Subscripts θ , r, z refer to a cylindrical coordinate system.

It can be shown (9) that in an infinite circular cylinder subject to nonshear boundary tractions and temperature gradients independent of θ and z, the cylinder is in a state of generalized plane strain, and the stresses may be expressed in the form

$$\frac{\sigma_r}{E} = B - D \frac{R^2}{r^2} - \Delta \tag{2}$$

$$\frac{\sigma_{\theta}}{F} = B + D \frac{R^2}{\epsilon^3} + \Delta - \frac{\beta}{1 - \mu}$$
 [3]

Received March 2, 1960.

1 This work was sponsored by the Army Ordnance Corps under Contract no. DA-01-021-ORD 5135. 2 Scientist, Engineering Research Group. 3 Numbers in parentheses indicate References at end of paper.

⁴ The general solution to the thermal stress portion of this problem was evidently first published by Gatewood (8).

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B, D =constants to be evaluated from the boundary condi-

= normalizing radius

$$\Delta = \frac{1}{(1-\nu)r^2} \int_{r_i}^r \beta \rho d\rho$$

The strains corresponding to the stresses expressed by Equations [2 and 3] are, from Equation [1]

$$\epsilon_{\theta} = (1 + \nu)[(1 - 2\nu)B + D(R^2/r^2) + \Delta] - \nu \epsilon_s$$
 [4]

$$\epsilon_r = (1 + \nu) \left[(1 - 2\nu) B - D \frac{R^2}{r^2} - \Delta + \frac{\beta}{1 - \nu} \right] - \nu \epsilon_x$$
 [5]

sures equilibrium of the composite cylinder in the axial direction. The factor λ is used to adjust the longitudinal forces in a motor system. For instance, $\lambda = 1$ represents an unvented pressure vessel, whereas $\lambda = 0$ represents a fully vented vessel. For a more detailed discussion see (3) p. 33.

Applying boundary conditions [7] to Equations [2, 4 and 6], and letting the normalizing radius R equal b results in the following relations between the constants

$$B_1 - \frac{b^2}{a^2} D_1 = -\frac{p}{E_1}$$
 [8a]

$$B_1 - D_1 - \frac{E_2}{E_1}B_2 + \frac{E_2}{E_2}D_2 = \Delta_1$$
 [8b]

$$\begin{array}{l} (1+\nu_1)(1-2\nu_1)B_1+(1+\nu_1)D_1-(1+\nu_2)(1-2\nu_2)B_2-\\ (1+\nu_2)D_2+(\nu_2-\nu_1)\epsilon_2=-(1+\nu_1)\Delta_1 \end{array} [8c$$

$$B_2 - D_2 \frac{b^2}{c^2} - \frac{E_3}{E_2} B_3 + \frac{E_3}{E_2} D_3 \frac{b^2}{c^2} = \Delta_2$$
 [8d]

$$(1 + \nu_2)(1 - 2\nu_2)B_2 + (1 + \nu_2)D_2\frac{b^2}{c^2} - (1 + \nu_3)(1 - 2\nu_5)B_3 - (1 + \nu_3)D_3\frac{b^2}{c^2} + (\nu_3 - \nu_2)\epsilon_s = -(1 + \nu_2)\Delta_2 \quad [8e]$$

$$B_3 - D_3(b^2/d^2) = \Delta_3$$
 [8f]

$$\begin{split} \nu_{l}B_{1}\frac{E_{1}}{E_{3}}\left(1-\frac{a^{2}}{b^{2}}\right) + \nu_{2}B_{2}\frac{E_{2}}{E_{3}}\left(\frac{c^{2}}{b^{2}}-1\right) + \nu_{3}B_{3}\left(\frac{d^{2}}{b^{2}}-\frac{c^{2}}{b^{2}}\right) + \\ & \frac{\epsilon_{c}}{2}\left[\frac{E_{1}}{E_{2}}\left(1-\frac{a^{2}}{b^{2}}\right) + \frac{E_{2}}{E_{3}}\left(\frac{c^{2}}{b^{2}}-1\right) + \left(\frac{d^{2}}{b^{2}}-\frac{c^{2}}{b^{2}}\right)\right] = \frac{\lambda pa^{2}}{2E_{3}b^{2}} + \frac{E_{1}}{E_{3}}\Delta_{1} + \frac{E_{2}}{E_{3}}\frac{c^{2}}{b^{2}}\Delta_{2} + \frac{d^{2}}{b^{2}}\Delta_{3} \quad [8g] \end{split}$$

The axial strain ϵ_s is constant and must be evaluated from the boundary conditions. The axial stress σ_s may also be expressed from Equations [1, 2 and 3] as

$$\frac{\sigma_z}{F} = \epsilon_z - \frac{\beta}{1 - \nu} + 2\nu B \tag{6}$$

Equations [1 through 6] apply to each of the three layers of the composite cylinder resulting in seven unknown constants to be evaluated: B_1 , D_1 , B_2 , D_2 , B_3 , D_3 and ϵ_s . The axial strain ϵ_s is a constant and the same constant for all three materials. This, in effect, means that plane sections remain plane.

Using subscripts 1, 2 and 3 to indicate inner (propellant), middle (liner) and outer (case) layers, respectively, the following boundary conditions may be written to determine the seven unknown constants

$$(\sigma_r)_1 = -p \qquad r = a \tag{7a}$$

$$(\sigma_r)_1 = (\sigma_r)_2 \qquad r = b \tag{7b}$$

$$(\epsilon_{\theta})_1 = (\epsilon_{\theta})_2 \qquad r = b$$
 [7c]

$$(\sigma_r)_2 = (\sigma_r)_3 \qquad r = c \qquad [7d]$$

$$(\epsilon_{\theta})_2 = (\epsilon_{\theta})_3 \qquad r = c$$
 [7e]

$$(\sigma_r)_3 = 0 \qquad r = d \qquad [7f]$$

$$2\pi \int_{a}^{d} \sigma_{s} \rho d\rho = \pi \lambda p a^{2}$$
 [7g]

Here p is the internal pressure in the motor, and a, b, c and dare radii of the propellant inner surface, the propellant-liner interface, the liner-case interface and case outer surface, respectively. The indicated integration in boundary condition [7g] must be performed separately for each material, the sum of the three integrals being the indicated integral.

Boundary conditions [7b, 7c, 7d and 7e] insure continuity of the body at the interfaces. Boundary condition [7g] in-

$$\Delta_1 = \frac{1}{(1-\nu_1)b^2} \int_a^b \beta \rho d\rho$$

$$\Delta_2 = \frac{1}{(1-\nu_2)c^2} \int_b^c \beta \rho d\rho$$

$$\Delta_3 = \frac{1}{(1-\nu_3)d^2} \int_c^d \beta \rho d\rho$$

These seven equations may be solved directly for the seven constants $(B_1, D_1, B_2, D_2, B_3, D_3, \epsilon_s)$ in terms of the parameters $\lambda, p/E_1, E_2/E_1, E_2/E_3, a/b, c/b, d/b, \nu_1, \nu_2, \nu_3, \Delta_1, \Delta_2 \text{ and } \Delta_3.$ Equations [2 through 6] can then be used to determine the stresses and strains in each layer. For hand calculation this process is time consuming and can be more easily carried out on an electronic digital computer using matrix methods. Results of a study to determine the effects of liner physical properties on the stress-strain distribution in propellant grains were obtained in this manner (10).

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AUGUST 1960

Conformal Transformation of a Solid Propellant Grain With a Star-Shaped Internal Perforation Onto an Annulus

HOWARD B. WILSON Jr.2

Rohm & Haas Co., Redstone Arsenal Research Division, Huntsville, Ala.

THE ANALYSIS of stress and temperature problems for solid propellant rocket motor grains may be simplified by conformally mapping the complicated geometry of the grain into a more tractable form. This note describes the approximate transformation onto an annulus of the cross section of a cylindrical grain having a circular external boundary and an n-pointed star-shaped internal boundary, such as is employed in case-bonded applications. The transformation gives a particularly good representation in the vicinity of the star tip which is of primary importance in stress analysis problems.

The transformation which conformally maps the z plane with a hole having n axes of symmetry onto the ζ plane with a circular hole is of the form

$$z = A\zeta + \frac{B}{\zeta^{n-1}} + \frac{C}{\zeta^{2n-1}} + \frac{D}{\zeta^{2n-1}} + \frac{E}{\zeta^{4n-1}} + \dots$$
 [1]

where

$$z = x + iy$$

$$\zeta = \xi + i\eta = \rho e^{i\theta}$$

When the coefficients A, B, C, . . . are of comparable absolute magnitude and the absolute value of \(\zeta \) is greater than 1, the

$$\frac{B}{\zeta^{n-1}} + \frac{C}{\zeta^{2n-1}} + \frac{D}{\zeta^{2n-1}} + \frac{E}{\zeta^{4n-1}} + \dots$$

may be neglected, and circles in the 5 plane are mapped approximately onto circles in the z plane. Therefore the same transformation may be used to map onto an annulus a propellant grain having an internal boundary with n star points and a circular outer boundary. The circle $|\xi| = 1$ is mapped onto the internal boundary of the grain and the circle $|\xi| = 1$ R_3/A is mapped approximately onto the circle $|z| = R_3$ which corresponds to the external boundary of the grain. The transformation is illustrated in Fig. 1.

In this note, only the four-term mapping function

$$z = A\zeta + \frac{B}{\zeta^{n-1}} + \frac{C}{\zeta^{2n-1}} + \frac{D}{\zeta^{3n-1}}$$
 [2]

is considered. The coefficients A through D are determined from the following conditions:

1 $z = R_1$, which corresponds to the tip of the star point, is

mapped onto $\zeta = 1$. $2 \quad z = R_2 e^{i\pi/n}$, which corresponds to the tip of the inverse star point, is mapped onto $\zeta = e^{i\pi/n}$.

3 The ratio of the width of the star point at two locations is specified.

The radius of curvature at the star tip is specified. Condition 1 gives

$$R_1 = A + B + C + D \tag{3}$$

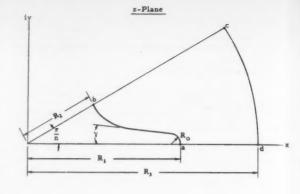
Condition 2 gives

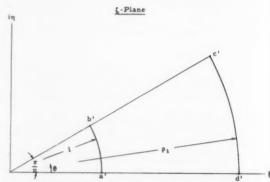
$$R_{i}e^{i\pi/n} = Ae^{i\pi/n} + \frac{B}{e^{i\pi(n-1)/n}} + \frac{C}{e^{i\pi(2n-1)/n}} + \frac{D}{e^{i\pi(3n-1)/n}} = (A - B + C - D)e^{i\pi/n}$$

Received March 9, 1960.

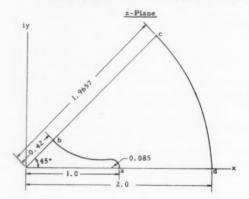
¹ This work was sponsored by the U. S. Army Ordnance Corps under Contract no. DA-01-021-ORD 5135.

² Scientist, Engineering Research Group.





Conformal mapping of the cross section of a cylindrical Fig. 1 grain having a circular external boundary and an n-pointed star-shaped internal boundary onto an annulus



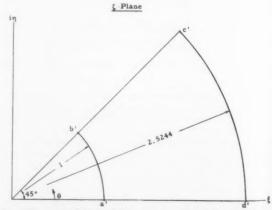


Fig. 2 Example of the conformal mapping of a grain with a fourpointed star onto an annulus

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$$R_2 = A - B + C - D \tag{4}$$

Let y_k be the imaginary part of the image in the z plane of the point $\zeta = e^{i\theta_k}$. Then

$$y_k = A \sin (\theta_k) - B \sin [(n-1)\theta_k] -$$

$$C \sin [(2n-1)\theta_k] - D \sin [(3n-1)\theta_k]$$

Let $0 < \theta_1 < \theta_2 < \pi/n$, and let β be a number greater than or equal to 1 where $\beta = y_2/y_1$. Then condition 3 gives

$$A[\sin(\theta_2) - \beta \sin(\theta_1)] - B\{\sin[(n-1)\theta_2] - \beta \sin[(n-1)\theta_1]\} -$$

$$C\left\{\sin\left[(2n-1)\theta_2\right] - \beta\sin\left[(2n-1)\theta_1\right]\right\} - D\left\{\sin\left[(3n-1)\theta_2\right] - \beta\sin\left[(3n-1)\theta_3\right]\right\} = 0 \quad [5]$$

The choice of θ_1 , θ_2 and β is arbitrary within the limits specified in the foregoing. For a given choice of θ_1 and θ_2 , the angle 2γ between opposite sides of the star point is zero when $\beta = 1$ and increases with β .

Since the circle $\zeta = e^{i\theta}$, $0 \le \theta \le 2\pi$, is mapped onto the internal boundary of the propellant grain, the radius of curvature at any point of this boundary may be expressed as a function of θ . If δ is the radius of curvature at any point then

$$\delta = [(x')^2 + (y')^2]^{2/2} / [x'y'' - y'x'']$$

The primes denote differentiation with respect to θ . For $\theta = 0$

$$x' = y'' = 0$$

$$x'' = -[A + (n-1)^2B + (2n-1)^2C + (3n-1)^2D]$$

$$(y')^2 = [A - (n-1)B - (2n-1)C - (3n-1)D]^2$$

Therefore if R_0 is the radius of curvature at the tip of the star point, condition 4 gives

$$R_0 = \frac{[A - (n-1)B - (2n-1)C - (3n-1)D]^2}{[A + (n-1)^2B + (2n-1)^2C + (3n-1)^2D]}$$
[6]

The solution of Equations [3–6] is straightforward. Since Equations [3, 4 and 5] are linear, they may be solved for B. C and D in terms of A. These solutions substituted into Equation [6] give a quadratic equation for the determination of A. For each of the two values of A resulting from the solution of the quadratic, a set of B, C and D values may be determined which will satisfy all the conditions specified. Since the smaller value of A usually gives a mapping function which is not conformal, the larger value of A is chosen.

B, C and D are then determined from Equations [3, 4 and 5].

Consider a numerical example for a grain with a four-pointed star. Let $R_0 = 0.085$, $R_1 = 1.0$, $R_2 = 0.42$, $R_3 = 2.0$, $\beta = 1.0$, $\theta_1 = 25$ deg and $\theta_2 = 30$ deg. Equations [3–6] become

$$A + B + C + D = 1.0$$

$$A - B + C - D = 0.42$$

$$A[\sin (30^\circ) - \sin (25^\circ)] - B[\sin (90^\circ) - \sin (75^\circ)] -$$

$$C[\sin{(210^{\circ})} - \sin{(175^{\circ})}] - D[\sin{(330^{\circ})} - \sin{(275^{\circ})}] = 0$$

and

$$0.085[A + 9B + 49C + 121D] = [A - 3B - 7C - 11D]^{2}$$

Solution of these equations as outlined gives

$$A = 0.7855$$

$$B = 0.2758$$

$$C = -0.0755$$

$$D = 0.0142$$

A plot of the internal boundary of the propellant grain is shown in Fig. 2. The radius of curvature near the star tip is nearly constant, and the sides of the star point are parallel. The circle $\zeta = \rho_1 e^{i\theta}$, $0 \le \theta \le 2\pi$, is mapped onto the external grain boundary of radius R_3 . The value of ρ_1 may be determined by solving the equation

$$R_3 = A\rho_1 + \frac{B}{\rho_1^3} + \frac{C}{\rho_1^7} + \frac{D}{\rho_1^{11}}$$

This may be done most easily by the use of Newton's method with an initial approximation of $\rho_1 = R_3/A$.

For the example considered, when $R_3 = 2.0$ it is found that $\rho_1 = 2.5244$. Note that the point $\zeta = 2.5244$ $e^{i\pi/4}$ is mapped onto the point z = 1.9657 $e^{i\pi/4}$ so that the external boundary of the propellant grain deviates from a circle by 1.73 per cent of the radius.

As the number of star points in the grain is increased, it may be necessary to use more terms in the mapping function unless the ratio R_2/R_1 is increased. More terms may be added by using additional linear equations of the form [5], with associated changes in Equations [3–6]. Increasing the number of linear equations in the system still results in a quadratic equation for the determination of A.

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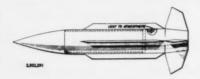
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Liquid storage tank (2,922,287). R. S. Rae, Santa Monica, Calif., assignor to the Garrett Corp.

the Garrett Corp.

Inner and outer shells spaced to form a cooling passage between. A mixture of gas in the passage passes through a gas circulating passage in heat exchange relationship with the substance passing through the delivery line.

Airborne evaporate cooling system (2,922,291). D. W. Fox and R. M. Rivello, Silver Spring, Md., assignors to the U. S. Navy.



Coolant enclosed in closed containers positioned between outer and inner skins of a missile. Structures cooperating with the containers and missile skin to form channels venting to ambient pressures.

Propulsion system (2,923,126). M. Precaul, Paris, France, assignor to Société Technique de Recherches Industrielles et Mécaniques.

Rocket with cylindrical tubular powder blocks forming a propulsive charge located in the body. Blocks are spaced from the body, and from front and rear cages in

Pressure ratio measuring instrument (2,923,153). S. Westman, Inglewood, Calif., assignor to the Garrett Corp.

Calif., assignor to the carrett corp.

Counterweight connected to a beam so as to develop a force vector equal and opposite to the force vector developed by the instrument in response to linear acceleration.

Vertical takeoff aircraft with jettisonable auxiliary engine (2,923,495). H. P. G. von Zborowski, Brunoy, France. Ring-like container propelling unit

Ring-like container propelling unit releasably fixed to an aircraft for applying thrust. Unit includes jet power plant and a limited amount of fuel housed in the wing-sectioned ring.

Tracking device (2,923,826). C. H.
Brumley, Penfield, N. Y., assignor to
Bausch & Lomb Optical Co.
System for continuously directing an

System for continuously directing an axis of a positionable mechanism upon an object to be tracked, and for maintaining this relationship.

Model satellite system (2,924,033). D. H. Lanctot, Malibu, Calif., assignor to Don-Lan Electronics Co.

Hollow illuminated rotating globe representing Earth, supported on a hollow tube. A base contains a blower to supply air into the globe at a pressure

EDITOR'S NOTE: Patents listed above

higher than ambient air. A hole in the globe supplies a jet of air to support a sphere spaced from the globe.

Resonance combustion apparatus (2,924,071). T. P. de Paravicini, Shepton Mallet, England, assignor to Normalair, 14d

Thermodynamically controlled gas circuit. Air from the upstream opening is admitted so long as the upstream pressure exceeds the downstream pressure. Reverse flow is repelled when the downstream pressure is greater.

Insulated storage container (2,924,351).
G. F. Hawk and G. S. Kiester, Bryan,
Ohio, assignors to Aro Equipment Corp.
Spherical-spaced wall container for

Spherical-spaced wall container for holding liquid oxygen. The inner sphere is maintained in dimensional balance within the outer sphere, and the space between is evacuated to provide a vacuum

Tandem rocket launcher (2,930,288). F. C. Janah, Dallas, Texas, assignor to Chance Vought Aircraft, Inc.
Launching tubes aligned in tandem. A deflector door in the space between tubes

Launching tubes aligned in tandem. A deflector door in the space between tubes block the aft tube and protects the aft rocket from blast effects of the forward rocket. The door is moved out of the space to permit the aft rocket free passage through the forward tube.

Ammonium nitrate composite propellant (2,930,683). B. R. Adelman, Waco, Texas, assignor to Phillips Petroleum Co.

Solid rocket propellant charge comprising ammonium nitrate and a rubber binder. The resulting mixture is formed into charges and cured at a temperature range of 175 to 180 F.

Propellant combination (2,930,684). I. A. Kanarek, Los Angeles, Calif., assignor to North American Aviation, Inc.

Liquid fluorine in liquid oxygen and a liquid organic fuel consisting of gasoline, ethyl alcohol, triethylamine and ethylenediamine.

Rocket launcher (2,931,273). A. J. Weatherhead Jr., Shaker Heights, Ohio, assignor to The Weatherhead Co.

Seven rocket tubes arranged in a hexagonal cluster with two of the tubes in a bottom row, two in the top row, and three in the middle row, all in contact with the middle tube of the middle row.

Air intake structure (2,934,893). F. W. Streeter, Reform, Ala., assignor to Westinghouse Electric Corp.

nghouse Electric Corp.

Supersonic jet propulsion engine with outer and inner tubular shells defining a primary air passageway. The inner shell has a central inlet passageway which may be blocked by leaf members.

Fuel supply and flame stabilizer (2,934,-894). R. A. B. Lang, Lloydtown, Ontario, Canada, assignor to Orenda Engines, Ltd.

Jet engine afterburner having a second fuel ejection means to discharge fuel axially of a chamber in the tailcone.

Variable area propelling nozzle and thrust spoiler (2,934,986). M. Kadosch and J. H. Bertin, Neuilly-sur-Seine, France, assignors to SNECMA Co.

Auxiliary slot-like nozzle extending along the outlet periphery of a propulsive nozzle. An auxiliary jet issues inwardly

across the jet stream to exert a throttling and constricting action.

Noise suppressor (2,935,842). A. L. Highberg and J. M. Tyler, South Coventry, Conn., assignors to United Aircraft

Radially spaced discharge slots comprising stationary and rotary members. The rotary members may be rotated to a noise suppression position to form a continuation of the stationary unit slots.

Combustion motor starting and signal means (2,935,843). R. P. Haviland, Key West, Fla., assignor to General Electric Co.

Frangible member supported in the path of combustion gases. Pressure surge through the nozzle will fracture the member, open an electrical circuit, and increase the flow of reactant.

System for feeding combustion fluids to rocket motors (2,935,844). H. D. Parks and R. W. Porter, Schenectady, N. Y., assignors to General Electric Co.

Automatic acceleration operated selector for choosing appropriate valves to be closed. The selector operating the valves is controlled by a fluid system.

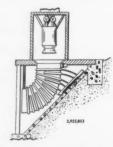
Automatic injection system for self-igniting propellants (2,935,845). K. K. Neuhoefer, Monroe, N. Y., assignor to the U. S. Army. First outlet nozzles pass hypergolic

First outlet nozzles pass hypergolic fluids at normal input pressure after a predetermined time from starting, and serially interconnect chambers leading from ducts to second outlet nozzles.

Reaction motor feed system (2,935,846). J. Neale and C. F. Malcolm Jr. (Member ARS), Long Valley, N. J., assignors to Thiokol Chemical Corp. (Corporate Member ARS).

Reservoir containing propellant and connected to a heat adder chamber containing admixed gases. A conduit connects the reservoir to the combustion chamber.

Rocket engine testing and launching apparatus (2,925,013). H. R. Santora, G. P. Lunday and J. A. Benson (Member ARS), Van Nuys, Calif., assignors to North American Aviation, Inc.



Flame deflector receiving the exhaust of a rocket engine. Water manifolds extend around the structure at various intervals. Water is supplied at pressures and amounts based on a predetermined impingement pressure and temperature of the exhaust. ditor

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Principles of Analog Computation, by George W. Smith and Roger C. Wood, McGraw-Hill Book Co., Inc., New York, 1959, 234 pp. \$7.50.

> Reviewed by E. A. TRABANT Purdue University

As stated in the authors' preface, "For those interested in the detailed design of analog-computer components, this book will not prove to be adequate." However, the coverage of analog computation techniques is thorough with many fine examples drawn from the fields of particle dynamics and servomechanisms. those with some knowledge of electronics and the equivalent background of a senior or first year graduate student in the physical and mathematical sciences the text should prove to be adequate for an understanding of the principles presented. When necessary, step-by-step procedures are used; however, unnecessary details are held to a minimum.

The first three chapters contain a description of the basic components of an analog computer, elementary techniques for the solution of problems and some details on the analysis of linear systems on an analog computer. The fourth chapter uses the diode in the simulation of nonlinear systems; the fifth chapter covers the application of the relay comparator. Fundamental implicit-function techniques with examples is the subject of the sixth chapter. There follows a treatment of arbitrary-function generators. Some relatively new techniques are discussed with respect to diodes.

The text is thorough in its coverage, accurate in fundamentals and well arranged for study.

Theory of Mechanical Vibrations, by Kin N. Tong, John Wiley and Sons, Inc., New York, 1960, xii + 348 pp. \$9.75.

> Reviewed by Dana Young Yale University

It was only a little over thirty years ago that the first text in the U.S.A. dealing with mechanical vibrations was published. At that time, only a small handful of engineering schools offered a course in vibrations. Since then, quite a few excellent texts on this subject have been written, and the course offerings in this field have multiplied manyfold.

In a limited sense, a vibration is simply a periodic motion, but the engineering study of vibrations goes far beyond this and covers many aspects of the dynamic behavior of mechanical, acoustical and electrical systems. As engineering technology has advanced, the field of mechanical vibrations has continued to grow in interest and scope. A generation ago the

majority of applications were in connection with rotating machinery. Since then, the range of application has extended to include a wide variety of problems in airplane dynamics, rockets and missiles, automatic control systems, servomechanisms, shock isolation, impact loadings, stress wave propagation, blast effects, random excitation, dynamics of soils, hydraulic and acoustic transients, and many others.

As vibration problems in engineering have increased in scope and complexity, there has arisen a need for more sophisticated methods of analysis, and these have developed along many lines to include such topics as operational transform methods, variational principles, impedance concepts, stochastic processes, nonlinear mechanics and visoelastic effects. There has also arisen the need for a clear understanding of the classical theory of linear elastic systems as related to the mathematics of eigenvalue problems. It is this latter phase of vibration theory that this book emphasizes.

The first two chapters deal with one and two degree of freedom systems. The treatment of these simple systems is necessarily somewhat similar to that in other vibration texts, although the author has naturally introduced some reorientation in viewpoint.

Chapter 3 deals with multidegree of freedom systems using matrix theory throughout. Particular attention is given to general principles and their application to such topics as orthogonality of eigenvectors, Rayleigh's quotient, semidefinite systems, matrix iteration, the enclosure theorem and electrical analogs. Only brief attention is given to the solution of specific problems. The summation con-(as used in tensor notation) vention is introduced in parallel with the matrix notation, although no use is made of this convention in developing the theory. Governing equations are derived from the energy expressions using the concept of conservation of energy rather than the powerful and more generally useful Lagrangian equations.

The fourth and last chapter treats of the vibration of elastic bodies, using as principal examples the longitudinal vibrations of bars and the lateral vibrations of Bernoulli-Euler beams. This chapter contains a fairly general theoretical discussion of the orthogonality properties of eigenfunctions, Rayleigh's quotient and the Rayleigh-Ritz method.

This book is intended to be primarily a textbook for beginning graduate students and, as such, is an interesting and worthwhile addition to existing texts on mechanical vibrations. It is not a direct substitute for the others but does provide some excellent supplementary material. It will require an experienced instructor

to give life and meaning to the generalizations, and to point out the broad and exciting scope of engineering vibration problems that are not mentioned in this text. Surprisingly few bibliographical references are given.

Design and Performance of Gas Turbine Power Plants, edited by W. R. Hawthorne and W. T. Olson, Vol. XI of "High Speed Aerodynamics and Jet Propulsion," Princeton University Press, Princeton, N.J., 1960, 563 pp. \$15.

> Reviewed by SERGE GRATCH Northwestern University

Jointly with its companion volume, "Aerodynamics of Turbines and Compressors," this treatise is intended to give a comprehensive coverage of the aircraft gas turbine power plant. From some points of view, the book is eminently successful in its purpose. The various aspects of the subject are discussed quite competently by recognized authorities in the field. The judicious selection of topics gives a balanced picture of the relative importance of various branches of science and engineering in the design, development and performance studies of gas turbine power plants. It is unfortunate that, as has been the case with other volumes of this series, publication was delayed so much after the initial preparation of drafts that the book is already about five years out of date. Nevertheless this treatise would be a welcome addition to the library of anyone concerned with gas turbines.

This volume consists of a brief general introduction, followed by three main sections devoted, respectively, to combustion chamber design, mechanical and metallurgical aspects, and performance of gas turbine power plants. Several of the chapters have very general interest, in fields not necessarily restricted to the subject of the book. For instance, the section on experimental techniques (by H. C. Hottel and G. C. Williams) could well be adopted as a textbook on experimental methods for high temperature The section on mechanics of materials for gas turbine applications (by E. Orowan and C. R. Soderberg) is an excellent summary of the engineering aspects of the behavior of metals at high temperature. Some of the other sections are definitely of lower caliber. For instance, it might have been better if the rather naive discussion of thermodynamic principles presented in the last section of the book had been omitted altogether, particularly since the same subject matter is treated so much more fully in other volumes of the same series.

An Introduction to Fluid Mechanics and Heat Transfer, by J. M. Kay, Cambridge University Press, New York, 1957, xvi + 309 pp. \$7.

Reviewed by J. Edward Sunderland Northwestern University

Kay's is a commendable but brief book which integrates a presentation of the fundamental principles of fluid mechanics and heat transfer and applies these principles to a few practical examples.

Although very short, it covers a large amount of material. Following the introductory chapter of the text is a development and application of the continuity equation, the Bernoulli equation and the energy and momentum equations. Chapters are given on dimensional analysis as applied to fluid mechanics, flow in pipes and channels, and pumps and compressors. A chapter entitled "Heat Conduction and Heat Transfer" is followed by a discussion of heat exchangers, dimensional analysis as applied to heat transfer, and heat transfer and skin friction in turbulent A development and some applications of the Navier-Stokes equations are given. A brief presentation of laminar and turbulent boundary layer theory is followed by chapters on turbulent flow, diffusion and mass transfer, the energy equation and heat transfer, forced convection in laminar and turbulent flow, compressible flow in pipes and nozzles, open channel flow, solid particles in fluid flow, flow through packed beds and fluidized solids, and condensation and evaporation. A very short guide to vector analysis is included in the appendix along with sections titled "Equations of Motion for an Inviscid Fluid,"

ticity and Circulation," "Stress Components in a Viscous Fluid and the Equations of Motion," "Taminar Boundary-layer Flow," and finally, "Heat Transfer with Laminar Flow in a Pipe." Forty problems are given at the end of the book.

In order to cover so much material in such a short book, the author presents the subjects in a very concise form. Vector notation is used throughout the book. The author gives a few references at the end of many of the chapters, but he has failed to bring many of the best references to the reader's attention. Although the presentation of the subject material is rather brief, it is the opinion of the reviewer that a reader who is familiar with vector analysis, but only somewhat acquainted with the fundamental concepts of fluid flow and heat transfer would find the reading of this book very profitable.

Book Notices

Basic Data of Plasma Physics, by Sanborn C. Brown, The Technology Press and John Wiley and Sons, Inc., New York, 1959, viii + 336 pp. \$6.50.

This volume is based on lectures by the author and on his technical report "Basic Data of Electrical Discharges." There are sixteen chapters dealing with discharges, collision and emission phenomena. The basic equations are presented, and experimental techniques are described. The volume brings together an enormous amount of data (otherwise found in scattered sources only). Numerous references are cited. Persons involved in plasma

physics and its associated applications will find this text very beneficial in locating data.

Periodically Repeated Ignitions by Shock Waves, by Paul Schmidt, Arbeitsgemeinschaft fur Forschung des Landes Nordrhein-Westfalen, Heft 82, Westdeutscher Verlag, Koln und Opladen, 1959,

This is a paper presented by the inventor of the V-1 engine at the meeting of the Society for Research of the Northern Rhein-Westfalen Region of West Germany on October 1, 1958, in Dusseldorf. In it the author describes his recent experiments with pulse jet engines, revealing a characteristic dependence of ignition on the natural oscillation of the gas column. The phenomenon is rationalized on the basis of an elementary gas dynamic-kinetic analysis.

Introduction to the Mechanics of the Solar System, by Rudolf Kurth, Pergamon Press, London, 1960, 177 pp. \$6.50.

There are not many books available for those who wish to study celestial mechanics. The present volume is very much on the theoretical side and is not an easy book. However, the author does use the simplest approach wherever possible. The Hamilton-Jacobi theory is not used, since it does not help very much for the simple one-body problems with perturbations which occur in the solar system. In this respect the volume differs decidedly from others on theoretical celestial mechanics. This volume should lend itself to a brief graduate course in celestial mechanics.

Technical Literature Digest

M. H. Smith, Associate Editor The James Forrestal Research Center, Princeton University

Propulsion and Power (Combustion Systems)

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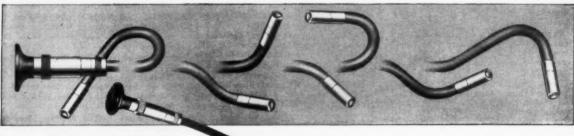
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